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May, 1938

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NECHES RIVER BRIDGE at Port Arthur, Tex., has long approaches erected by narrow deck travelers equipped with 90ft. booms. Construction canals alongside bridge permit steel delivery in barges.

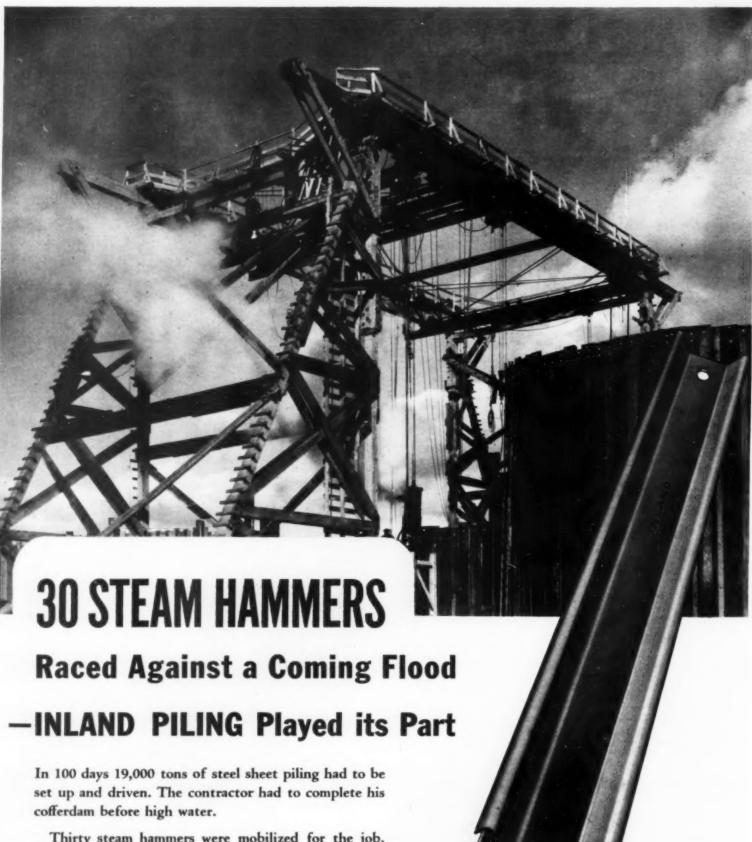
DISCUSSION OF BUILDING COSTS BY:

SUMMER 8. SOLEST JOHN W. COWPER COL. HORATIO 8. HACKETT ANDREW J. EKEN A. P. GREENSTELDER C. P. WOOD W. G. LUCS
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HIGHWAY MAINTENANCE BY MODERN METHODS

By J. E. LAWRENCE, Maintenance Engineer, Massachusetts Department of Public Works

CONSTRUCTION STANDARDS FOR HOME DEVELOPMENT IN WASHINGTON, D. C.



Thirty steam hammers were mobilized for the job. The frame shown in the picture proved to be an economical way of concentrating their operation.

Driving was so hard in places that as many as 400 blows per foot were required for penetration through the hard subsoils.

Inland Steel Piling sections were used throughout. To withstand such punishment the piling had to be good!

Take no chances on your next piling job. Check its requirements with experienced Inland engineers. Their helpful suggestions and co-operation are freely offered and often lead to important savings of time and money.

INLAND STEEL CO.

38 SOUTH DEARBORN STREET, CHICAGO

SHEETS STRIP TIN PLATE BARS PLATES FLOOR PLATES STRUCTURALS PILING RAILS TRACK ACCESSORIES REINFORCING BARS

CURRENT JOBS

. . . and Who's Doing Them

BUILDINGS

Commercial - A big housing de-Commercial — A big housing development in the form of garden apartments in the Borough of the Bronx, New York City, to cost \$35,000,000 was announced by the Metropolitan Life Insurance Co., with Starrett Bros. & Eken. Inc., of New York, as the contractors. In Oklahoma City, Warr Realty Co. is building 700 one-tors brick and timber houses to cost Warr Realty Co. is building 700 one-story brick and timber houses to cost \$2,800,000. Office building in Rocke-feller Center, New York, to cost \$2,-500,000 has been started by John Lowry. Inc., of New York City. In Columbus, Ohio, a \$2,000,000, brick apartment housing project is under construction by LeVeque Co., of Co-lumbus. In Nichols Hills, Okla., G. A. Nichols Co. is engaged upon a \$1,750,000 development of 380 houses. A \$1,600,000 housing development in Chicago is being built by Behlmar Engineering Corp., of Chicago, for Winnemac Gardens Corp. Lake Intervale Corp. is busy on a \$1,050,000 housing project at Troy Hills, N. J. In Los Angeles, William Simpson Construction Co., of Los Angeles, is building a \$1,000,000 department store. Mott Bros. have a \$1,000,000 project for 300 houses at Manhasset, N. Y.

Industrial — For the Swift Canadian Co., Ltd., at St. Boniface, Man., Can-

set, N. Y.

Industrial — For the Swift Canadian.
Co., Ltd., at St. Boniface, Man., Canada, Bird Construction Co., of Regina, is building a \$2,000,000 plant. International Nickel Co., is spending \$1,500,000 for an ore mill at Sudbury, Ont., which Dominion Bridge Co. is

The "How" of it

For the benefit of readers concerned with the practical application of method or equipment the following references are to articles

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How	
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	— p. 53
How	SMALL HOUSES were built according to strict construction
	standards. — p. 56
How	INSULATION of rock wool, 4 in. thick, protected walls and
	ceilings of small houses. — p. 57

How HIGHWAY MAINTENANCE is made effective by modern

How DEPRESSED SLABS of concrete pavement were raised to proper grade by mud-jack. — p. 60
How ROADSIDE IMPROVEMENT was accomplished by planting

trees and shrubs and mowing center strip.

methods and equipment.

Methods and Equipment

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WILLARD CHEVALIER, Vice-President

MAY, 1938

ROBERT K. TOMLIN

A. E. PAXTON Manager

Editorial Staff: Vincent B. Smith, Paul Wooton (Washington), Nelle Fitzgerald

building. Award of \$1,000,000 was

building. Award of \$1,000,000 was made to H. K. Ferguson Co., of Cleveland, for a plant in Hoboken, N. I., for General Foods Corp. At Dallas, Tex., Inge Construction Co., of Dallas, is putting up a \$800,000 Coca Cola plant building.

Public — State college buildings at State College, Pennsylvania, to cost \$2,598,000 have been awarded to Mc-Closkey & Co., of Philadelphia. A \$1,-469,000 tuberculosis hospital at Butler, Pa., went to Matthews Cummings. of Pa., went to Matthews Cummings, of Boston, Mass. Prison at Mount Gretna, Pa., was bid in by John McShain. Inc., of Philadelphia, for \$2,286,000. A state office building at Denver, Colo., is under construction by F. J. Kirchhol Construction Co., of Denver, for \$774,-450. For a public school in Brooklyn, N. Y., H. R. H. Construction Corp., of Brooklyn, was successful bidder at \$468,700. In Madison, Wis., a bid of \$497,000 obtained for Jacobson Bros. Co., of Chicago, contract for college memorial building, Hospital building memorial building. Hospital building at Grafton, Mass., is under construction by Rugo Construction Co., of Boston, for \$460,247. Foster & Creighton, of Nashville, Tenn., were low bidders at \$661,380 for prison buildings at La Grance, Ky. at La Grange, Ky.

HIGHWAYS

Recent highway contract awards include the following — New York: Reconstructing Manhattan bridge roadway to Harris Structural Steel Co., way to Harris Structural Steel Co., \$727,750; concrete highway in Nassau County to Serafini Construction Co., of Binghamton, N. Y., for \$585,556. Kentucky: Bituminous paving in Floyd County to Gorman Construction Co., of Flemingsburg, for \$205,299; for concrete paving in Fayette County to Regenhardt Construction Co., of Cape Girardeau, Mo., for \$533,437. Louisiana: Mississippi River bridge approach at Baton Rouge to W. R. Aldrich & Co., of Baton Rouge, for \$208,931. Colorado: For paving in Las Animas County to Gordon Construction Co., of Denver, for \$236,025. Virtual County to Service Co., of Denver, for \$236,025. ginia: For paving and bridges in Botetourt County, the Penleton Con-struction Co., of Wytheville, Va., for \$234,687. Rhode Island: Concrete and bituminous construction on Putnam Pike to Arute Bros., Inc., of New Britain, Conn., for \$217,871. Connecticut: Concrete and bituminous paving in Portland to A. L. Savin., for \$254,015.

WATERWORKS

A \$10.097.135 contract was awarded by Board of Water Supply, New York City, to S. A. Healy Co.. of Chicago, for tunnel in Westchester County for new Delaware River aqueduct. Low bidders on other tunnel contracts for bidders on other tunnel contracts for the Delaware aqueduct for New York City Water Supply were Utah Con-struction Co... Ogden, Utah, \$10,718,-530; Seaboard Construction Corp., New York, (Dominion Construction Corp., Montreal, F. J. Hertihy, Chicago, and B. Perini & Sons. Framingham, Mass.) \$10,697,667; Arthur A. Johnson Corp., and Necare Co., Inc., New York Corp. and Necaro Co., Inc., New York City, \$10,757,650.

MISCELLANEOUS

For the land section of the Queens Midtown tunnel, New York City, a bid of \$2,228,965, obtained contract for Charles F. Vachris. Inc., of Corona, N. Y. Approach structures in New Jersey for the Lincoln tunnel will be built by James Mitchell. Inc., of Jersey City, under a \$1,032,337 contract. Run-ways at Sacramento Air Depot in ways at Sacramento Air Depot in California are under construction by Union Paving Co., of San Francisco, for \$201,500. Dredging contracts in New York and New Jersey area were let by the U. S. Engineer Department to the Great Lakes Dredging and Dock Co., of New York, for \$321,689, and \$225,896 respectively and to the Arundel Corp., of Baltimore, for \$630,-649. In Chicago, Ill., marine works at the mouth of the Chicago River are under construction by Ketler-Elliett Co., of Chicago, for \$427,144. under construction by Ket Co., of Chicago, for \$427,144.

Are You Moving to a New Job?

Unlike workers in "indoor" industries, construction men don't stay put for any great length of time. Theirs is an "outdoor" industry, requiring frequent moves from job to job, as one project is completed and another, hundreds or thousands of miles away, begins.

Before you shove off to a new locality tell our Circulation Manager to have CONSTRUCTION Methods and Equipment sent to your new address. Filling out the following form will do the trick:

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The New Federal Program

a s this is written, it looks as though the federal government is about to revive its program of public works expenditure. Just what form the effort eventually will take must be uncertain until Congress has acted on the President's proposals.

But already the recent executive pressure to curtail Federal Highway Aid has been withdrawn and the regular program is assured until July 1939. It may even be substantially increased beyond the original authorization. Then, too, it looks as though we shall have a substantial program of federal aid to non-federal projects; i.e., works for states, counties, cities, towns and other subdivisions. Such projects probably will be handled by PWA.

Of course, WPA is slated for a substantial share of the funds for an expanded program of work-relief. That is inevitable for a number of reasons, administrative, technical and political, which need not be discussed here.

But it should be noted that in this effort the President emphasizes, as never before, his purpose to revive sagging business and industry. Back in 1933-1934 his chief emphasis was on relief. The stimulating effects of federal expenditures on private business were secondary: sometimes they actually were disdained by spending authorities.

Now, however, the emphasis has shifted somewhat. While work-relief still is vital, the heavy thinkers up top are coming to recognize that the government cannot indefinitely make jobs for millions out of bank credit, that business revival to provide regular jobs and pay the governmental expenses must be the primary purpose rather than a by-product of federal policy, and that direct efforts to that end must have a leading place in the federal program. That is why an industrial lending program has been made part of the picture and that is why PWA has been recalled from the dog-house.

ALL THIS IS ENCOURAGING to the construction industry, which knows well the superior effectiveness of PWA policies in applying federal funds to stimulate private industry. For the most part, PWA expenditures have created real public values in useful works and services;

they have enabled engineers, architects, contractors and dealers in materials and equipment to hold their organizations intact; and they have given a real boost to the heavy industries when private orders dried up. These are truly helpful supports to the existing structure of industry as contrasted with efforts to alleviate human distress in an emergency. Such activities help to save the ship, not just to succor the survivors.

A recent report by the Department of Labor sheds some interesting light on the cost of such activities to the federal government. It covers more than a thousand completed PWA non-federal projects of many types. It shows that for a federal expenditure of \$61.24, one man found a month's employment either at the construction site or in some factory, mine, forestry, transportation or distributing organization. All this employment, moreover, was normal. Contractors bid the jobs in the normal way and paid prevailing wages. The indirect labor was normal private industrial employment.

THIS FEDERAL EXPENDITURE of \$61.24 per man-month is based on a 45 per cent PWA contribution toward the cost of non-federal projects. The remaining 55 per cent, or \$74.84 was paid by the communities that initiated the projects. The study showed also that such projects created more than 2½ times as much employment "behind the lines" in industry as was created at the construction site.

By such procedure, each \$61.24 of federal funds means not only a month's job for someone; it means also the normal flow of business that is necessary to hold together and activate the economic organism by which we all must live. It means normal jobs rather than emergency rations; it means orders for business rather than social welfare work; it means consistent industrial development and expansion rather than creeping socialization.

Since the professed objective of the new federal effort is to stimulate and maintain employment through revived business and industry, all this should be kept very much in mind by those who will shape its policies and direct its performance.

Willert Thevalier

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So it comes down to this: Find the erection schedule which shows the lowest overall cost, taking time, forms and cement into consideration. Unless this is done, your concrete may be costing you more than it should. Witness the fact that on six recent jobs, contractors' own cost figures show net savings of 38¢ to \$1.49 a cu. yd. of concrete, simply by figuring the cheapest erection schedule. For de-

tails, see the quick, easy method of figuring the lowest-cost erection schedule in Lone Star's new book, "Cutting Concrete Costs." On some jobs, 'Incor's*24-hour service strength shows, the lowest overall cost; on others, it's Lone Star. Both cements give you the same high quality concrete. Lone Star Cement Corporation, Room 2265, 342 Madison Avenue, New York.

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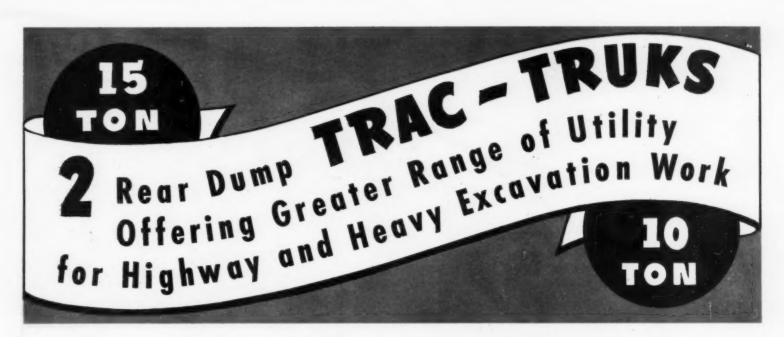
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With more refinement in the 15-ton model and the adding of the ten-ton size—Rear Dump Trac-Truks now offer even greater opportunities and advantages to the excavating contractor and material handling trade. The new 10-ton model K, particularly, expands the scope of Trac-Truk use for highway construction with its 8 yard water level capacity—rounded line body—8 foot width dimension—low overall loading height—high dumping angle-100 h.p. Diesel or gas motor-the noted

Euclid full floating planetary final drive axle and amidship transmission that provides for 5 equal speeds forward and reverse.

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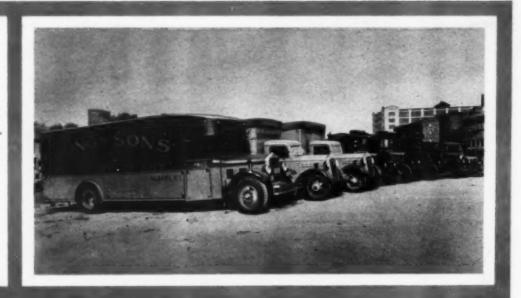
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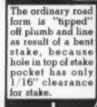


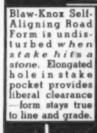
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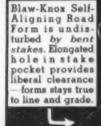
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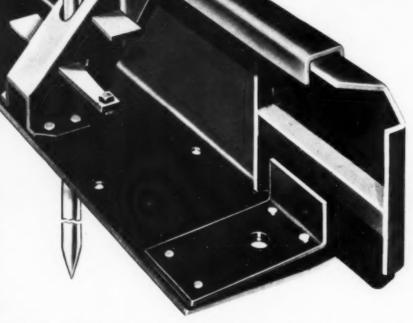
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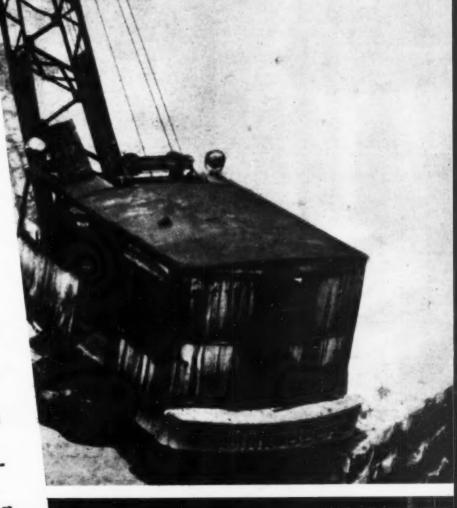
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GENERAL OFFICES, PITTSBURGH, PA.

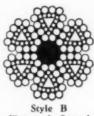
Yet Gulf research engineers have not been content with the usual service tests for Gulf's higher quality lubricants. They have devised laboratory instruments which punish oils far more severely than any machine in industry... instruments that find ways to make oils oxidize and break down. As a result of these tests, Gulf engineers then develop oils with such characteristics that they can stand far greater punishment than they will ever receive in normal service. Thus users are assured of oils that possess a "margin of safety" well beyond average requirements.

There's a real quality story behind Gulf oils and greases. Let a Gulf engineer demonstrate to you—on the job—how

Gulf's higher quality lubricants provide a greater measure of protection for your equipment—and help you reduce maintenance and repair expense.







Style B Flattened Strand



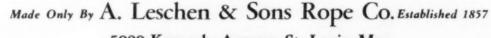


A heavy duty wire rope must be tough enough to take plenty of punishment . . . round after round and still come back for more.

All "HERCULES" (Red-Strand) Wire Rope is tough . . . as tough as wire rope can be made without sacrificing those other equally vital factors of strength . . . elasticity . . . flexibility and durability. It is the balance of these characteristics that enables "HERCULES" to win the decision for you in your battle to reduce operating costs.

For best performance and real economy you need this balanced wire rope. Specify it for your next job.

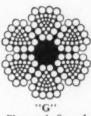
> In order to be suitable for all conditions, "HERCULES" (Red Strand) Wire Rope is made in a wide range of both Round Strand and Flattened Strand constructionsall of which can be furnished either Standard or Preformed.



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6-37 Extra Flexible



Extra Flexible

MACHINERY MANUFACTURERS
POWER THEIR PRODUCTS WITH



IT WILL PAY YOU TO ASK FOR "CATERPILLAR" DIESEL POWER IN THE EQUIPMENT YOU BUY...
NOT ALONE BECAUSE OF ITS THOROUGH DEPENDABILITY, BUT PARTICULARLY BECAUSE OF THESE

6 POINTS OF ECONOMY

- 1. "Caterpillar" Diesel Engines use inexpensive commercially available fuel and very little of it, at that. As compared with gasoline engines, they use, approximately, only half the quantity of fuel at about half the price per gallon.
- 2. "Caterpillar" Diesel Engines need less time out for maintenance. They are simple in operation, require very little attention, and demand fewer adjustments. (No ignition system to get out of adjustment with resulting decrease in horsepower.)
- **3.** "Caterpillar" Diesel Engines give quick response to variable loads. No delay or wasted "pick-up" time when load is applied.
- 4. "Caterpillar" Diesel Engines have longer operating life. In a relatively short period these engines have built up operating records of 18,000 to 20,000 hours and over, at amazingly low maintenance expense, and are still going strong.

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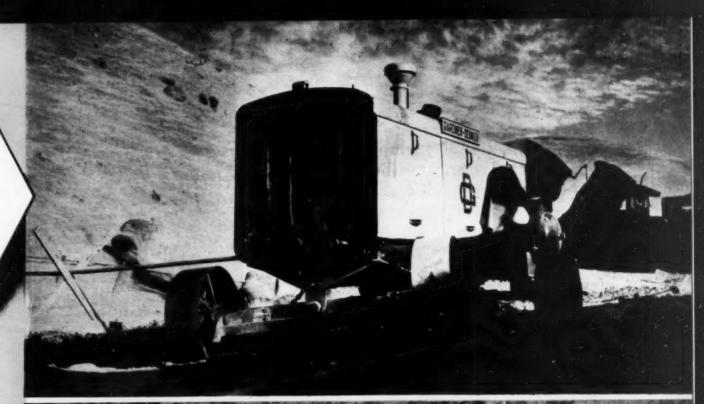
- 5. "Caterpillar" Diesel Engines assure dependable operation from short periods of light load to long periods of continuous duty—and on jobs from the hot jungles of Africa to the bitter-cold Arctic.
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NINE SIZES-32 TO 160 HP. . CATERPILLAR TRACTOR CO., PEORIA, ILL.

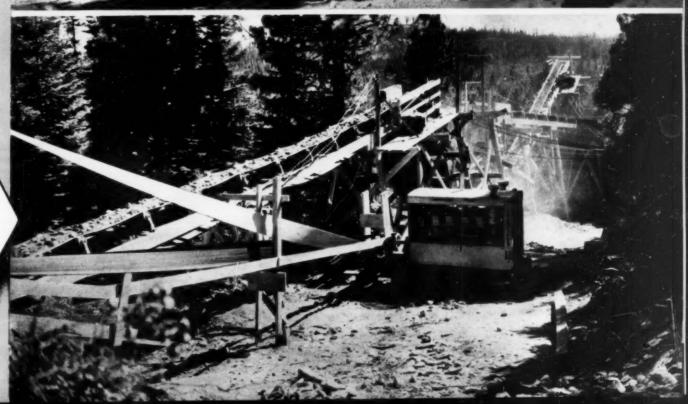
A "Caterpillar" Diesel Engine, of 125 horsepower, powering a Gardner-Denver compressorin operation on the Altamont Pass "bottleneck removal." Consumes only 16e worth of fuel per hour. (The owners, Granfield, Farrar & Carlin, also operate a fleet of "Caterpillar" Diesel track-type Tractors.)

A "Caterpillar" Dieselpowered Bucyrus-Erie shovel on the Stevens Pass highway project over the Cascade Mountains... operating on 5 gallons of low-cost fuel per hour keeping a string of trucks busy at an altitude of 3500 feet.

A "Caterpillar" Diesel Engine, of 125 horsepower, driving a Traylor rock crusher. Produces 100 to 150 tons of gravel per hour for 8-mile surfacing Project. Saves \$11 a day compared to cost of former type of power. (Contractor also has a "Caterpillar" Diesel Tractor, a "Caterpillar" Diesel No. 10 Auto Patrol, and a Link-Belt shovel powered by a "Caterpillar" Diesel Engine.)







On the Lyons-Fulton Bridge, Lehigh Early Strength Cement was used for quick service concrete to eliminate costly traffic diversion. On highway work, or any other type of construction, its use often results in definite dollars and cents advantages. It makes concrete that reaches service strength in 24 to 48 hours. This guick use of completed concrete shortens construction time. Job overhead is reduced. Labor and equipment are quickly released for use elsewhere. Fewer forms are needed because of quick re-use. In cold weather, heat-curing costs are minimum. Lehigh Early Strength also facilitates obtaining concrete of maximum density and fine surface appearance. Investigate the advantages of Lehigh Early Strength Cement for all concrete work—if not for the entire job, then for key portions, where quick completion may aid in expediting the entire project. Send for general informative literature or for data applying to any specific project.

LEHIGH PORTLAND CEMENT COMPANY

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Traffic Maintained During Reconstruction of Lincoln Highway Bridge over Mississippi River

It was imperative that traffic be maintained for continuous toll revenue. For most of the bridge a temporary last span. For this section of pavement, Lehigh Early crete. Built half at a time, one-way traffic was handled by days. Slower curing normal portland cement would have prolonged both inconvenience and the expense of flagman.

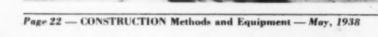
Lyons-Fulton Bridge over Mississippi River Clinton, Iowa

Quick Service Concrete

costly traffic diversion

Engineer: Howard Green Engineering Co.

Contractor:
Clinton Engineering Co.



More "RPM" Diesel Engine Lubricating Oil is being sold and used in "Caterpillar" Diesel Engines than all other Diesel oils combined



"RPM" Diesel Engine Lubricating Oil is distributed by the following companies under the brand names indicated:

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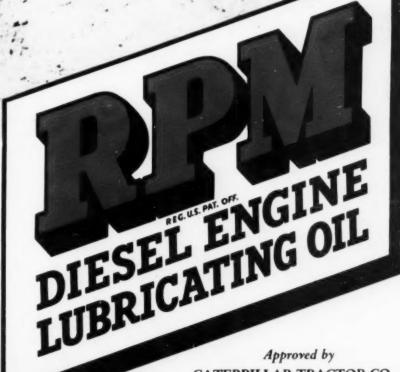
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"RPM" Diesel Engine Lubricating Oil is also available through distributors in more than 100 other countries.



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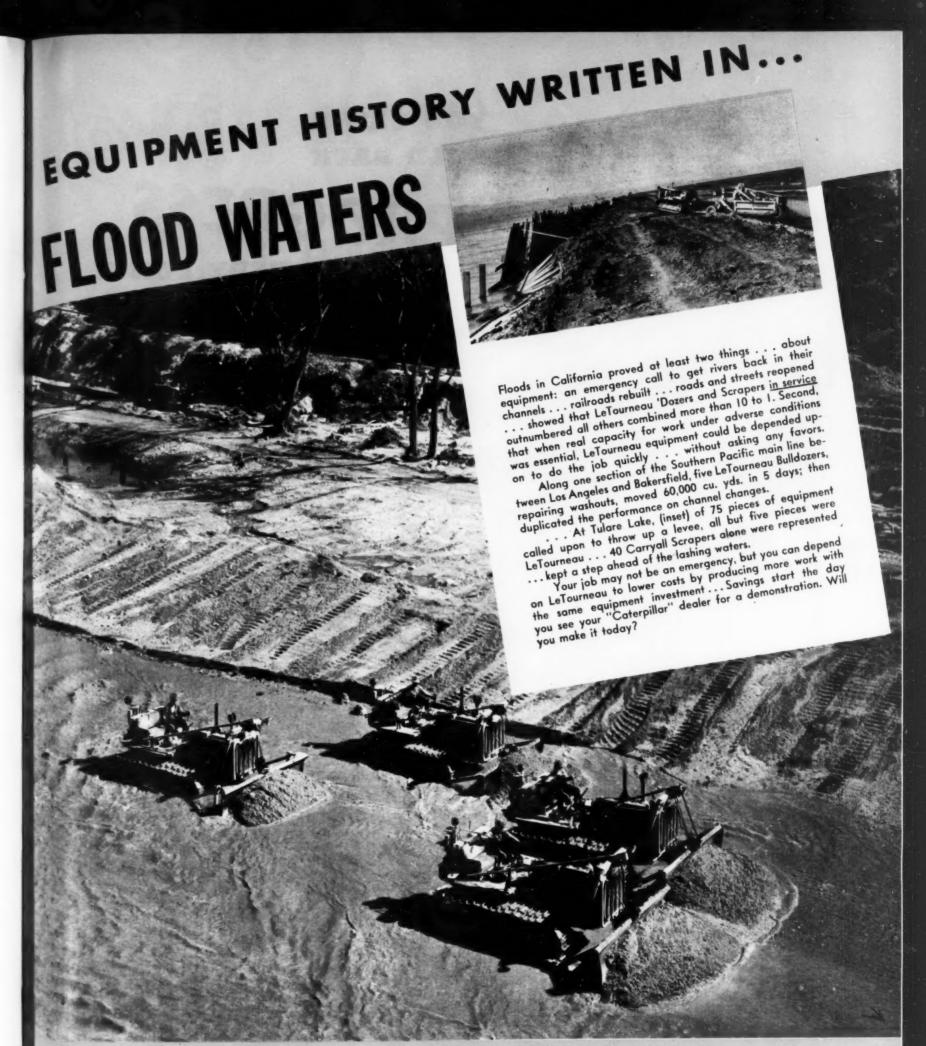
Make More Money For You Because they are Built Right!



When you buy a LaPlant-Choate Bulldozer, your operator will do more work in less time. And here's the reason. Hydraulic control causes the Bulldozer to respond quickly and accurately to the desires of the operator. Hydraulic control is powerful and positive. The blade can be quickly placed in any desired position and rigidly locked in that position. The design of the blade provides maximum efficiency in the work of moving dirt, rocks, stumps, etc.

Thousands of LaPlant-Choate Bulldozers are right now being used by successful contractors who know that they can depend upon these units to do more work in less time. Don't wait until tomorrow. Call or write for full details TODAY! Your "Caterpillar" Dealer is ready to serve you.

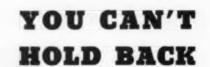
DIANT-CHOATE BRUSH CUTTERS . SNOW PLOWS



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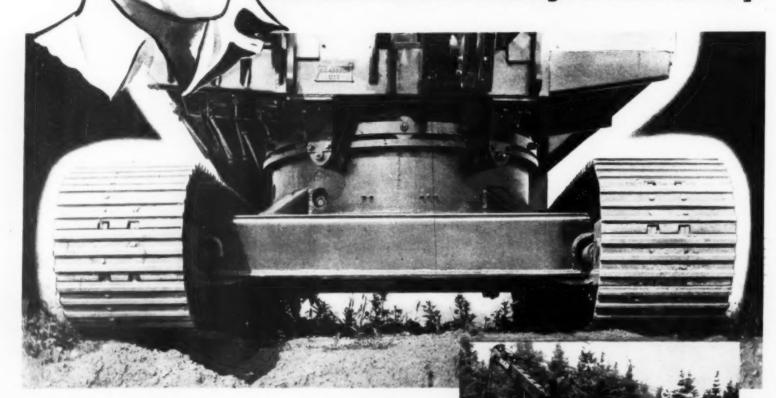
Manufacturers of: Angledozers*, Buggies*, Bulldozers, Carryall* Scrapers, Cranes, Drag Scrapers, Power Control Units, Rooters*, Treedozers.



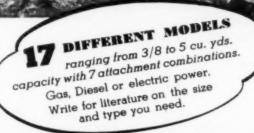
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The excavator industry as a whole is quick to recognize each new advancement which leads to lower digging cost. For the past five years, P&H has been the only manufacturer building excavators of alloy rolled steels, all-welded. Today, others are beginning to adopt this more practical design... to meet the new standards of low-cost production which the P&H Pacemakers have set. Harnischfeger Corporation, 4404 W. National Avenue, Milwaukee, Wisconsin.



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The characteristic of this special filter paper to burn without ash deposit, enables the capture of pure silicon out of steel.





BUILDING LIFE INTO WICKWIRE ROPE "BEYOND SPECIFICATIONS" .

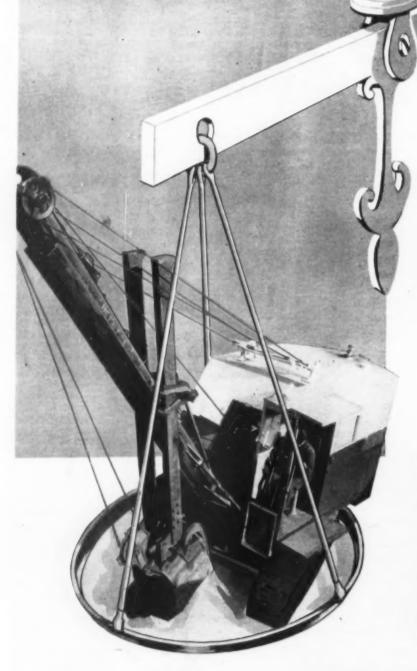
It is still the privilege of the progressive manufacturer to build rope life into his product beyond official specifications.

In making silicon determination in the Wickwire Spencer Laboratories, an accurately weighed sample of metal is totally dissolved. Silicon is then chemically pracipitated in the solution into minute suspended particles which are captured in the meshes of a special filter paper. Then the paper is burned away from the silicon it holds in an electric furnace. The residue is weighed to determine the percentage of silicon that was present in

the steel. The exacting care of innumerable such tests

of City. Wickwire Spencer Sales Corporation, New attanooga, Tulsa, Abilene, Texas, Portland, Seattle.

36 TIMES A DAY . IT EQUALS ITS OWN WEIGHT IN YARDAGE!





and it's a lot of weight and a lot of yardage...in any language. Performances like this indicate why these Type 331-3/4 cubic yard excavators have acquired the same reputation for speedy, dependable service as have Marion's larger and more expensive machines. • There's a Marion of the right size and capacity for every material handling job.

Write for additional information regarding this "little" shovel. Its big performance records are 'way out of proportion to its size. The MARION

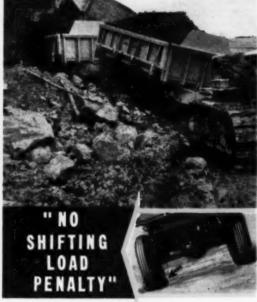
STEAM SHOVEL COMPANY . MARION, OHIO

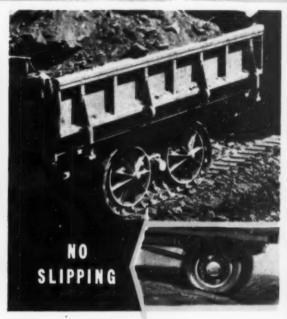
YOU ESCAPE THESE HIDDEN HAULING COSTS WITH

ATHEY FORGED-TRAK WAGONS & TRAILERS

If you are looking for hauling equipment that will lessen your present hauling cost and overcome your hauling hazards, turn to Athey Forged-Trak Hauling Units pulled by "Caterpillar" Diesel Tractors. That's the proved way to speed up work and save money. See your "Caterpillar" Dealer or write us. ATHEY TRUSS WHEEL CO., 5631 West 65th Street, Chicago, Illinois. Cable Address: "Trusswheel," Chicago.



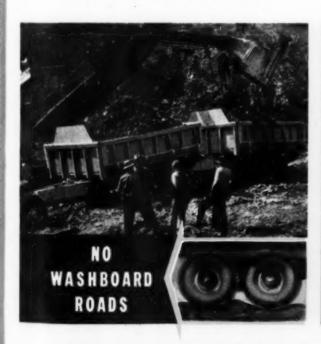


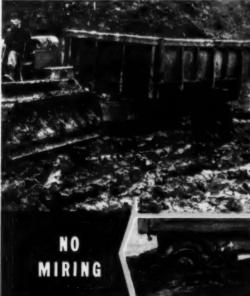


Great weight dropped by the loader carries a tremendous impact to tires—results in high tire costs. Athey Forged-Trak Units absorb the overload caused by impacts of loading. Their double husky bodies, too, can "take it."

Uneven roadways result in shifting loads that cause early tire blow-outs and heavy replacement costs. With Athey Forged-Trak Units, steel wheels rolling over steel rails on a self-laying bed of steel, take care of road inequalities.

Slippage of round wheels on gravel, wet clay, loose stone, or slippery surfaces, or on bumpy, rutted or uneven haul roads means greater wear and tear on equipment and tires. The track-type principle of Athey Forged-Trak Dump Trailers reduces slippage to a minimum.







"Washboard" roads hammer the life out of heavily loaded rubber tires... set up vibration of the equipment that results in breakage and rapid deterioration. Washboard roads do not exist for Athey Forged-Trak Wheels. Athey Forged-Trak Wheels—self-cleaning—have a solid, contact area far greater in weight-supporting ability than dual or any practicable multiplicity of round wheels. They do not slip, spin or dig ruts. Their broad tracks tamp the surface; build up the road base.

Excessive spill causes difficulty in moving the loaded truck from under the loader, and frequently necessitates cleaning up the spill. The husky, rigid frames and three-point spring suspension of Athey Units eliminate the hazards to hauling equipment under the loader.

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(REG. TRADE MARK)

ATHEY

WAGONS & TRAILERS

BITUMINOUS OR STABILIZED MIXING — CENTRAL OR TRAVEL PLANT



THE BARBER-GREENE MIXER is not just for today's—or even this year's jobs. It is designed ingeniously to correctly proportion and mix bituminous and stabilized mixes of any specifications, operating either as a Travel or Central Plant.

The Barber-Greene Mixer is not restricted to any locality. Its high portability gives easy economic justification to as many new set-ups as the jobs require. In spite of its high portability and adaptability to new conditions, the Barber-Greene gives the most accurate control—and the lowest operating cost.

The high capacity of this machine means that some other part of your equipment will be the "neck of the bottle"—not the Mixer.

The owner of this Barber-Greene has made a sound investment. Changing conditions cannot lower its value. It will yield profits on every type of low cost road construction.

SEND FOR YOUR COPY

A new 16 page folder giving complete information on Central and Travel Plant operation, including Bituminous as well as Stabilized work, and with full information on the Barber-Greene Mixer is just out. Send for your copy. There is no obligation.

BARBER-GREENE CO.

530 W. Park Ave., Aurora, Ill.

Accurate Proportioning

Thorough Mixing

High Capacity

Automatic Operation

High Portability

Low Clearance

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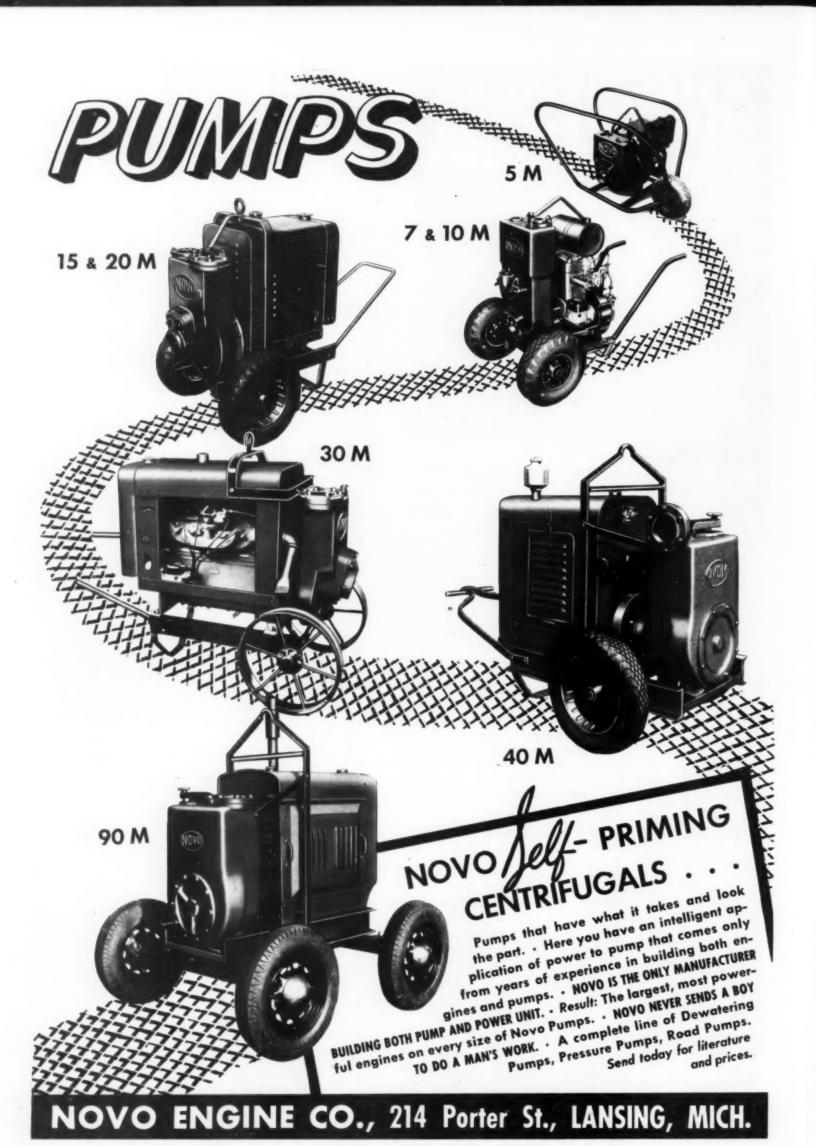
- CAPACITY (Lays Material Faster than Most Plants Can Mix It)
- ADAPTABILITY (Lays Stone, Macadam, Hot or Cold Mixes—Widths to 14 Ft.)
 SMOOTHNESS (Equivalent to Form Job)

Capacity exceeds 100 tons an hour on many jobs. Long equalizing runners act as movable forms. Weight and traction are confined to hard subgrade. Lays wide widths, blends joints, paves flush to curb or header — cuts costs, does better job. Send for Catalog.

THE JAEGER MACHINE CO., 800 Dublin Ave., Columbus, Ohlo World's Largest Builder of Spreading and Finishing Machines

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ONSTITUCTION Methods and Equipment

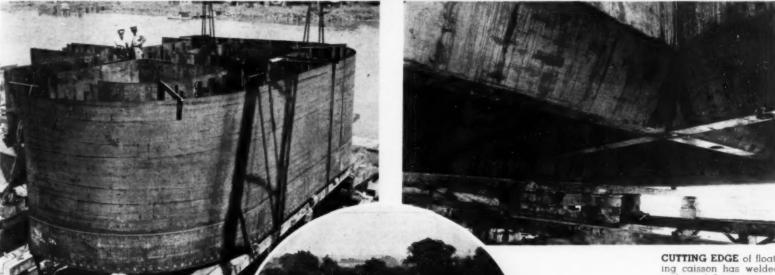
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ROBERT K. TOMLIN, Editor

Volume 20

May, 1938

Number 5



ALL-WELDED STEEL CAISSON for Queens tower pier of Bronx-Whitestone bridge is assembled in shipyard at Wilmington, Del., from sections fabricated at Pittsburgh.

CUTTING EDGE of floating caisson has welded outlets of 8-in. pipes to be used in jetting cais son to rock.

LAUNCHED FROM WAYS (in circle, left) floating caisson is ready to be towed to site in East River, New York City.

All-Welded Floating Caissons

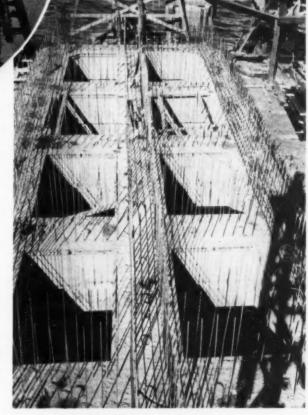
Towed 200 Miles

To Bronx-Whitestone Bridge

WO FLOATING all-welded steel caissons 38 ft. square, with rounded corners, for the Queens tower piers of the Bronx-Whitestone bridge, New York City, were assembled to a height of 21 ft. at the Wilmington, Del., yard of the Dravo Corp., Pittsburgh, Pa., and were towed to the site in the East River for sinking by the Frederick Snare Corp., New York City, foundation contractor, under the direction of Madigan-Hyland, engineers for the Triborough Bridge Authority. The caissons were sunk by jetting through 8-in. pipes, welded box sections being added in 101/2-ft. lifts up to a total height of 110 ft. 3 in. Concrete was placed in successive lifts as the steel sections were added. Above the steel sections,

the concrete walls were raised by use of steel forms until the caissons landed on rock at average El. -143.

Welded steel cutting edges fabricated in sections at Pittsburgh and shipped by rail and lighter to the site also were used for six land caissons, two for the Bronx tower piers and four for the Queens anchorage foundations. These caissons are built up above the cutting edges with concrete placed in steel forms. The two front caissons of the Queens anchorage, 100 ft. long by 33 ft. wide, go to the greatest depth, El. —163. Rear caissons of the anchorage are circular, 24 ft. in diameter, and rest on rock at El. —155. Bronx pier caissons were the first to be landed, reaching rock at El. —89.



LARGE RECTANGULAR CAISSON for Queens anchorage is built up in 10-ft. reinforced-concrete lifts as sinking progresses.



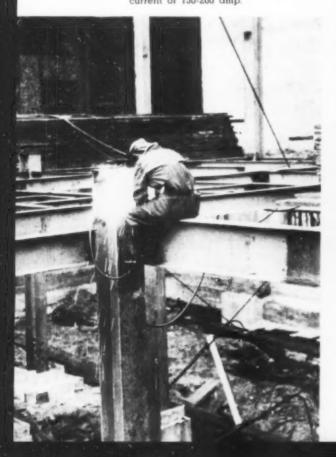
This Month's

"NEWS!

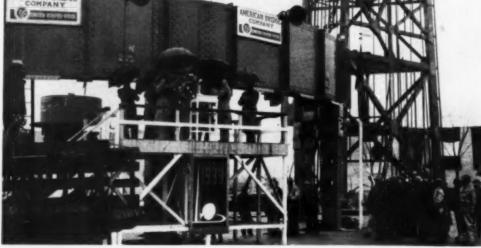
REEL"

BRONX-WHITESTONE BRIDGE, New York City, takes another step forward as American Bridge Co. completes erection of Bronx tower to full height of 380 ft. above East River. In foreground, Corbetta Construction Co. rushes placement of 30,000 cu.yd. of concrete in Bronx anchorage, while on far side of river Frederick Snare Corp. sinks caisson foundations for Que. ns tower and anchorage. Triborough Bridge Authority plans to open bridge by June 1939, for World's Fair traffic. Structure will have main cable suspension span of 2,300 ft., side spans of 735 ft. and 135 ft. clearance above high water.

FIRST ALL-WELDED STEEL FRAME (below) complying with New York City's new Building Code is erected at 7th Ave. and 20th St. by Lehigh Construction Co. Connections for 14-story Kensington apartment, designed by Gilbert D. Fish, consulting engineer, are made by electric-arc process served by Wilson welding generators. Low voltage, 25-35 volts, is employed with current of 150-200 amp.

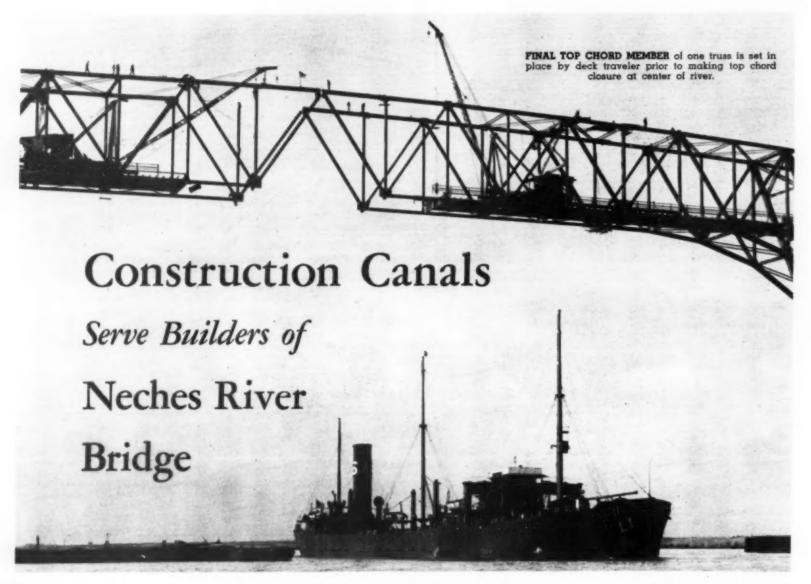


PILES A PLENTY are required to support the foundation of this power drop, one of three being constructed by U. S. Bureau of Reclamation to utilize to fullest water which will



PERISPHERE AND TRYLON, "theme structures" of New York World's Fair of 1939, begin to take form on Flushing Meadow site, Long Island. Perisphere will be 200-ft.-diameter globe, while three-sided trylon, companion structure, will be slender, vertical shaft, 700 ft. tall. CEREMONIAL FIRST RIVET (inset. above) is driven for Perisphere by Edward R. Stettinius, Jr., 37-yr.-old chairman of U. S. Steel Corp., while Myron C. Taylor, former U. S. Steel chairman, Grover A. Whelan, president of Fair Corporation and L. A. Paddock, president of American Bridge Co., contractor for superstructure, look on.





LAT MARSHLAND of low bearing value and potential winds of hurricane intensity governed the procedure adopted by foundation builders and steel erectors on the Neches River bridge, Port Arthur, Tex., destined this month to start carrying traffic on a new link in Texas' Hug-the-Coast highway. Long approaches rising on 5 per cent grade from the level marshes on both sides of the river to a 680-ft. main cantilever span affording 176-ft. vertical clearance for shipping extend the structure to an overall length of 7,815 ft. By dredging canals parallel with the approaches on both sides of the river, the Union Bridge & Construction Co., Kansas City, Mo., foundation contractor, and the Austin Bridge Co., Dallas, Tex., subcontractor, were able to use floating plant to build all the bridge piers. The same canals served the Taylor-Fichter Steel Construction Co., New York City, superstructure contractor, in delivering steel to deck travelers and in driving foundation piles for falsework towers.

A layer of soft muck 35 to 40 ft. thick covered with a thin vegetable mat only a few feet above river level prohibited use of land equipment on either side of the river. Below the black marsh muck, the foundation material consists of fine and coarse sand to depths of 90 or 100 ft. On the south side of the stream, a sand spoil bank deposited from dredging operations in the river afforded access by car and truck to the center of the job.

Seven long spans at the center of the bridge rest on caisson piers sunk in pairs at eight locations through the sand strata to solid bearing on sand and on hard clay at depths of 90 to 102 ft. For the remaining spans, the piers are low concrete pedestals resting on untreated timber piles 70 to 86 ft. long driven through the soft muck to firm bearing in the sand and clay. Most of these piles are battered to resist wind thrust on the structure. The foundation contractor sank the caissons through artificial sand islands, and the subcontractor developed a special floating piledriving rig for driving the many hundred batter piles.

Situated only one mile above Sabine Lake, which flows into the Gulf of Mexico, the bridge may be exposed to Gulf hurricanes, and the structure is designed for a wind load of 75 lb. per square foot, acting laterally, longitudinally or diagonally. As a safeguard against high winds

during erection, the erection procedure and falsework structures were planned to take care of wind loads of 25 lb. per square foot.

Bridge Design—To keep the cost of the entire project (including highway approaches on fills) within the \$2,750,000 provided by PWA grant, Texas Highway Department allotment and local bond issues of Jefferson County, the consulting engineers, Ash-Howard-Needles & Tammen, of Kansas City and New York, designed a superstructure supported by spread steel towers resting on independent low cylinder and pedestal piers. For longitudinal stability, the engineers







FREE-SWINGING TRIANGLE and plumb bar, supported in steel angle arms at side of leads, indicate direction and batter of leads.

incorporated in the design triangular shaped steel towers located as required in the various continuous-span-groups. Each triangular-shaped tower terminates in two points on independent concrete piers.

Extreme height of the trusses in the main span is 230 ft. above mean Gulf level, and maximum elevation of the roadway at the center of the span is 184 ft. A vertical clearance of 140 ft. for shipping extends across a channel 600 ft. wide between fender piles, with a central 400-ft. width providing a vertical clearance of 176 ft. Included in the 680-ft. main span is a 340-ft. central suspended span, swung after cantilever erection had been completed.

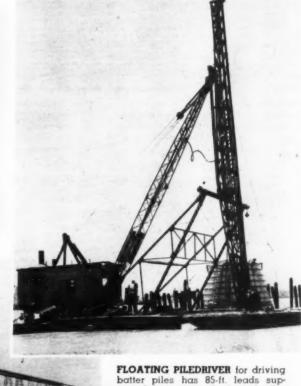
At the two ends of the steel bridge are groups of concrete girder spans, one group being about 400 ft. and the other about 450 ft. long. The steel structure itself is symmetrical about the center span. Proceeding downgrade from the river span, the steel structure comprises a 374-ft. through-truss anchor span, two 300-ft. deck truss spans, eight deck truss spans alternately about 150 ft. and 170 ft. long, and finally, fifteen 60-ft. deck girder spans.

Triangular-shaped steel towers sup-

SLIDING SLEEVES (left) on pipe guides connect leads to crane boom, permitting free movement of guides and enabling crane to incline leads in any direction without strain. porting the river spans are 110-ft. wide at the base, although the trusses of the through spans above them are only 34 ft. apart, c. to c. On the deck spans, the distance between trusses or outside girders varies from 24 ft. to 19 ft., c. to c. The spread of the towers diminishes with the change to deck spans and with the decrease in height of the structure. The bridge carries a reinforced concrete roadway 22½ ft. wide between curbs, and the curbs are made 18 in. wide for use by pedestrians.

Construction Canals—Width of the river at the bridge location is about 1,000 ft. To open up the long approaches to access by floating equipment the foundation contractor excavated construction canals on the





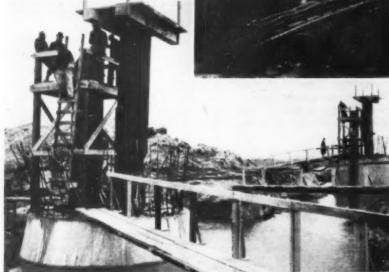
PLOATING PILEDRIVER for driving batter piles has 85-ft. leads supported by universal pin-and-roller mounting on horizontal tubular bar. Steam crane controls angle and direction of leads.

upstream side of the pier locations, 3,600 ft. long to the south of the river and 3,400 ft. long to the north. A heavy dragline mounted on a barge and operated as a dragline with a 2-yd, bucket cut the canals 60 ft. wide and 5 ft. deep.

Near the river, where pile piers supporting approach spans are separated by considerable distances, the piers were constructed by dredging spur canals at right angles to the main canal. Farther from the river, where piers are more closely spaced, sections of main canal were widened to include several pier locations. In both cases, after piles had been

INDEPENDENT CAISSON PIERS at eight locations are sunk through artificial sand islands by open dredging to deep clay stratum, where compressed air is applied to drop caissons final few feet into clay. Floating steam compressor plant supplies air, while floating change house (at left) for sand hogs is equipped with lockers, lunchroom and medical lock. Stiffleg derrick erected on piles at each pier site handles construction of artificial sand island, open dredging and concreting. On opposite side of river is concrete plant set on piles over water and served by stiff-leg derrick.





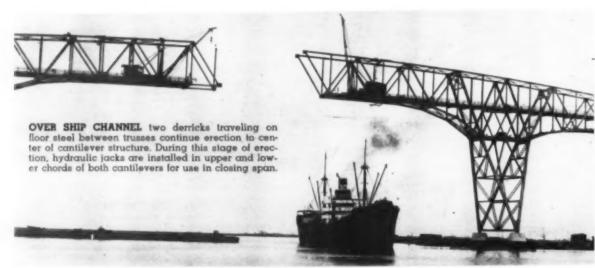
SAND HOGS sink hollow circular caissons short distance into hard clay under air pressures up to 48 lb. per square inch. This sinking is aided by using water jet at cutting edge and ejecting liquid muck through blow pipe.

driven by the floating piledriver, the open ends of the side cuts were closed by mud-box cofferdams, and the remaining work of cutting off piles, building forms, setting reinforcing steel and placing concrete was performed on the semi-dry bottom of the pumped cofferdams.

Driving Batter Piles - To drive 1,580 timber piles 70 to 86 ft. long,

nearly all of them battered as much as 4 in. per foot, the Austin Bridge Co., designed and built a floating crane-operated piledriver of unusual flexibility. Steel leads 85 ft. long were pin-mounted on a pin running through a spool roller which was free to rotate or to travel on a tubular horizontal bar supported by trussed A-frames which overhung the

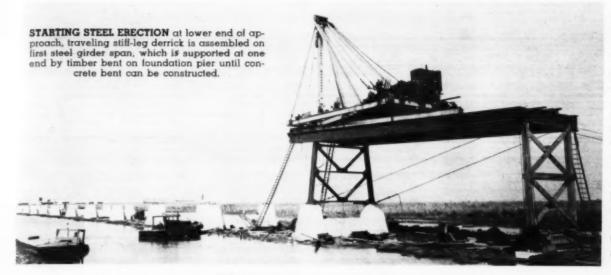




front of the barge. A steam-powered whirler crane sitting on the barge controlled the angle and direction in which the leads were inclined.

TALL FALSEWORK TOWERS under

This control was effected through sliding pipe guides hung from the tip of the 65-ft. crane boom, as illustrated by photographs. The pipe guides passed through tubular sleeves rigidly attached to the leads, and the guides were greased to allow easy sliding of the pipes in the sleeves. By booming up or down and swinging the crane, the operator could incline the leads to drive batters up to 7 in. per foot in any direction. The front overhang of the horizontal bar permitted tilting the leads backward as well as forward.



FINAL GIRDER SPAN is supported

Steel Erection-To erect the steel superstructure, the Taylor-Fichter Steel Construction Co. used two traveling stiff-leg derricks, starting erection at the lower ends of the approaches and moving ahead on both ends of the bridge to closure at the center of the river span. No falsework towers were required in erecting the fifteen 60-ft. girder spans of each approach. Pending erection of the steel truss into which the final girder span is framed, the free ends of the girders were supported by temporary H-section extensions spliced to the permanent steel bent. Beyond this point steel falsework towers on pile foundations were used at eleven places under the truss spans

Transverse movement of the leads on the horizontal tubular bar for an overall travel distance of about 25 ft. was controlled by hauling lines operated by niggerheads on two deck engines.

An 85 hp. oil-fired boiler on the crane supplied steam for the hoist and swinging engines, for the two deck engines and for a 5,000-lb. double-acting super steam hammer. Outrigger pontoons steadied the front end of the barge.

Caisson Piers-Sixteen circular caissons 18 to 32 ft. in outside diameter were sunk through artificial sand islands constructed by driving at each site arch web steel sheetpiles 45 to 65 ft. long in a circle of 10 ft. greater diameter than the caisson. After dredging out the muck inside the steel sheeting with clamshells down to the sand at a depth of 30 to 45 ft. below mean Gulf level, the foundation contractor filled the cell with sand and set the short steel cutting edge of the caisson on the sand island thus created. The caissons are hollow, with heavily reinforced walls 5 ft. thick for the larger sizes and 4 ft. thick for the smaller. Walls were built up in successive lifts about 10 ft. high, using steel forms, while the caissons were sunk by open dredging inside the hollow cylinders, aided by jetting around the cutting edge. When the cutting edge reached hard clay, a conical

temporarily by H-section posts extending upward from steel bent on which first truss span will rest. After completing one falsework tower and setting truss units on ground in front of traveler, floating derrick has moved ahead to erect next falsework tower.

concrete cap and air locks were added at the top of the caisson, and air under pressures as high as 48 lb. was applied for sinking the last few feet into the clay and for sealing the bottom with concrete to a depth of 17 ft. in the dry. Interiors above the seal were allowed to fill with water after completion.

A steel stiff-leg derrick set on timber piles handled operations at each pier site. When setting long sheetpiles, the boom of this derrick was lengthened to 117 ft., but for dredging and concrete handling the length of the boom was reduced to 93 ft. A floating compressor plant served by three horizontal steam boilers furnished air to the caissons.

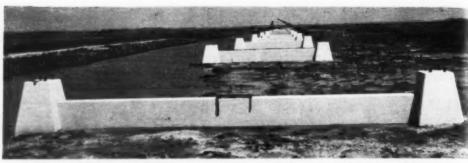
Concrete was delivered to all pier locations in buckets transported on barges from a mixing plant set up on piles offshore from the spoil bank on the south side of the river. Concrete materials were shipped to this plant in barges and were unloaded into overhead bins by a stiff-leg derrick set on piles. As an example of the amount of concrete required in foundation structures, one of the main river piers (4W) resting on clay at El. -102 took 2,500 cu.yd. of concrete, of which 300 cu.yd. went into the seal, placed under 38lb. air pressure. The total quantity

The river span was erected as a cantilever, without falsework.

Deck Travelers-Stiff-leg derricks of 25-ton capacity equipped with 88ft. booms were designed to travel on 19-ft.-gage track to permit operation between the trusses of the throughtruss spans. Because of the narrow width of the travelers, derrick boats in the canal placed steel on the ground to permit the erection derricks to pick up their loads in front instead of at the side. At each erection set-up, the main frame of the traveler was anchored front and rear to the steel structure. To reduce the load at the heel of the derrick where necessary, cable ties were run back from the top of the mast to anchorages on the completed steel work at







APPROACH SUBSTRUCTURES consist of low pedestal piers founded on timber piles and joined by single horizontal strut.

INSIDE MUD-BOX (left), pumped out to semi-dry condiworkmen cut off timber piles to grade and erect forms for concrete pedestal piers.

the rear. A special socket for the mast, which was only 30-ft. high, resisted uplift when the traveler picked up heavy loads with a high boom.

Falsework Towers-Steel towers on timber pile foundations were used at six points under the eight deck truss spans of alternate 170 and 150ft. length. A tower was placed under each of the spans except two of the shorter ones which rest at both ends on permanent triangular-shaped towers.

Under the first of the two 300-ft. deck truss spans (designed as a continuous two-span group), it was necessary to erect two falsework towers to advance the structure to a permanent triangular shaped tower. The completed span then served to anchor the second 300-ft. span while it was cantilevered a greater distance to a single falsework tower which sufficed for the erection of the second span. Height of the falsework towers under

the 300-ft, spans had increased to an extent that required additional stability to resist a lateral wind load of 25 lb. per square foot on the falsework and uncompleted structure. The additional stability was furnished by outrigger arms anchored to piles to resist both thrust and uplift.

For the 374-ft. through truss anchor span of the cantilever construction approaching the river, two falsework towers were required. After erecting steel to the first falsework tower, at the third panel point, the

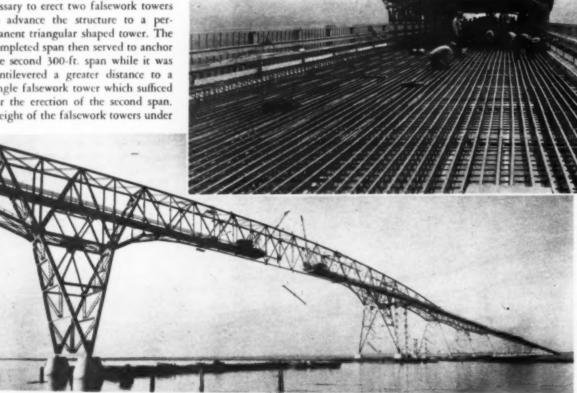
structure was lashed to the tower to resist longitudinal forces, and these lashings remained in place until erection of the span was completed. The second tower, at the seventh panel point of this eleven-panel span, was the highest on the project, the tower legs reaching an elevation of 150 ft. Each leg consisted of two 18-in. 42.7lb. channels to a height of 86 ft. and of a 12-in. WF. 65-lb. beam for 54 ft. above this height.

Structural brackets extended out from the tower in the direction of the approaching traveler were used where necessary under the truss spans to pick up parts of the erection load one panel point in advance of the tower itself. Hydraulic jacks and shims were employed to pick up and control the amount of load on the bracket. Similar jacking equipment served to pick up and maintain the load at the tower tops. After erection of a span had been completed, the jacks on the tower tops were released

to permit removal of shims and dismantling of the tower.

Cantilever Span - As erection of the central span of the three-span cantilever structure progressed outward from both sides toward the center of the river, hydraulic jacks of 300-ton capacity were installed in the upper and lower chords at the connections between the cantilever arms and the central suspended span. The upper jacks, set in the top chords at the slotted pin connections which provide free relative movement of the spliced members in the finished structure, were arranged to shorten or lengthen the top chord for closing the span. The lower jacks, set in the bottom chords at the panel points where the suspended span is supported, were similarly arranged to lengthen or shorten the lower chords for closing the span.

Cantilevered portions of the suspended span were erected slightly high, and closure of the top chord



AFTER CLOSURE of top chords, final lower chord members are raised from barges and spliced into structure, hydraulic jacks in bottom chords being utilized to make this splicing possible. Vertical clearance of 176 ft. makes bridge tallest highway structure in south. Extreme height of steel is 230 ft.

DECK REINFORCEMENT consists of rolled open-web I-section trusses laid longitudinally on steel spans. Long rolling shed traveling on steel handrails of bridge protects concrete during and after placement. Pipe line from concrete pump set on com-pleted roadway at rear deliv-ers concrete to deck forms.

at the center of the span was made by lowering the cantilevered ends with the upper chord jacks to permit driving closure pins. Closure of the lower chord at the center was then made by jacking at the bottom chord points, thus slightly raising the span, about 230 tons per truss being required. After closure, these jack

loads were reduced to 115 tons, and the top chord jacks were entirely released. This release resulted in horizontal movement away from the river of the ends of the cantilever arm, thus releasing the bottom chord jacks and automatically swinging the span.

Concrete Floor—Concrete roadway deck of the bridge is reinforced with rolled open-web I-section Jaltrusses, a new development in open-web reinforcement. Concrete for the deck slab was pumped into place through pipe line from a portable concrete

pump set up on the completed road.

Administration—The Neches River bridge was built by the Texas State Highway Department under the direction of G. G. Wickline, engineer in charge, on temporary leave of absence from his position as engineer of bridges for the department. P. V. Pennybacker was construction engineer on the project. The bridge was designed by Ash-Howard-Needles & Tammen, consulting engineers, Kansas City and New York. George E. Cole and Giles H. Ed-

wards acted at different times as resident-engineer inspectors for PWA.

Contract for the substructure was held by the Union Bridge & Construction Co., Kansas City, Mo., of which C. A. Neal is president, O. S. Sollars is superintendent, and W. S. Reeder is engineer. The Austin Bridge Co., Dallas, Tex., acted as subcontractor on all approach piers having pile foundations, and also drove the fender piling on both sides of the river channel. J. B. Templeton, vice-president, Joseph Grace, su-

perintendent, and William Crabtree, superintendent, were actively in charge of the work for the subcontractor.

A superstructure contract valued at \$1,613,500 was completed by the Taylor-Fichter Steel Construction Co., New York City, under the direction of S. E. Kapelsohn, construction manager. This contract involved the erection of 9,285 tons of structural steel, in addition to the concrete girder spans at both ends of the approaches.

Portable Pressure Unit Cuts Lubrication Time



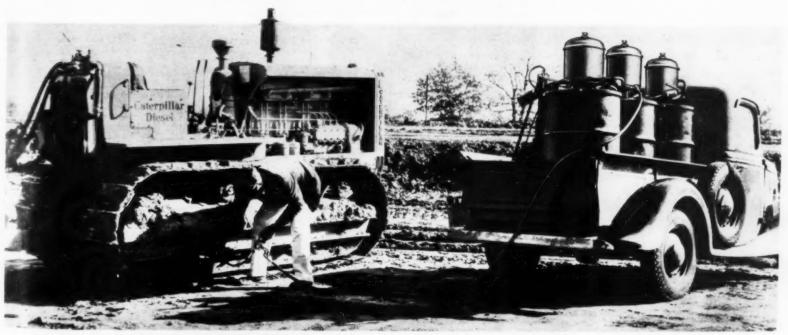
COMPRESSED AIR readily available from portable lubrication unit makes it easy to maintain tires at proper pressure, to spray-paint equipment and to keep machinery clean.

A PORTABLE UNIT for power lubrication of tractors and other heavy machinery on the job, recently tested on the proving grounds of one of the largest tractor manufacturers, indicates savings of as much as two-thirds of the time involved in hand methods.

Designed by the Alemite division of the Stewart-Warner Corp. for mounting with a gasoline-driven air compressor on a pick-up truck or trailer, the equipment consists of pumps, hose and control valves for handling high pressure lubricant, gear lubricant and motor oil direct from original 400-lb. barrels. Automatic controls maintain a normal air pressure of 150 lb. in the storage tank. Hose connections between compressor and pumps eliminate danger of breakage in these lines.

High pressure lubricant is delivered at a pressure of about 30 times the pressure in the air storage tank. Gear lubricant and motor oil are delivered at pressures of about eight times the air pressure. The low pressure pumps are capable of delivering about 14 lb. of lubricant per minute. Gear compartments of the largest tractor in common use hold a total of 136 lb. of lubricant. The tests show that ½ lb. of high pressure lubricant can be injected into a bearing of a track roller in 2½ sec., about one-eighth of the time required by hand methods.

Outlets are provided for attaching an air hose to the compressor to keep tires inflated at proper pressures and to provide compressed air for cleaning machinery or for sray-painting equipment. All pumps are sealed tightly against damage by weather or abrasive dirt. Pumping from original containers eliminates rehandling losses and danger of contamination by grit.



PORTABLE LUBRICATION UNIT includes high pressure barrel pump which greases track roller in 21/2 sec. Unit also is equipped to pump gear lubricant and motor oil from barrels.

Railroad Grade Separations

Built Under Traffic



FIRST STAGE . . . Abutment Footing in foreground will be excavated 14 ft. below foundation of adjacent building. Contractor plans to drive steel sheeting and to support sheetpiling with cast-in-place concrete wales and struts. Footings rest on blue shale. Falsework piles go to rock.



SECOND STAGE . . . Steel Girders, after completing service as needle beams during construction of abutments, are placed on falsework parallel with bridge to be cast in concrete slab.



FIRST STAGE . . . Temporary Pile Bents and stringers carry track load during construction of abutments for wider span at 11th St. underpass, Tulsa, Okla.

O CONSTRUCT or reconstruct railroad overheads with minimum interruption of railroad traffic, the Oklahoma State Highway Commission, in carrying out its federal grade separation program, made extensive use of its tested method of erecting steel girders and casting concrete in new spans on temporary supports alongside the bridge locations before sliding the completed spans into position on permanent piers or abutments built between timber pile bents under the tracks. This procedure was followed with success on a number of grade separations in Tulsa, three of which are illustrated by accompanying photographs. Although all the photographs were taken on one day, they show different stages of the highway department's procedure, a separate stage being in progress on each of the three projects. By way of comparison, additional photographs illustrate operations on two large grade separations, an underpass and an overpass, in the neighboring state of

Arkansas, where the State Highway Commission built these structures, in Little Rock and North Little Rock, without stoppage of railroad service.

First Stage-Primary operations of the Oklahoma procedure are illustrated by photographs of the 11th St. underpass, Tulsa, where the List & Weatherly Construction Co., Kansas City, Mo., contractor, excavated foundations and built new concrete abutments preparatory to replacing an existing single-track steel girder span of the Midland Valley R.R. with a longer span providing needed greater street clearance. The new bridge is so designed that a second railroad track can be added in the future when needed. Under its contract, valued at about \$52,000, the List & Weatherly Construction Co. placed on concrete piers at two sides of the street a skew span utilizing girders 74 ft. long to provide a clear roadway width of 60 ft. between curbs. Sidewalks 7 ft. wide pass through concrete end spans of the bridge between the piers and abutment walls.



AT RIVERSIDE DRIVE UNDERPASS. Tulsa, stand (left to right) P. F. BLAIR, superintendent, Williams Bros. Corp., W. G. ANDERSON, foreman; FLOYD H. OAKLEY, instrumentman; GEORGE D. COWDEN, inspector; JAMES H. SCOTT, resident engineer in charge for Oklahoma Highway Commission.

Second Stage-As the piers and abutments of a grade separation structure approach completion, it is the practice of Oklahoma constructors to erect falsework parallel with the bridge where necessary and place on this falsework the structural steel and the concrete deck of the new span. Photographs of the Riverside Drive grade separation structure, built by Williams Bros. Corp., Tulsa, at the east end of a single-track Midland Valley R.R. bridge crossing the Arkansas River, illustrate this stage of the construction procedure. A narrow underpass between closely spaced pile bents at the site was improved by the new bridge to provide a 39-ft. 8-in. clear roadway between pier faces 41 ft. 2 in. apart. Value of the contract was \$42,750.

At one end of the new bridge, adjacent to an existing pier supporting the final deck truss span of the railroad's river crossing, is a reinforced-concrete pier, with a tunnel for a 5-ft. sidewalk, framing into the existing railroad pier. At the other end is a reinforced-concrete abutment, with a similar sidewalk tunnel, designed to retain backfill of porous material placed directly against the back wall of the abutment and wing walls. Both the pier and the abutment rest on rock at a depth of 30 ft, or more below the surface.

To carry the railroad track the design called for a steel and concrete deck slab incorporating four 36-in., 280-lb. I-beams, 46 ft. 8 in. long. Before erecting the parallel falsework on which the deck slab was to be precast, the contractor utilized the permanent steel members as temporary transverse needle beams to support the track during construction of the pier and abutment. The temporary needle beams rested on groups of timber piles at the two sides of the track, beyond the limits of the pier and abutment. With these beams in service, the contractor was



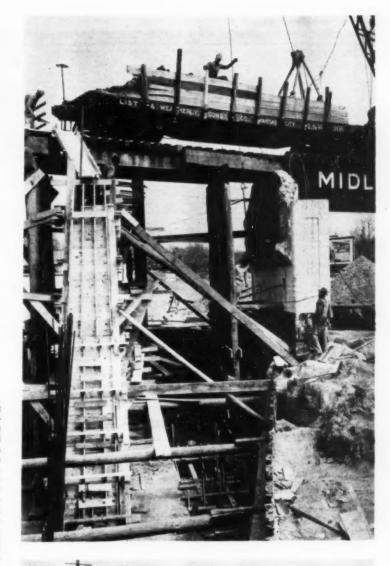
ON 11TH ST. UNDERPASS. Tulsa, are (left to right)
C. R. MELTON, assistant highway engineer, Bureau
of Public Roads; IOE KEELEY, resident engineer in
charge for Oklahoma Highway Commission; GEORGE
DAVIS, superintendent, List & Weatherly Construction
Co.; GEORGE C. MORAN, inspector.



SECOND STAGE . . Ready for Form Erection, four 36-in. girders rest on 4-in. timber blocking shod with steel plate for sliding on channel track when span is moved into place on concrete abutments. Abutment in background is designed to take thrust of railroad fill.



Other Abutment (right) is constructed inside steel sheeted pit braced with timber wales and struts. Concrete chute is in position on railroad trestle to start placement of 72 cu.yd. in 11-ft. lift of abutment wall. Footing of this abutment contains 112 cu.yd. placed monolithically in 6 hr. 15 min. by pair of two-bag mixers using 1½-min. mixing time.





SECOND STAGE . . . After Construction of Abutments for new Riverside Drive underpass, track load is transferred to timber bents resting on these structures, permitting removal of steel needle beams. In foreground appears top of pile cluster which supported transverse needle beam at this point. Sidewalk tunnel of near abutment frames into existing concrete pier of steel truss railroad bridge.



THIRD STAGE . . . After Sliding Completed Span of 15th St. underpass into position, on new piers, contractor starts demolition with pneumatic tools of old piers which formerly supported dismantled short span.





15TH ST. UNDERPASS. Tulsa, is built under supervision of (left to right) R. F. RATCLIFF, inspector for Highway Commission; HOWARD FRYE, superintendent, W. R. Grimshaw Co.

RIVERSIDE DRIVE UNDERPASS before (right) and after replacing narrow pile trestle openings with steel girder and concrete span crossing 40-ft. roadway. Tunnels in abutments provide openings for side-walks several feet above roadway level.



Piers Designed for additional future tracks provided support for new span during erection of plate girders and casting of deck prior to sliding span into permanent position.

able to remove existing pile bents at the two substructure sites and build the pier and abutment,

After the two substructure units had been carried to desired elevation under the needle beams, the track load was transferred from the beams to timber bents resting on the concrete structures, and the contractor removed the temporary needle beams to encase them in the concrete slab.

Total weight of the precast slab was estimated at about 150 tons.

When cast on the temporary timber falsework, the slab rested at both ends on 4-in. timber blocking shod with long 6-in.-wide steel plates having chamfered ends and staggered drilled holes to furnish grease for lubrication. Each of these steel runners traveled on the inner web of a 12-in., 25-lb. steel channel 32 ft. long, ground where necessary to provide a smooth sliding surface. The contractor planned to pull the slab into position with a single power

winch on a 60-hp. tractor, using a bridle to equalize the pull.

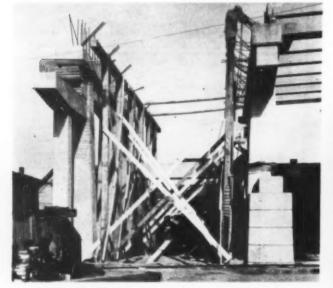
Third Stage-Final steps in the reconstruction of a railroad overhead are indicated by accompanying photographs of the 15th St. underpass, completed by the W. R. Grimshaw Co., Tulsa, contractor, increasing a narrow existing span to a length of 54 ft., center to center of bearings under the plate girders of the new span. Sidewalk tunnels pass through short concrete end spans. The piers provide seats for three railroad tracks, although only one track is carried at present.

Total weight of the single-track span was about 100 tons,-60 tons of steel (including a split-I-beam-lock floor on which the concrete slab was placed) and 40 tons of concrete. Because of the provision for later track additions, the inside plate girder weighed 24 tons in comparison with

14 tons for the fascia girder.

After casting the concrete deck slab of the new span, the W. R. Grimshaw Co. lifted out the old span with a steam locomotive crane, rented for the purpose from the List & Weatherly Construction Co., and slid the new 100-ton span into position on greased steel rails laid on 12x14-in. timbers, moving the span with ratchet jacks acting against railroad spikes driven into the timbers. About 4 hr, jacking time was required to move the 16-ft, width of the new span. With the new span in position, the contractor began the demolition of the old piers and roadway widening under the bridge.

Arkansas Grade Separations-Different operations were involved in the construction of two new grade separations within a short distance of the Arkansas State Capitol. In depressing 7th St., Little Rock, under



TIMBER BENTS are erected for short concrete span adjoining final steel span. Concrete bent under steel span rests on collision wall



ARKANSAS UNDERPASS is built under single track, in foreground, and double tracks, in supported on timber bents to permit subway excavation

two main-line tracks of the Misouri Pacific and a single track of the Chicago, Rock Island & Pacific, the Uvalde Construction Co., Dallas, Tex., contractor, had to remove estimated quantities of more than 10,000 cu.yd. of solid rock excavation and almost 13,500 cu.yd. of unclassified excavation, in addition to more than 3,000 cu.yd. of dry excavation, 265 cu.yd. of wet excavation, and almost 2,500 cu.yd. of solid rock excavation for structures. Quantities of more than 2,700 cu.yd. of concrete for bridges, more than 111 tons of reinforcing steel, more than 240 tons of structural steel (in the beam spans), almost 5,700 sq.yd. of concrete pavement reinforced with more than 23,000 lb. of steel, together with a multitude of important incidental structures, ran the value of the contract to more than \$186,-000. Accompanying photographs indicate the contractor's methods of supporting the double-track main line of the Missouri Pacific on temporary falsework (to permit subway excavation) and of building box culverts and other drainage structures.

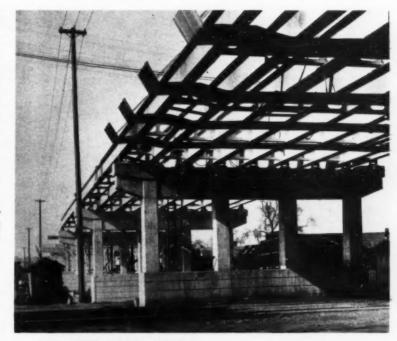
Overhead Bridge-For a long concrete and steel overhead carrying Locust St. across a number of yard and service tracks in North Little Rock, a low bid of \$181,000 won the contract for Fred Luttjohann, Topeka, Kan. Twelve concrete spans and four steel spans of this long structure rest on seventeen reinforced-concrete bents supported by precast concrete piles about 20 ft. long. At each end of the overhead are six reinforcedconcrete girder spans of uniform 46ft. length, Between the two sets of concrete spans are the four steel girder spans, crossing the railroad tracks. Three spans are 751/2 ft. long, and the fourth is 1071/2 ft. long.

Bents under the concrete spans consist of three columns with six foundation piles under each column, making a total of 18 piles per bent. Under the steel spans the bents rest on collision walls providing for present or future railroad tracks. At the two ends of the steel section, the bents consist of three columns, and the collision walls each rest on 22 concrete piles. Intermediate bents in the steel section have four columns, supported by 32 piles.

Under one of the intermediate collision walls, it was necessary, in order to get adequate bearing, to extend the 32 piles by post-piling, cutting back the concrete on the driven pile about 30 in. to cast an extension in place. After the extension had been cast, the pile was left standing 21 days before driving was resumed.

Estimated contract quantities called for 7,665 lin.ft. of concrete piling and more than 3,800 cu.yd. of concrete for the bridge, in addition to 2,900 sq.yd. of concrete pavement. Steel in the overhead involved 373 tons of structural steel in the beam spans and 374 tons of reinforcing steel for the bridge concrete. The contractor used ready-mixed concrete delivered in truck mixers.

Administration—For the Oklahoma State Highway Commission, Van T. Moon is chief engineer, H. X. White is bridge engineer, and Joe Keeley and James H. Scott are resident engineers in Tulsa in charge of projects in and around the city. On the three Tulsa grade separations described in these notes the men directing the work for the various contracting firms were: 11th St. underpass, George Davis, superintendent,



FOUR STEEL GIRDER SPANS at center of overhead bridge cross present and future locations of railroad tracks. Four-column bents are protected by collision walls at base.

List & Weatherly Construction Co., Kansas City, Mo.; Riverside Drive underpass, P. F. Blair, superintendent, Williams Bros. Corp., Tulsa Okla.; 15th St. underpass, Howard Frye, superintendent, W. R. Grimshaw Co., Tulsa, Okla.

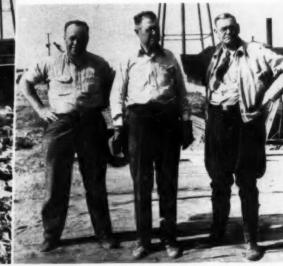
For the Arkansas State Highway

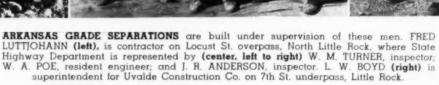


Commission, James R. Rhyne is di-

rector, W. W. Zass is chief engineer

and N. B. Garver is chief bridge







DRAINAGE STRUCTURES (left) built in connection with underpass make use of wooden forms and ready-mix concrete. Forms are being set for large double-box storm culvert in foreground. In background, near tombstones in stone culter's yard, is long single box culvert. described, J. H. Knott was resident engineer at the 7th St. underpass, Little Rock, and W. A. Poe was resident engineer at the Locust St. overpass, North Little Rock. Construction operations at the 7th St. underpass were directed for the Uvalde Construction Co., Dallas, Tex., contractor, by L. W. Boyd, superintendent. At the Locust St. overpass, Fred Luttjohann, contractor, Topeka, Kan., maintained general supervision over the work.

Tractor-Bulldozer Speeds Demolition of 20-Story Office Building



SKILLFUL MANEUVERING of tractor-bulldozer by competent operator pushes pile of debris into elevator lobby on upper floor. Operator guides tracks of machine along edges of floor openings without slightest hesitation.

TWENTY-STORY STEEL-FRAME
BUILDING succumbs to attack of
expert wreckers, who use tractorbulldozer to clean up debris on
successive floors. Note catch-all below outside swinging scaffold and
windows carefully boarded up to
prevent escape of dust and dangerous flying objects.

TWENTY-STORY steel-frame loft building at the corner of Madison Ave. and 25th St., New York City, has fallen under the systematic attack of the Albert A. Volk Co.'s demolition experts, who used for the first time on this project a tractor-bulldozer to clean up debris on successive floors of the tall structure. Operation of a bulldozer for this service speeded the actual clean-up and reduced greatly the man-hours of labor required. Under the former method of shoveling and wheeling, a crew of 40 men would have taken 21/2 days to remove debris from a floor. Using the tractor-bulldozer, the same work was ac-



PARTITION FALLS before big push by tractor-bulldozer, which spills wall into elevator shaft

complished in 1½ days with two men, a total of 3 man-days as compared with 100 man-days for the ordinary procedure. Only two wheelbarrows were employed on the entire job, and they were not used in moving debris.

Demolition by the old method had been contemplated when the wrecking plans were made, and two guy derricks were set up on the steel frame to handle steel pieces and bundles of debris. After completing the wrecking of three stories by hand, the contractor decided to put an International Harvester 20-hp. tractor equipped with a Gar Wood hydraulically controlled bulldozer on the seventeenth floor. The machine promptly proved its value and continued in service on successive floors until the basement was reached. A guy derrick raised the machine to the seventeenth floor and lowered it from floor to floor as demolition proceeded.

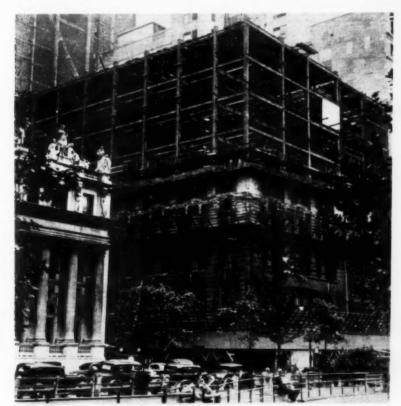


FOLLOWING DEMOLITION of concrete floor arches between steel beams, tractor-bulldozer is ready for lowering to next level.

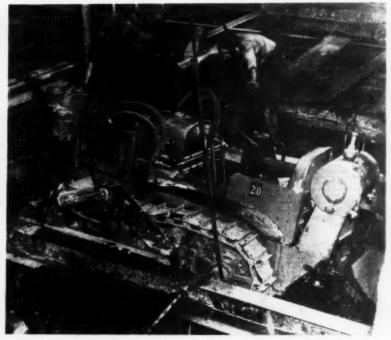
but a chain-block will be sufficient for the lowering on future jobs, as the tractor-bulldozer weighs only 4 tons.

Debris removed from each floor by the bulldozer was pushed to openings in the floor through which the material dropped from one to three stories to a lower floor. Floor openings were staggered throughout the height of the building to prevent excessive creation of dust and to minimize accidents. After the bulldozer had pushed the debris off a floor, a crew of wreckers broke up the arches between the steel beams with pneumatic busters and hand tools, the shattered concrete dropping to the floor below. When the arches had been broken out, the bulldozer was lowered to the next floor to clean up the accumulated debris. A mechanical method of breaking the floor arches will be used on future jobs.

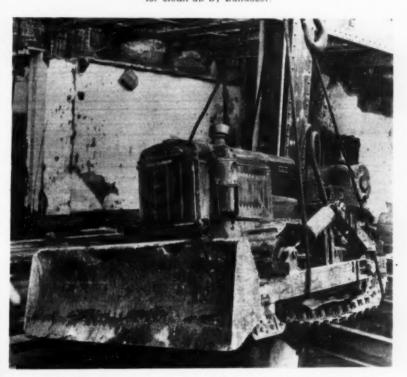
Customary careful practices of the Albert A. Volk Co. were followed throughout the job, carried on by the "upside down" method of demolition described in Construction Methods, Nov., 1933, pp. 18-23. Innovations employed for the first time on the current job included a



COMING DOWN! Bulldozer works several stories below steel wreckers, who keep floor well planked against possible accidents



DOWN SHE GOES to floor below, where piles of debris lie waiting for clean-up by bulldozer.



TWO SLINGS suspended from load line of guy derrick lower bulldozer to next floor.

loud-speaker telephone system with four stations on upper floors controlled from the central office on the street floor, making it possible for the superintendent to communicate promptly with any foreman in the building.

Oxygen and acetylene gases for five burning outfits were delivered through new hose lines up to the sixteenth floor from a central station under the control of one operator on the ground floor. Each torch drew gas from one acetylene tank and from four oxygen tanks, the latter connected to a single manifold, making a total of 25 tanks in use at the central ground station. Hose lines were equipped with safety

valves at the upper floors, enabling the torch operators to save gas by shutting off the lines without having to communicate with the ground station.

A contract for the demolition of the twenty-story (Dunbar) building was awarded to the Albert A. Volk Co., New York City, by the Metropolitan Life Insurance Co., which gradually is expanding its office building space to take in the entire area of this block and the adjoining block to the south. The contractor started work May 5 and completed demolition about Oct. 5. Operations of the Albert A. Volk Co., were carried out under the direction of A. K. Fleschner and Michael Sheriff.

Varied Equipment Handles Materials for

Golden
Gate
Exposition

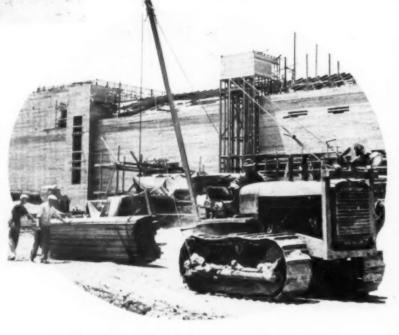


BOOM-RIGGED TRACTOR (left) delivers lumber from railroad flat car to mill on job at Treasure Island, site of Golden Gate Exposition.

and Clinton Construction Co., are on the site with big jobs, and each had different distribution problems to work out. As all material had to be brought in by water, it was decided that, in order to avoid congestion and confusion of shipments, each contractor should build his own docking facilities.

\$16,000,000 construction program on a 400-acre reclaimed island in San Francisco Bay presented a problem to builders of the Golden Gate International Exposition. As construction was started without roads or connections with the main land, the island site offered many difficulties to contractors. In spite of soft sand impassable to trucks and of seepage that leaked into excavations almost as fast as it could be pumped out, nearly 1,000,000 sq.ft. of floor space was put promptly under construction. The construction program was about six weeks ahead of schedule at the beginning of 1938.

With speed of construction a vital factor, unusual methods of distributing building material over the large site were required. Three major general building contractors, Guy F. Atkinson Co., MacDonald & Kahn,



BUNDLE of 2x10-in. pieces for one of exhibit buildings rides to destination behind tractor.

Distributing Lumber-The Guy F. Atkinson Co., requiring among other items 9,800,000 b.ft. of lumber on their location in the center of the island, solved the problem by building 11/2 mi. of standard-gage railroad track from their docks to the various building sites. Originally this job, which includes six exhibit palaces 200x886 ft., 200x415 ft., and 178x 753 ft., in pairs, was set up for allwater shipment of lumber, but because of a steamship strike lumber orders were placed with valley mills and shipments routed by rail. This change necessitated building a railroad apron in place of the wharf to receive flat cars from car barges. Thirteen cars carrying a total of 300,-000 b.fr. are loaded on each barge. Required lumber has been transported to the site in addition to 1,400 77-ft. piles which were used for foundations.

In further distribution of materials from lumber yard, warehouse and mill, it was decided that the most efficient handling methods required the use of neither trucks nor hoists. Because of the softness of the fill and the wide expanse of the site, construction of temporary roads was out of the question. Instead, sleds measuring 12x20 ft. were built from short lengths of piling and hauled

over the sand by tractors. To transport materials to respective points a fleet of four Allis-Chalmers 95 and three Caterpillar RD8 tractors are used. The former are equipped with bulldozers for use in grading when not employed in transporting material, and the latter are boom-rigged to facilitate loading and unloading of sleds. Railroad cars are unloaded by crane. Neither hoist nor elevator are used anywhere on this contract covering almost 800,000 sq.ft. of building space. Trusses are erected by two Bucyrus-Erie cranes with 85-ft. booms, and all roof material is hoisted with a 35-ft. boom extension.

Airport Buildings — In landing steel for the two 287x335-ft. concrete and steel hangars, MacDonald & Kahn, general contractors, constructed a row of dolphins driven adjacent to the rock wall along the yacht harbor. The trusses were then unloaded by a stiff-leg derrick and placed on flat cars which were rolled over a track running along the center line of the hangars. Cement and rock aggregates were transported by truck to a central bunker.

The Clinton Construction Co., general contractor for the airport terminal building, constructed a short temporary road from the concrete mixing plant at the waterfront to the job, a three-story semicircular concrete structure measuring 696 ft. in the outside dimensions and 410 ft. across the front elevation. All con-

SACKED CEMENT (right) is handled by stift-leg derrick out of burges into 1,000-bbl. storage shed. Conveyor delivers 800 cu.yd. in 8 hr. to aggregate bins.

50-FT. TIMBER JIB (below), lashed to 85-ft boom, handles roof lumber.

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OBSERVATION BALCONIES (above) invite public to watch progress of job through wide glazed windows in construction lence (right) designed to test color scheme for finished building.

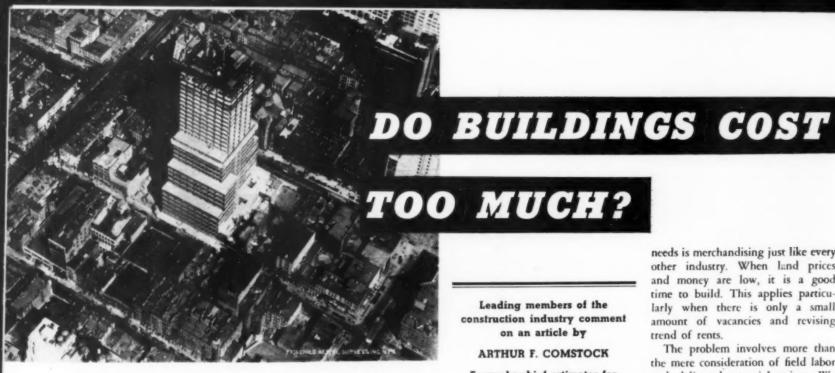
Windows in Construction Fence

Ease Life for Job-Watchers

BSERVATION WINDOWS in a carefully designed fence around a 5-acre site where The Austin Co., Cleveland, is building new Hollywood, Calif., broadcasting studios for the National Broadcasting Co. have put the \$2,000,000 construction job on 24-hr. display. The fence spares curious pedestrians the usual eyestrain and contortions involved in peeking through

cracks and knot holes and also serves as a testing ground for colors to be used on the studio's exterior. Its rounded corners and setbacks at the observation platforms conform with lines which will characterize the three-story building when completed. Out of courtesy to existing sound studios nearby, builders are welding all steel on the job and are driving construction equipment with electric motors.





By SUMNER S. SOLLITT Sumner S. Sollitt & Co., Chicago, Ill.

READ with considerable interest the article prepared by Arthur F. Comstock. Mr. Comstock has stated his case very accurately and his conclusions are of considerable interest to the industry. I agree with him, particularly in the statement that the contractors' organizations will have to be more active, more articulate and more adamant in protecting the interest of the public, as well as that of building. I think this point should be stressed, however, in a somewhat different way, and that there is not such a broad distinction as is popularly supposed between the interests of contractors' organizations and those of union labor engaged in the industry. I think an intelligent appraisal of the situation would bring out the fact forcibly that the stupidity and self-interest in the leadership of union organizations has been fully equalled by the stupidity and lack of interest encountered in contractors' organizations, during the past five years.

In Chicago, the anxiety of union labor to increase wage scales so as to get the maximum haul for themselves on government-financed work has met with relatively no opposition from the contractors, as it has apparently made little difference to the contractors what kind of wage scales they paid on Federal work just so they all paid the same scales. Of course this has run wage scales entirely out of line with the demand for construction services in private industry. The result has been an increasing tendency, particularly on the part of industry, to perform work with non-union labor within their own plants. Outside of industrial plants, where union labor has opportunities to intimidate owners and contractors, the result has been a virtual stoppage of construction work.

We know little about the so-called Voluntary Codes of Fair Competition" in Chicago, but Mr. Comstock's appraisal of the practice augurs ill for the industry if it becomes general.

It is apparent to me that if the American Federation of Labor is to maintain its position of supremacy in the construction industry and if it is to prevent very powerful groups of construction men being formed under other union affiliations, its leaders are going to have to recognize that its greatest integrating forces have been the contractors' organizations which have always appeared to be on the opposite side of the fence from the American Federation of Labor. If great construction organizations are permitted to build up within industrial organizations, it will not be long before economic pressure brings them out of the plants and our industry, which is disorganized badly enough at any time, will find itself again engaged in warfare between unions.

My suggestion, therefore, is for ou to undertake a compilation of information, similar to that put together by Arthur Comstock, covering industrial building, particularly in the industries where expansion has been within closed gates. I think you will find these large and powerful industries to be building much cheaper now than they did five years ago, as they have become more and more bold in the use of their own labor rather than higher-priced building labor. The vast reduction in the scales they have been paying has more than offset the loss of efficiency in the conduct of their operations. In my own business, I find we are competing more and more with the owners and less and less with other con-

Finally, it is obvious there can be no office or large apartment building in this part of the country under conditions pointed out by Mr. Comstock, as it is impossible for such buildings in Chicago to pay any dividends at all.

Leading members of the construction industry comment on an article by

ARTHUR F. COMSTOCK

Formerly chief estimator for James Stewart & Co., New York contractor.

Published in

CONSTRUCTION Methods and Equipment last month.

By ANDREW J. EKEN

President, Starrett Bros. & Eken, Inc., New York, N. Y.

HAVE READ with a good deal of interest the proof on the article by Arthur F. Comstock and have also asked our chief estimator to check over the statement made as to costs in this article.

So far as I can see, we are in entire agreement with the statements made by Mr. Comstock and we also feel that there are many matters mentioned that are very pertinent and should have public attention. This is particularly so in the matter of the so-called Fair Codes Associations which are being formed at the present time. Our own feeling is that these associations might have an entirely different name from that of Voluntary Codes of Fair Competition and it might well be a shorter and harsher title. It is my own personal opinion that these associations may, at some not too distant date, merit the attention of the proper investigating authorities.

By A. P. GREENSFELDER Fruin-Colnon Contracting Co., St. Louis, Mo.

HAVE GONE OVER the article by Arthur F. Comstock entitled, "Do Buildings Cost Too Much?", in which he gives an itemized analysis of a 20-story New York skyscraper. This may be all very well, but it deals too much in details and not enough in fundamentals. It is all right to be sarcastic about labor and price fixing, but either Mr. Comstock does not know or he implies too much from hearsay and gossip.

What the construction industry

needs is merchandising just like every other industry. When land prices and money are low, it is a good time to build. This applies particularly when there is only a small amount of vacancies and revising trend of rents.

The problem involves more than the mere consideration of field labor and delivered material prices. We need modernization of design, simplification of practice, sound financing and fair commissions. In fact we need the truth, and nothing but the truth, for all phases of the industry. As, if and when the industry shows enough breadth of vision and broad intelligence to coordinate its activity, then we can solve the needful problems in a fair fashion so as to produce modern buildings at equitable costs.

By W. G. LUCE Vice-President, Hegeman-Harris Co., New York, N. Y.

HERE IS one matter which has been forcibly impressed upon me in a building we have just erected and that is the additional cost of shorter hours together with the increased wages. For instance, according to the usual union rules, a man leaves the work shanty at starting time. We figure roughly that 15 min. is consumed in getting started in the morning and in stopping in the evening, with about 15 min. used up in the same process at noon. This, leaving out the question of the noon intermission, means that in an 8hr. day, there is 1/16 of unproductive time lost. In a 6-hr. day, there is 1/12 lost, or 25 per cent additional.

In the planning of the work, one gang will start at 8 o'clock and quit at 3, disorganizing any other crafts which have to work in conjunction with them and a loss is incurred which cannot be figured in actual dollars and cents. Others start at 9 o'clock and quit at 4, etc., the same process interfering with continuity of work occuring in each of these various shifts and a loss is incurred which is problematical but which anyone watching the operation knows is there.

These various items, added together, make a very sizable addition to the increased wage scale in Mr. Comstock's article and is a very serious item, both in direct cost and in the systematic handling of the operation. Just what this amounts to I cannot say. Neither do I believe that anyone else can, but it is there just the same.

Again, we find in most of the agreements very small and insignificant items, each one of which, while semi-unimportant, makes its little contribution to the increased cost and increased inefficiency.

I do not agree with the statement that production is satisfactory, but this is another academic question which we know exists and which anyone who has followed the building industry knows occurs and has occurred for the past quarter of a century with each increase in wages.

I do not question your figures as to percentages of increase as I have not made a study of it, but I do believe that the questions I have raised in regard to labor costs are very serious and should be given consideration. Having read the entire article I have no quarrel with the figures as generally set forth, as I presume they are based on actual data. From data I had received, however, I had estimated that the average increase in New York was more than the amount you have shown, perhaps owing to the facts which I have set forth, which simply demoralize a job.

In referring to labor costs, do not overlook the matter of additional expense due to jurisdictional disputes which is also an intangible quantity in so far as expenses are concerned but a very serious item, adding materially to the cost of the whole.

By COL. HORATIO B. HACKETT President,

President, Thompson-Starrett Co., Inc., New York, N. Y.

BELIEVE that the article written by Arthur F. Comstock covers the cost analysis very well.

I certainly agree with you that we all want to see a resumption of large-scale building construction under conditions that will be fair and equitable to owner, to contractor and to labor. I am afraid that sometimes the country expects the building industry to improve economic conditions when the job is really on the shoulders of others. Too often the contractors are placed in the position of promoters rather than the agency through which well planned projects can be carried out.

I think that we must look to Congress to help the construction industry,

By WILBUR F. CREIGHTON Foster & Creighton Co., Nashville, Tenn.

MR. COMSTOCK'S article is timely and the data given is very enlightening. It is to be hoped

that it will start discussion and action within the industry to correct the evil.

Too many groups of subcontractors have agreed to raise the wages of their employees in exchange for "protection" in enforcing bidding rules, and other practices started in N.R.A. codes. As Mr. Comstock so ably proves in his article, such agreements have resulted in unreasonable increases in cost of labor on buildings, which the public pays.

Many of these agreements have gone beyond the limit of the law. Just recently, a judge in this city gave punitive and actual damages to an out-of-town subcontractor who unintentionally violated the unknown rules of a local subcontractors' association and who was forced to give up the contract because he could not secure mechanics.

Possibly, if more such cases are taken to the courts or to the Federal Trade Commission, these expensive and troublesome agreements would be abandoned.

By ROLLAND J. HAMILTON

President, American Radiator Co., New York, N. Y.

I HAVE GIVEN a great deal of study to costs of single family dwellings but know practically nothing regarding office building construction or costs.

It does seem to me, however, that no discussion of building costs right now is complete without reference to interest carrying charges. In a very real sense the cost of a building is what it costs to carry it in terms of interest, taxes, maintenance, depreciation, etc. There has been a decided drop in mortgage interest rates under the new Federal Housing Act, especially in terms of a 20-yr, period, inasmuch as mortgages guaranteed under this act are on a long-term amortization basis. It is true that the Federal Housing Act does not apply to office buildings. There is, nevertheless, a great significance in the current trend toward an investment status for housing and one which should have a reflex with respect to all other classes of buildings.

By JOHN GRIFFITHS

John Griffiths & Son Construction Co., Chicago, Ill.

E HAVE read Mr. Comstock's article and subscribe to his contention that the high price of material and labor at this time is no doubt handicapping the construction industry.

However, we believe that this applies more particularly to materials than labor in this locality. It is our feeling that while mechanics' wages in the building industry seem high to the owner, some allowance should be made for the lack of regular em-

ployment, and the fact that the building mechanic holds himself available for employment during long periods in which he finds very little employment.

By H. K. FERGUSON

President, The H. K. Ferguson Co., Cleveland, Ohio

I HAVE READ with considerable interest Mr. Comstock's article. While it covers only a small area of the country, it does cover a very considerable volume of business, and an area in which we are always interested.

Our own experience has been that while prices advanced materially in 1937 to a new high level for both building materials and factory machinery, we have already experienced a considerable falling off in 1938 prices in almost all of the lines in which we are interested.

Our own difficulty in carrying out the suggestions made by Mr. Comstock is that our customers never back up the efforts of ourselves, or any other engineering contractor, in their interests. They are always too obsessed with the necessity for quick occupancy, under pressure, to warrant long arguments with labor or material men.

I am also somewhat disinclined to agree with Mr. Comstock in his opinions as to the hourly output per individual. It is my firm belief that the present government policy of WPA and other government operations is gradually destroying the morale of labor with regard to output, as built up carefully by conscientious contractors over a long period of years. The constant emphasis on the fact that the United States owes three meals a day, good living quarters, and a loafer's existence to anyone who does not want to work, at the expense of those who do, cannot help but have a detrimental effect on all concerned.

By J. W. COWPER

President, John W. Cowper Co., Buffalo, N. Y.

I AGREE GENERALLY with what Mr. Comstock has to say regarding building costs and believe that buildings, under present conditions, do not cost too much. We hear a great deal of the high wages. The hourly rates are high, but when we consider the time put in by the average employee in construction the annual wage is not high.

Why are wages high? Because, largely, of Government rules and regulations and the tendency of Governmental departments continually to set up in contracts high wages which not only affect Government work but set the pace in all work. One of the most terrible things in the line of high wages has been those rates es-

tablished for the Board of Water Supply of New York City's new Delaware River aqueduct work. These are not only excessively high, but provide for unnecessary employment.

Another contributing factor to the high cost of construction is the enormous taxes, national, state, and local, assessed against contractors, which must be charged directly to the cost of work. Among these are the New York State unemployment tax, the Federal social security and unemployment insurance, both of which exact a large toll, especially when multiplied all the way down the line to the production of natural resources.

Of course, the small volume of business adds to the burden, or overhead, and increases the cost of work. The small volume is, in my opinion, very largely due to the attitude of the Government and its general policy towards business, which is keeping investment money out of the business field and particularly, construction.

By S. M. SIESEL

President, Siesel Construction Co., Milwaukee, Wis.

I THINK Mr. Comstock's article is very well prepared and gives pertinent information on the cost of an office building of this size.

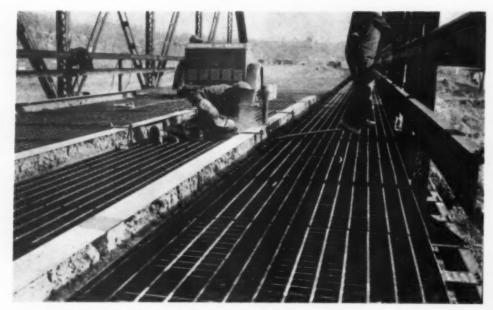
I do, however, believe that that part of the article under the caption, Voluntary Codes of Fair Competition" and the material which follows, should not be included in an article under the caption, "Do Buildings Cost Too Much?". It is in the nature of an exposé of conditions existing in the industry which are a result of recent political action which has forced on the contracting industry many burdens which, in the writer's opinion, will not be permanent, and which only tend to confuse the prospective investor. They should be dealt with separately and, in my opinion, it is the duty of the contracting fraternity to clean up these conditions as promptly as possible.

By C. P. WOOD

Lockwood Greene Engineers, Inc., New York, N. Y.

WE HAVE looked over Mr. Comstock's article and have found it very interesting. It is an intelligent presentation of the subject of the cost of buildings and should tend to allay the fear of going ahead with building projects.

You will understand that Mr. Comstock's comparisons depend somewhat on the dates which he has selected for computing his costs and that renewed activity in building construction, under present conditions, might cause a considerable increase above the costs noted for the current period.



PRYING DOWN of Tri-Lok steel grid for bridge floor over Blue River on Route 21 in Jackson County, Mo., assures full contact for welding by crew of O'Dell Construction Co., of Hannibal, Mo. H-sections are bolted down through steel floor to stringers, steel floor is pulled down by worker standing on end of bar lever and held until weld to stringer is made. — Photo from D. C. WOLFE, Sverdrup & Parcel, consulting engineers, St. Louis, Mo.



CONSTRUCTION DETAILS Superintendents and Foremen

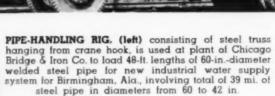
SHEETPILE EXTRACTOR on cofferdam for Allegheny River Lock and Dam No. 9, in Pittsburgh district of U. S. Engineer Department, consists of A-frame, designed for 200-ton stress, pivoted to end of boom of Lorain crawler crane with 10-part line exerting pull of 150 to 200 tons on sheetpiling 50 ft. long. All compression load is taken by A-frame. After piling is "started" by A-frame rig, it is pulled through remainder of interlock with standard steam extractor. — Photo from G. C. HERTWECK, York Engineering & Construction Co., Rimer, Pa.

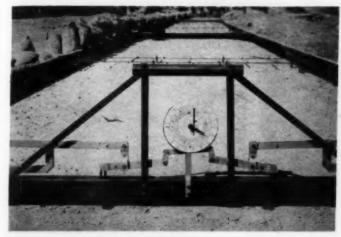
UNLOADING (right) of railway gondola cars carrying Amiesite mixture for black-top paving is done by \(\frac{1}{2} \)-yd.

Bucyrus-Erie power shovel operating on a plank runway across car top. Machine owned by Duff & Ellberg, of Warren, Pa., handles 6 cars (containing from 55 to 60 tons of material) in 10-hr. day.

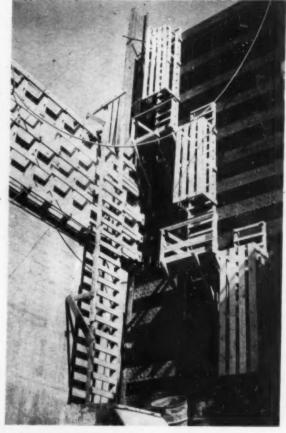


PIPE-HANDLING RIG. (left) consisting of steel truss hanging from crane hook, is used at plant of Chicago Bridge & Iron Co. to load 48-ft. lengths of 60-in.-diameter welded steel pipe for new industrial water supply system for Birmingham, Ala., involving total of 39 mi. of steel pipe in diameters from 60 to 42 in.

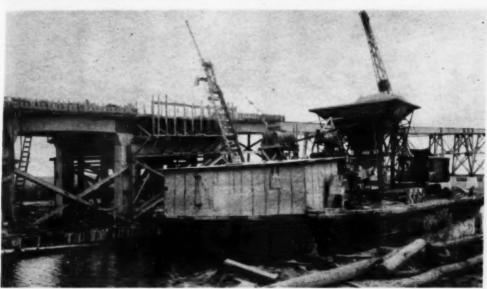




VOLUMETER (left) for measuring volume of concrete pavement has been devised by C. N. Wilczek of California Division of Highways. On beam spanning subgrade, system of compound levers, actuated by six "feet," (in form of automobile valve stems) resting on subgrade, actuate indicator on dial graduated to read directly the volume of concrete per 25-ft. length of pavement corresponding to depths at point of measurement. With this device one man can determine volume contained in ½ mi. of subgrade in 1 hr. and actually measure it every 25 ft.



SAFETY LADDERS, with stage platforms and protective inclosures, are placed on huge 50x50-ft. steel gates being installed along crest of U. S. Bureau of Reclamation's Parker dam, being built across Colorado River to provide intake to Colorado River aqueduct project of Metropolitan Water District of Southern California. Dam is being built by J. F. Shea Co., Inc., as subcontractor for Six Companies Inc., with Frank T. Crowe as general superintendent.



FLOATING MIXING PLANT traveling in construction canal alongside Neches River bridge, Port Arthur, Tex., delivers concrete through pipe line of Pumpcrete unit to concrete girder spans at lower end of long approach. Note pipe line supported by ladder boom. Pumpcrete plant later is transferred to deck to place roadway slab on steel spans. Taylor-Fichter Steel Construction Co., superstructure contractor.

WANTED - Photos of Details

The Editor of Construction Methods and Equipment wants photographs or sketches illustrating interesting DETAILS of method or equipment and will pay for those he finds acceptable for publication.

Hasn't your job produced some DETAIL that might be illustrated on this page? Send along a picture of it; we'll return it promptly if we can't use it.



CROSS-OVER ARROWS, painted on Nevada highways, indicate to motorists points beyond which passing over double traffic guide line is allowed.



REMOVAL OF UPROOTED TREES. (right) following floods and storms is accomplished readily with LeTourneau tractor crane operated by Caterpillar tractor in Sacramento, Calif.



O FINISHING... CUT YOUR JOB COSTS WITH Faster Power

Gain on item after item-from initial clearing to final blading-by using faster moving Allis-Chalmers equipment. With A-C tractors you get plenty of reserve power for tearing out stumps and rocks, for loading big-capacity scrapers in tough going, and for quick grade climbing. Instant starting, quick pick-up, more and higher speeds, easier handling-in short, FASTER POWER, bring you increased yardage estimates and greater profits at the month's end. With Speed Patrols, you get more effective blade pressure and extreme accuracy together with greater speed for finishing work. And lower costs from clearing to finishing. Figure to win and keep profitably busy by using FASTER POWER

SEE YOUR
ALLIS-CHALMERS
DEALER..

GASOLINE AND CONTROLLED IGNITION OIL TRACK-TYPE TRACTORS FROM 32 TO 80 DRAWBAR H. P. . . TANDEM AND SINGLE DRIVE SPEED PATROLS . . DRAWN BLADE GRADERS . . INDUSTRIAL WHEEL TRACTORS . . STATIONARY POWER UNITS FROM 31 TO 102 BRAKE H. P. TWO, FOUR AND SIX-WHEEL SCRAPERS, BULLDOZERS, TRAILBUILDERS, LOADERS, WINCHES AND OTHER ALLIED EQUIPMENT



More effective blade pressure and correct speeds (from 2.3 to 10 M.P.H.) for every job—ditching, finishing, oil mixing, scarifying, traveling—make the Speed Patrol the choice of this Wisconsin contractor.

ALLIS-CHALMERS
TRACTOR DIVISION-MILWAUKEE, U. S. A.

Porch Garage Roof Ritchen Io'x 9'-8'' Room Io'x 16'-6'' Room Io'x 16'-6'' Room Io'x 16'-6'' Room Io'x 16'-6'' Room Second Floor

SMALL HOUSES

Built According to

Strict Standards

ESTHAVEN, a real estate development that exhibits a rare combination of good taste and sound construction in homes of the \$9,000-\$10,000 class, early in its existence received from the Washington, D.C., Board of Trade a first award of merit for architectural and structural excellence. The community, established by the Westhaven Development Corp., utilizes the natural advantages of a hilly, wooded site along Massachusetts Ave., in Maryland, ½ mi. beyond the District line. Into this location the architects have fitted houses of pleasing exterior appearance and efficient interior arrangement, incorporating in the structures sound, modern materials and principles of construction. Architecturally the houses offer pleasing variations of authentic, tested designs and carefully avoid any



CENTER-HALL HOUSE (above) of attractive design and economical room arrangement (inset) is set among slender oaks.

straining for exaggerated or novel effects. The combination of good architecture and sound construction has produced prompt sales of all completed houses and many orders for homes in advance of construc-

Citation—Accompanying the award to Westhaven as the most attractive local development in three years, the following citation was reproduced in The Bulletin of the Washington Board of Trade. The award was based on the first group of six houses erected in the tract. Several dozen additional houses have since been constructed

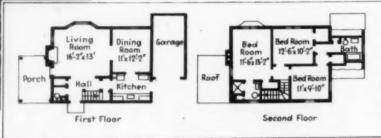
"Westhaven Development Corp., owner and builder, group of six houses, 5500 block of Worthington Drive; Schreier & Patterson, archi-



GOOD LAYOUT (inset) provides two baths and lavatory in small house of pleasing appearance.



FOUNDATION WALLS of 8-in. cinder block are built up on concrete footings. Truck mixers deliver concrete.





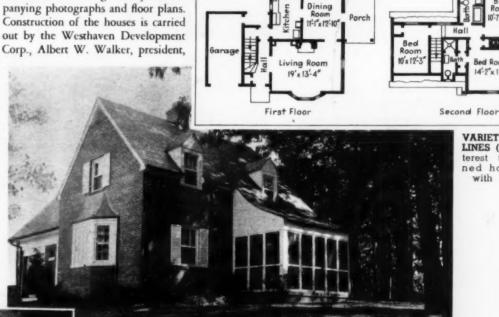




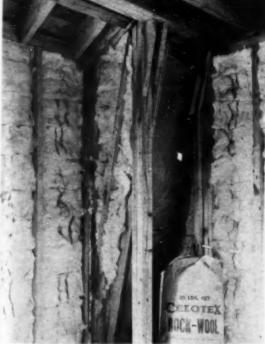
THREE EXAMPLES of good architecture in \$9,000—\$10,000 houses, two having solid brick masonry walls and third a combination of stone and clapboard on wood frame.

"In view of the fact that these houses were all designed as parts of a definite scheme of development by the same architects, they were considered by the jury as a group. Considered as a group they show pleasing variations of the same fundamental plan, and the houses, while preserving their individuality, give an impression of studied relationships within the group. The worst examples of American architecture are customarily found in the design of our small detached houses, and it is refreshing to find an example in which houses of this size have been executed by architects who have achieved an excellent result by the exercise of care and restraint in design instead of resorting to the cheap flashiness usually found in this sort of work."

Some conception of the architectural standards is given by accompanying photographs and floor plans. Construction of the houses is carried out by the Westhaven Development



VARIETY IN ROOF LINES (left) lends in-terest to well-plan-ned house (inset) with two baths



ROCK WOOL INSUL-ATION (left) 4 in. thick is installed in all frame sidewalls and above all second floor ceilings.

with work in the various mechanical trades subcontracted to local tradesmen. The properties, complete with grading, planting and all utilities, are priced to sell from \$9,250 to \$9,950. Lots are 65 ft. front and 100 ft. deep (113 ft. including park strip inside curb). All houses contain three bedrooms and 11/2 to 21/2 bathrooms (the half-bathroom being a lavatory). Each basement is fitted with a pinepaneled game room and a toilet.

Construction Standards—All houses are constructed with strict adherence to the following standards:

(1) Foundation walls, waterproofing, drains, cellar floors, interior basement finish. Foundation walls 8-in. cinder block with two coats of cement

and ironite parging-3-in. drain

- tile on the edge of and level with the footings-4-in. concrete cellar floor, walls whitewashed in laundry, asphalt waterproofing, furring and pine paneling in recreation room
- (2) Superstructure walls, floor framing, partitions. Masonry walls with interior asphalt waterproofing and 3/4-in. furring-2x10-in. white pine joists under subfloor-4-in. inside partitions.
- (3) Insulation of walls and roof. Rock-wool insulation 4-in, thick in all frame sidewalls and above all second floor ceilings.
- (4) Roofing and sheet metal. Slate roof with copper flashing, gutters and down-spouts.

- (5) Plastering and lath. Wood lath throughout, two-coats of plaster—ceiling in recreation room sand finish.
- (6) Windows and screens. Wood frame double-hung sash, half bronze screens.
- (7) Doors and floors.
 White pine doors veneered with gum, clear red oak floors, linoleum in kitchen.
- (8) Tile floors and walls.
 Tile floors and walls 4 ft. high in bathrooms—6 ft. high around tubs.
- (9) Plumbing.Copper hot and cold water pipes, cast-iron sewer stacks standard

cealed radiation.

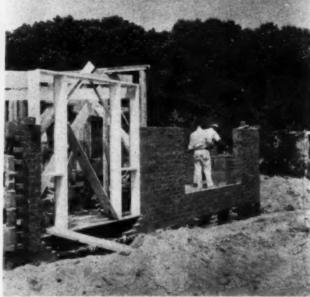
- fixtures.

 (10) Heating and radiators.

 Automatic hot-water heat and con-
- (11) Electric wiring and conduits.

 BX flexible cable with ½-in. rigid conduit in cellar.





SOLID MASONRY WALLS are typical of house construction in District of Columbia and Atlantic seaboard cities.

CORNERS OF WOOD LATH (left) are reinforced with metal corner beads. One lath has been removed to expose rock wool insulation between wood studs of dormer.



COMBINATION of solid masonry and timber frame wall permits variety in exterior treatment.



POWER SHOVEL begins street grading into tract having splendid stand of oak and other trees.



Page 58 - CONSTRUCTION Methods and Equipment - May, 1938

(12) Exterior painting; interior hardwood and enamel finish; hardwood floor finish.

Three coats of outside paint; inside: (1) first coat flat paint, (2) second coat half flat and half enamel, (3) third coat enamel. Floors scraped, given three coats of white shellac and then waxed.

(13) Papering and painting of plastered walls.

All rooms papered except baths and kitchens, which have three coats of enamel paint.

(14) Trimming hardware. Colonial brass hardware, chromium in baths and kitchen.

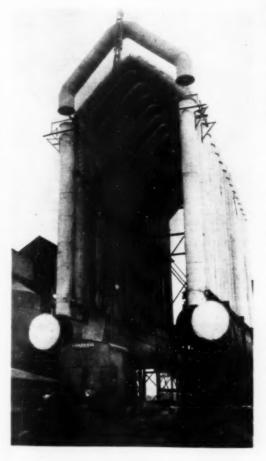
JOB ODDITIES

A MONTHLY

PAGE OF

Unusual Features

of Construction



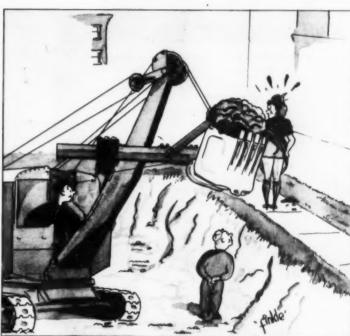


MODEL prepared by U. S. Bureau of Reclamation demonstrates working of Grand Coulee dam on Columbia River in Washington. Above dark-colored section (to which operator is pointing), representing part of dam already completed, a 300-ft. mass of concrete is to be added by Consolidated Builders, Inc., under \$34,-442,240 contract.

LONG REACH (left) for setting 38-in. diameter flues, extending to height of 76 ft. at plant of chemical company in Pittsburgh district, is attained by equipping Universal truck-crane with 80-ft. welded boom, designed and fabricated by contractor. Is this 80-ft. boom a record length for a truck-mounted crane? — Photo from J. F. MINOTTE, Minotte Bros. Co., steel erection contractor, Pittsburgh, Pa.



PIPE SUSPENSION BRIDGE crosses river at Benson, Ariz., with 1,000-ft. span between 85-ft. steel towers. Unusual structure for El Paso Natural Gas Co. carries Lindewelded pipe, 12%, in. in diameter, in saddles guyed by wire rope from main cables. Strings of oxy-acetylene-welded pipe were hauled from each side toward center of span and joined by tie-in weld at mid-point of crossing.



"Aw'right, Fresh Guy!"



FRENCH STYLES (left) in reservoirs.
Unusual design of three-story concrete structure recently completed at
Nantes. Diameter is 213 ft. and height
about 50 ft.

DAM BUILDERS

Construction Engineers on U.S. Bureau of Reclamation Projects



E. A. MORITZ, formerly in charge at Parker dam, in California, is now directing operations for U. S. Bureau of Reclamation at Marshall Ford dam on Colorado River project in Texas.



H. P. BUNGER is now construction engineer for U. S. Bureau of Reclamation at Parker dam, in California, after transfer from Marshall Ford dam, in Texas.



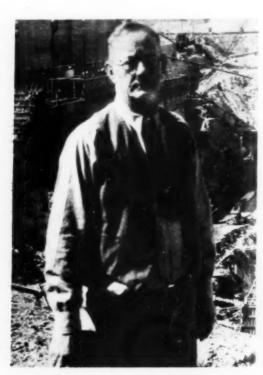
LEO J. FOSTER (left) construction engineer for All-American Canal and Gila projects of U. S. Bureau of Reclamation, with headquarters at Yuma, Ariz., inspects Imperial dam with JOHN K. ROHRER. resident engineer. Mr. Foster succeeded R. B. Williams, recently promoted to Assistant Commissioner of the U. S. Bureau of Reclamation.



S. F. CRECELIUS is construction engineer in charge of Caballo dam in New Mexico, part of the Rio Grande project of the U. S. Bureau of Reclamation.

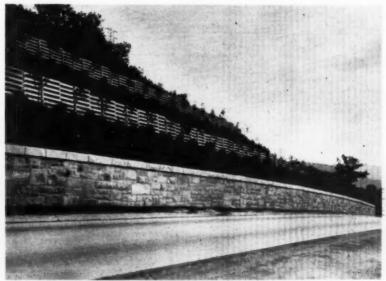


W. W. BAKER is construction engineer of U. S. Bureau of Reclamation at Alamogordo dam, with headquarters in Fort Sumner, N. M.



E. C. KOPPEN is in charge of construction of Bartlett dam on Verde River, part of U. S. Bureau of Reclamation's Salt River project in Arizona Bartlett dam will be world's highest—290 ft. multiple-arch dam.





ROADSIDE IMPROVEMENT showing slope at Palmer before and after treatment involving masonry retaining wall, planting and crib construction to prevent soil erosion.

Modern Maintenance Methods

Insure Massachusetts' Investment in State Highways

(From a paper presented at the convention of the Association of Highway Officials of North Atlantic States.)

By JAMES E. LAWRENCE

Maintenance Engineer, Massachusetts Dept. of Public Works

THE DEVELOPMENT of the study of soil stabilization and the proper mixture of available materials to produce maximum density has contributed much to the improvement of road surfaces, especially on secondary roads. With the aid of stabilizing agents, such as calcium chloride, rock salt, asphalt emulsion, cement, tar and even waste liquor from paper mills, stabilized surfaces are developed which are efficient both in durability and load bearing capacity.

The problem of soil stabilization is not a difficult one in Massachusetts as an abundant supply of good road gravel is available in most sections of the state. A subgrade of this material, varying from 6 to 12 in., is constructed under all hard-surfaced roads except on Cape Cod,

where the natural soil is very sandy. In that section loam hardening is added to the sand in order that the soil may be properly compacted and stabilized. On most secondary roads which are not hard-surfaced the wearing surface is composed of gravel 6 to 12 in. in depth which is stabil-

ized by surface treatments of asphalt emulsions and tars.

Rough and uneven surfaces sometimes develop across wet areas, due to saturation of the subgrade caused by capillary action. This problem has been solved satisfactorily by applying a bituminous treatment to the fill mudjack, a water cart, a small truck, operators for the compressor and mudjack, and about five laborers. The mudjack is a large portable motor-operated pump which forces a mixture of loam, cement and water into the subgrade through a hose and nozzle at a pressure of from 350 to 400 lb. per square inch through holes drilled in the concrete.

Surface Treatments - The application of surface treatments to all types of roadway, both for the preservation of the surface and the provision of non-skid qualities, forms a major part of our maintenance work during the seasons when this work may be done. Methods and bituminous material used in this work vary somewhat in different localities. Recognized authorities on bituminous products have established approximately 25 specifications for asphaltic materials and 14 for tar products. It is practically impossible for all engineers who plan and supervise the use of these materials to become familiar with the qualities of each in order to make the proper selection. It is uneconomical, also, for producers of these materials to store an adequate supply of all grades at their storage plants in order that they may be tested and available for use at all times. In order to overcome this difficulty a plan is being considered to confine our needs to a relatively few specifications for these materials,

It is desirable that all surface treatments provide non-skid surfaces. Considerable difficulty has been experienced in this work on cement and bituminous concrete roads where fast and heavy traffic wears away or loosens



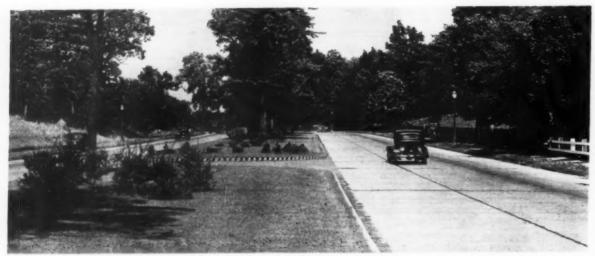
POWER LAWN MOWER cuts grass in dividing strip of superhighway.



MUDIACK pumps mixture of loam, cement and water through drilled males in concrete pavement to raise settled slab to proper grade.

beneath the subgrade, thus preventing the water from entering the subgrade.

When settlements occur in cement concrete pavements which are otherwise in good condition, it is more economical to jack up the slab to the proper grade than to replace it with a new section. This may be accomplished by the process known as mudjacking. The equipment and labor needed for this work consist of a



GENERAL APPEARANCE of Worcester turnpike at Wellesley is improved by planting of trees and shrubs and regular mowing of grass-covered dividing strips.

the mineral aggregate within a short time, leaving a dangerous, slippery bituminous surface. A method of treatment which indicates that this difficulty may be overcome is by precoating the concrete and stone aggregate with a primer or penetrating oil previous to the application of the bituminous material. When this oil is applied to concrete surfaces it causes the bituminous material, when applied to the surface, to flow into the small pores in the concrete, thereby anchoring the bituminous material to the concrete. The application of this primer to the stone acts as a cleaner and also allows the bituminous material to penetrate the small interstices in the stone and therefore create a better bond. It is absolutely essential, if this work is to be successful, that the bituminous material adhere to the pavement for an indefinite period and that the stone covering adhere to the bituminous material. An application of 1/4 gal. of 50-60 penetration asphalt per square yard on heavy traveled roads, with a covering of 3/4-in, stone, provides a satisfactory non-skid surface when a primer is used.

On light traveled concrete or bituminous macadam roads a non-skid surface may be obtained by applying from 1/5 to 1/4 gal. of 85 per cent asphaltic road oil with a covering of 3/4-in. stone, using approximately 50 lb. per square yard.

Excellent results are obtained with retread surfacing on light traveled bituminous roadways where the pavement thickness is not less than 2 in.

Roadways which have a weak surface texture but a fairly good foundation may be satisfactorily resurfaced with cold-mix bituminous material. This material is rapidly coming into greater favor, as any grade of roughness may be obtained by varying the size of the aggregate. The material may be brought from the plant and stock-piled, if necessary, for several days before it is used, without losing any of its qualities or workability.

Joint Filler — An ideal joint filler for cement concrete pavement would be one which could be poured into a cavity without priming and would develop suitable adhesion to the concrete faces without being too dense to compress easily. Rubber latex has been combined with many materials, such as cork, sponge rubber, puffed wheat, mica powder and asphalts, but none of these is entirely satisfactory. It is believed, however, that the principal involved is correct and that this type of material will be perfected within a short time.

Shoulders, Gutters and Slopes— The maintenance of unhardened shoulders constitutes a major item of expense and requires almost constant attention on heavily traveled routes, as it is necessary that they be brought up to grade by adding

cur, on curves, in residential sections, and on heavily traveled roads. Sections where car tracks have been abandoned and removed should also be widened and hardened. Gutters and shallow ditches may be eliminated in cut sections where the shoulders have been hardened to the bottom of the slope. The shoulder may be hardened with the surface and sub-base of the same design as the pavement section, but in the case of cement concrete roads it is often more convenient to make the widening of bituminous macadam or bituminous concrete, as this material is better suited for this type of work. A base course consisting of 4 in. of broken stone and a 2-in. surface of bituminous concrete makes a very satisfactory shoulder.

A serious problem that should be

given due consideration is that of providing places where cars may park off the traveled way. Parking areas with hardened surfaces should be provided at regular intervals to relieve this condition.

Deep ditches parallel with the roadway are rapidly being eliminated by the construction of underground drainage systems. Slopes in fill sections are being flattened wherever this is practical in order to eliminate guard rail and decrease the hazard to vehicles leaving the roadway.

Soil erosion in cut sections is being materially reduced by flattening the slopes, seeding, sodding and planting trees. In some instances where slides occurred in deep cut sections during heavy rain storms, the slopes were flattened, sodded and terraced, and underdrains were installed to intercept the ground water which is the real contributary cause to a slide. Thus the surface water was slowed up to such an extent that surface erosion was prevented, and the underground water confined to a safe channel.

Guard Rail — The replacement of wooden guard rail in open country, and especially at dangerous locations with newer types, such as cables, tapes, and steel plates which have strength, resilience and a tendency to deflect vehicles, should be considered of vital importance in reducing injuries to motorists and should be included in the betterment program of maintenance work.

Sidewalk Construction — In 1935 the Legislature in Massachusetts authorized the Department of Public Works to construct sidewalks along state highways and also authorized a bond issue to cover the cost of construction. To date, approximately 500 mi. of sidewalks have been constructed. (See Construction Methods and Equipment, January, 1937, pp. 64-66.)

Roadside Maintenance — Modern superhighways have necessitated a change in methods and equipment used in maintaining roadsides. Wide strips of grass between divided roadways and narrow strips between sidewalks and curbings must be mowed



NON-SKID SURFACE of bituminous pavement shows rough texture produced by pea stone covering.

new gravel about once a year, treated with road oil to lay the dust, and dragged sometimes as often as once a week. Soft shoulders also constitute a potential accident hazard. It is, therefore, evident that a program of maintenance betterments should include the work of hardening and widening shoulders, with preference being given to sections on steep grades where erosion is likely to oc-



WINTER MAINTENANCE is organized to get snow plows and other equipment out on the highways within one hour after unfavorable conditions develop.

regularly if the beauty of the roadside is to be maintained. Slopes in both cut-and-fill sections which were formerly left with the subsoil exposed are now loamed, and seeded or sodded, and these also must be mowed. Today, motor mowers have in many cases replaced horse-drawn equipment, as they are capable of mowing slopes and irregular areas which could not be mowed otherwise. Planting of trees and shrubs for beautification and the prevention of erosion has an important place in maintenance and betterment work.

irk

Winter Maintenance - The speed with which winter maintenance can be accomplished is of most importance, and the personnel and equipment used on snow removal and ice control must be organized in such a manner that this work may be started within an hour after unfavorable conditions develop. The four-wheeldrive snow removal unit has replaced the slow moving tractor plows where speed is required. These modern units have sufficient traction and are capable of attaining speeds of 35 to 40 mi. an hour. They are equipped with interchangeable plows — "V" and oneway - which enable them to be used as patrol units or emergency units. They are also equipped with special electrical systems, air brakes, mechanical sand spreaders, hydraulic steering and special hydraulic systems to operate the plow and wing.

Each fall, the operators of snow removal equipment are required to attend a school where they are instructed how to operate and care for these units. This equipment is stored in garages adjacent to the highways on which it is used, and provision is being made to provide storage space for this equipment in the abutments of new bridges which are being constructed in conjunction with the elimination of grade crossings, etc.

Abrasives used in ice control are chemically treated with calcium chloride or sodium chloride and consist of clean, coarse, sharp, screened sand or washed stone screenings with a maximum size of 1/2 in. Washed sand is used whenever it is readily obtainable, and this material is procured direct from commercial plants as required for use on the roads, this method having proved more efficient and economical than stockpiling along the highways.



REJUVENATED 5 KILLEFER ROAD PLANERS





Save MONEY & LABOR With a Killefer Road Planer, old corrugated asphalt macadam ROADS CAN BE MADE SMOOTH

AGAIN. The Killefer Road Planer cuts and trims high spots to a uniform level. Cuttings can be used for patching, for extending road shoulders, or for new road surfaces. ADD TO THE LIFE OF YOUR ROADS with a minimum of expense. Labor costs are small for only two men are required.

ave TRAFFIC DELAYS

ROAD NO ROAD OR STREET IS CLOSED while Killefer Planers are at work. There are no traffic delays for traffic can use every part of the old or reconditioned road without danger to the traffic or damage to the refinished surface.



Nothing remains of the humps but little parallel lines 1" apart on the flat surface of the reconditioned road. This makes an effective skid proof surface in wet or dry weather. The Killefer Road Planer can also be used effectively to cut ice from road surfaces in the winter season.



PEORIA, ILLINOIS

"We reconditioned 54 blocks with a Killefer Road Planer at a savings of \$18,000. Sixty five minutes were required for a block 36' wide and 500' long."

"The salvage of the surface asphalt that is removed will almost equal the cost of

"At a cost of \$100 per year our 16-year-old Killefer Road Planer has kept 14 miles of oiled streets smooth and is still at it."

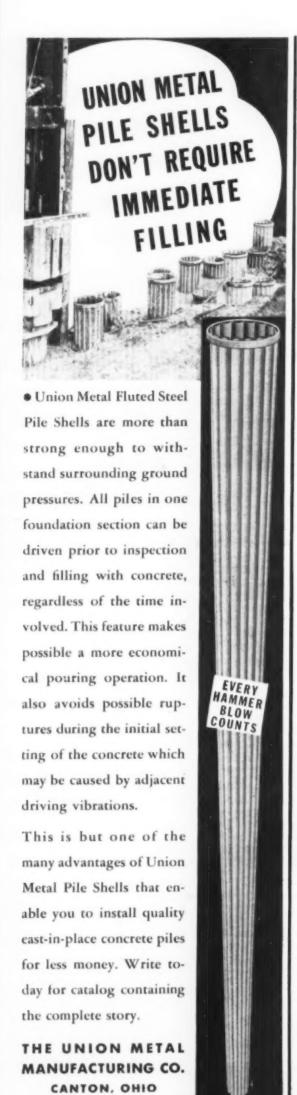
"We used a Killefer Road Planer on old oil surfaced roads that were badly cordurayed SEE YOUR NEAREST

and filled with pot-holes. We cut to a depth of 2 or 3 inches and where conditions were extremely bad the oil was cut twice. Cuttings were moved to the shoulders of the road.

Six weeks later, we drove over the road and it is as smooth as a newly paved highway. There is no tool that compares with the Killefer Road Planer for reconditioning old roads."

MANUFACTURING (

LOS ANGELES, CALIFORNIA



CONSTRUCTION EQUIPMENT NEWS

(ALL RIGHTS RESERVED)

Review of Construction Machinery and Materials for MAY, 1938

HAMMER-LUG FORGED STEEL SCREWED UNIONS for use in piping systems requiring frequent or quick dismantling, either to save time on job or for emergency purposes. In these cases, blow with

TE

hammer upon lug will break joint without using wrench.
Available in two kinds—with one and two sets of lugs. Especially recommended for service on hydraulic roll balancing systems in steel mills

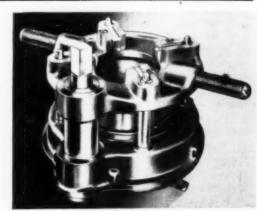
and in oil industry where complete unit has to be dismantled hurriedly and moved to new location. Single lug union made with forged steel tailpieces and thread pieces in sizes, 2-, 2½-, 3- and 4-in. (cast steel on 4-in. size), and have lugs on union ring. Double lug union has lugs on both union ring and thread-piece and is made in ¾-, ½- and ¾-in. sizes.—Crane Co., 836 S. Michigan Ave., Chicago, Ill.

ALUMINUM FOIL INSULATION, called "Air-Met" and particularly adapted for houses, is said to have high thermal efficiency and these additional advantages: light weight, quick portability, ease of application, imperviousness to moisture and vermin,



long life and elimination of dirt and inconvenience. Consists of two thin parallel sheets of aluminum foil spaced about 1 in. apart by series of triangular air cells of uniform size. Between sheets is light, flame-proof member which holds foil sheets parallel and insures perfect uniformity in size and spacing of intervening air cells. Manufactured in two widths, 15 and 23 in., representing standard distance between studs, joists and rafters, and in sheets 80 ft. long. Only tools required for placing are shears, hammer and broad headed tacks or staples.—The Ruberoid Co., 500 Fifth Ave., New York City.

SEMI-ADJUSTABLE TAPER-POST TYPE PIPE THREADER. which uses separate set of dies for each size and threads 2½, 3., 3½-and 4-in. pipe, has five mechanical improvements: (1) Extra wide die with wide throat to center and hold tool on pipe, eliminating nuisance of having tool drop out of threading position; (2) gears fully inclosed so that chips and dirt cannot get in them; (3) driving pinion



"straadie-mounted" with both above and below gear teeth on pinion—said to reduce repair bills; (4) dies held in position by spring-backed ball, fully inclosed so that dirt cannot get back of it; (5) proper position for setting dies to cut a "standard" thread is marked by shoulder on tapered post, making accurate setting possible even under poor lighting conditions. Semi-adjustable for cutting oversize or undersize threads. Cuts right-hand tapered threads only.—Beaver Pipe Tools. Inc., Warren, Ohio.

LIGHTWEIGHT DRIFTER DRILL in 125-lb. class (DA-30) for use in small drifts, tunnels and stopes, is said to be establishing new low records in cost per foot of hole drilled because of its high speed



and low air consumption. Reason for increased efficiency is new, double-opening, direct flow, small-diameter, lightweight valve, use of which reduces friction losses and insures more power from air used. Parts easily accessible for inspection and repairs.—Ingersoll-Rand. 11 Broadway. New York City.

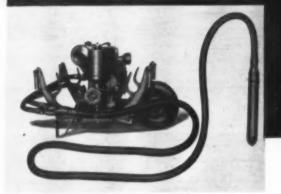
NEW TYPE STEEL VALVE has been developed expressly for high pressure and high temperature service (1,500 lb. at 950 deg. F.) Makers claim that Duravalves with internal Stellite seats put an end to valve maintenance, preventing steam from leaking between valve seat ring and valve body. New

valve design permits welded in and serviced even on small-size valves. Made in one basic size and then tapped or bored for welding for ½-, ¾-or 1-in. pipe. Builders claim this simplification will take care of 90 per cent of small valve requirements and will greatly reduce repair and maintenance part stocks. — Hancock Valve Division, Manning, Maxwell & Moore, Inc., Bridgeport, Conn.





JACKSON HYDRAULIC



CONCRETE VIBRATORS GRINDER DRILL

In One Quickly Interchangeable Combination

VARIABLE SPEEDS-DEPENDABLE-DURABLE



23/4" Standard vibrator head: 23/4"x 20". Recommended for all general concrete placing—adjustable frequencies.

13/4" Special 13/4" x 36". Vibrator head for thin or heavily reinforced sections-adjustable frequencies.

GRINDER



The grinder is easy to use-very efficient for surface rubbing of concrete. Five minutes required to change from the grinding wheel to boring attachment, using Jacobs 3-jaw chuck. Drills up to 1/2" diam. in metal or 1-11/4" in wood.

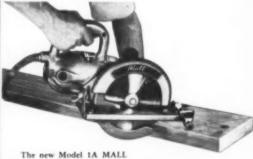


In Jackson Hydraulic Vibrators you get the correct relationship of frequency and amplitude to size and weight for uniform consolidation of concrete designed for placement by vibration. Lubrication is no problem—all moving parts operate in the hydraulic medium a high quality, light bodied oil. Write today for more information.

ELECTRIC TAMPER & EQUIPMENT CO., LUDINGTON, MICHIGAN

YOU HAVE NEVER SEEN SPEED

until you have seen a MALL Electric Hand Saw rip through wood. It will cross cut a 3" x 12" board in four seconds and rip through a 2" plank 12' long in 35 seconds - easily, cleanly, and accurately. This is just about ten times faster than any man can do it with an ordinary handsaw.



Portable Electric Handsaw

MALL Electric Handsaws are saving hundreds of dollars for carpenters and builders on large and small contracts. It will pay you to investigate and learn what these saws can do for you.

Mail the coupon for additional information!

MALL TOOL CO. 7757 S. Chicago Av. Chicago, Illinois

Other MALL prod center MALL products are concrete vibrators, and surfacers, flexible shaft machines, door mortisers and Without obligation, please send additional information on the Model 1A and other MALL Electric Handsaws

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ADDRESS

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Road Building — Equipment

"One Reduction" Roller Bearing Jaw Crushers

Saves 10% to 15% in Fuel

90% in Lubrication

More Production at Lower Cost

Mfrs. of Stationary or Portable Limestone Pul-verizers, Gravel and Rock Crushing and Screening Plants, Conveying and Screening Equipment.

PORTABLE CRUSHING PLANTS



Adjust able Crushing Range from 21/2" down to Agricultural Dust.

Write for Illustrated Bulletins of our Life-time Hammer Mill and Jaw Crusbers.

GRUDNIDUOR

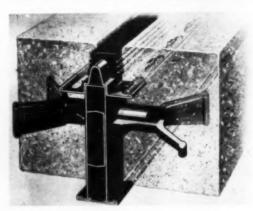
GRUENDLER CRUSHER & PULVERIZER COMPANY Plant and Office: 2917 N. Market Street, St. Louis, Mo.

MEDIUM-DUTY TRUCK, in 3/4- and 1-ton models, has powerful truck-type engine; truck-type transmission; high compression cylinder head and vacuum spark advance. Available as extra equipment, airplane



type shock absorbers. Trucks have solid disk wheels and wheelbase lengths of 120 to 136 in. Cab-totype shock absorbers. Trucks have solid disk wheels and wheelbase lengths of 120 to 136 in. Cab-to-rear-axle dimensions of 41 11/16 and 57 11/16 in. permit use of 7-ft. express body on 120-in. wheelbase chassis and 9-ft. body on 136-in. wheelbase chassis. Other features: Engine has 218.06-cu.in. displacement with 3%-in. bore and 4 1/16-in. stroke, and develops 75 hp. Truck equipped with hydraulic brake drums 11 in. in diameter on front and 13 in. on rear wheels. Three-speed, heavy-duty transmission.—Dodge Division of Chrysler Corp., Detroit.

LOAD TRANSMISSION DEVICE called I-Bar, for use in connection with expansion and contraction joints in concrete highway construction, provides means of transmitting vehicle loads from one slab to another. Each unit consists of pair of malleable iron sleeves with integrally cast radiating arms at one

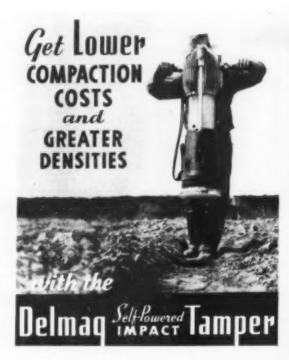


end. Castings, I lb. in weight, are reamed to permit short cold rolled steel shaft ¾ in. in diameter to be fitted inside cylindrical bearings of castings. Flanges of sleeves fit snugly against sides of joint so that shafts extending through joint are located perpendicular to joint material. In Illinois, where J-bars are specified, twelve of these units are used in each 20-ft. transverse road joint. Increased capacity of unit and simplicity of installation are said to pro-vide worthwhile economies of road tax funds.— American Concrete Expansion Joint Co., 221 N. La Salle St., Chicago, Ill.

DUAL CONTROL A.C.
WELDER with separate
voltage and amperage
controls enables operator to select most desirable voltage for amperage used on any jo¹ and is said to supply actically unlimited currers. settings. Easy to operate by means of dial on front of cabinet and compactly constructed. Built in three sizes with current range from 10 amp. to maximum output making possible weld-ing of sheet or heavy metal. Welder equipped with wheel and handle for easy portability. All three sizes have same cabinet dimensions and vary in size from 235 to 350 lb., furnished standard for 220 v.—Miller Electric Mfg. Co., Appleton, Wis.







This machine, widely used abroad for eight years, now is revolutionizing compaction costs and results in this country. Self-powered through being in itself an internal combustion machine operating on gasoline, the Delmag Tamper eliminates the high costs of the usual outside power plant. It operates on only a pint of fuel per hour.

FASTER—BETTER COMPACTION

Actual performance records reveal that the Delmag Tamper compacts MORE material in FEWER trips over the fill and produces GREATER densities. Densities greater than highest test standards for earth fill dams are obtainable with this proven machine.

OVER 6000 IN SERVICE ...

in the compaction of earth fill dams and dikes, trench and structure backfills, around abutments, retaining walls, etc. Ideal for working in close quarters and around obstructions. Special foot for concrete tamping. Equally efficient, equipped with hammer base, for driving sheeting and light piling, and for breaking concrete, frozen ground, hardpan, etc.

The **Delmag** Self-Powered **Diesel Pile Driver**

Eliminates outside power supply, operating on Diesel fuel. Seven models from 660 to 5980 lbs. hammer weight bring new speed and unheard-of economy to driving piles of any type or size.

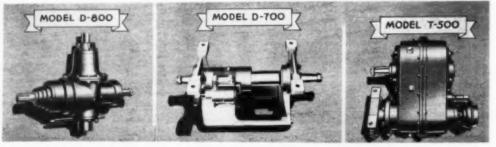


WRITE FOR DESCRIPTIVE LITERATURE

CALHOUN COMPANY Inc
NATIONAL DISTRIBUTORS
1151 SOUTH BROADWAY
LOS ANGELES, CALIFORNIA



PRE-FABRICATED DOWELING UNIT, for forming and doweling transverse joints in concrete pavements, makes use of 10-in.-long tubular dowels of triangular cross-section accurately spaced and shop welded to 4-in.-wide steel base and to an angle bar at top to stabilize unit and to assure fixed position. Use of unit saves time assembling and adjusting joints before concreting. Shipped to job complete where after adjustment of joint filler and cap one or two men may set unit in positior fastening it firmly with special removable pins. Steel base turns up 10 in. at outer edge making positive continuous seal around joint, effectively excluding foreign matter.—Bethlehem Steel Co. Bethlehem, Pa.



SPLIT SHAFT POWER TAKE-OFFS, when installed in any truck, are said to transmit full horsepower and torque of truck motor to any equipment which can be installed on truck chassis. Three models available, each in two different sizes. Model D-700 is direct drive unit without gears. Model T-500 is countershaft drive chain unit and Model D-800 is side-drive gear-driven unit, with power transmitted to side of truck frame. Popular for operating air compressors, water pumps, piledrivers, concrete mixers, rock crushers and like units directly from truck motors.—Hercules Steel Products Co., Galion, Ohio



MOTOR GRADER changed from maintainer to construction class by shortening turning radius, increasing maneuverability and traction without increasing weight or power, thus extending capacity for earth handling. Features: (1) Instead of usual two rear power-driven wheels, new model applies power to all four equal-diameter wheels which also are used in steering, thus controlling traction, permitting use of 13-tt. moldboard and increasing blade output; (2) every adjustment controlled by hydraulics, including front and rear steering, extending or retracting of working blade without disturbing position of circle or "floor plane" of road, and raising blade and scarifier. Either single or dual tires may be used. Gasoline or diesel-powered. Scarifier folds up out of way to avoid windrow or load carried by blade. Machine may be fitted with special attachments such as scarifier, bulldozer, backsloper, snow plow and wings—The Austin-Western Road Machinery Co... Aurora, III.



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FIRST COST

CHEVROLET TRUCKS

give the power and performance
you need . . . and with low operating
and maintenance costs

Many savings in your haulage or delivery costs may be made by modernizing now with 1938 Chevrolet trucks. Save by taking advantage of Chevrolet's low truck prices. Save on gas and oil, on daily maintenance expense—and on month-after-month upkeep costs. Chevrolet trucks lead in economy—in durability and dependability. But first, get the facts that will convince you that, regardless of the job to be done, ruggedly-built new 1938 Chevrolet trucks are the trucks for your job. Call your Chevrolet dealer today.

General Motors Instalment Plan—Convenient, Economical Monthly
Payments. A General Motors Value.

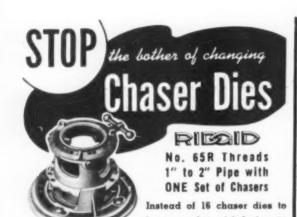
CHEVROLET MOTOR DIVISION

General Motors Sales Corporation

DETROIT, MICHIGAN

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Six Chassis Models—Light Delivery. 12, 14, 1, 1/2 Tons (13112- and 157-inch wheelbases) • Five Wheelbase Lengths—112-inch to 157-inch • Famous Valve-in-Head Truck Engine • Perfected Hydraulic Truck Brakes • Full-Floating Rear Axle • Extra-Strength Frame • Four-Speed Transmission • Modern Styling • On 112-Ton Models.



lug around, to risk losing, to waste valuable time changing, this threader has only 4—and they stay in the threader.

A quick shift of the setting post and you're ready to cut

perfect threads on 1" to 2" pipe, any metal - a conve-

nience that runs into real money saving.

Like many thousands of users, you go for the new style work-holder that clicks to pipe size with a twist of the gauge ring and tightens with one screw. No bushings

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PID PIPE TOOLS

YOU CAN EXPECT MORE FROM A STANLEY ELECTRIC TOOL

EASIEST TO USE-

to bother with.

NEW
"Duplex" Handle
Provides
Unusual
Balance!

The scientifically designed "duplex" handle gives this new Stanley W-7 Safety Saw that comfortable "feel or hang" when using one or both hands to saw flooring or work on a sawhorse, scaffold or bench.

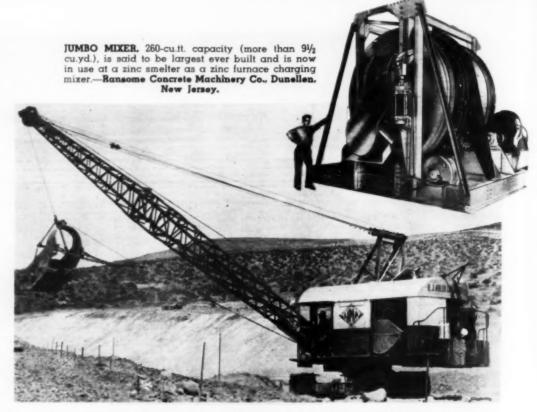
Powered and cooled for continuous operation, this W-7 Safety Saw cuts through 2½"

Safety Saw cuts through 2½° lumber with amazing speed. The tilting base permits acurate bevel cuts up to 45° through 1½° material. A single wing-nut adjustment controls depth of cut. Patented safety guard gives positive protection at all times. Other Stanley Portable Safety Saws are available up to 6° cutting capacity.

ASK THE STANLEY DISTRIBUTOR FOR A DEMONSTRATION; WRITE TODAY FOR DESCRIPTIVE LITERATURE.

Stanley Electric Tool Division, The Stanley Works, 140 Elm Street, New Britain, Conn.





HEAVY-DUTY SHOVEL dragline, crane combination built to standards which effect higher production, greater fuel economy and lower upkeep. Outstanding features: (1) Anti-friction bearings at every important bearing point; (2) helical gears; (3) extra large diameter drums; (4) hoist and swing clutches, vacuum power set; (5) boom may be raised or lowered during hoisting, swinging and travel operations; (6) all-welded box-type boom with large diameter boom point sheave; (7) outside box-type dipper handle; (8) one-piece manganese steel 2½-cu. yd. dipper with 26-ft. boom and 18-ft. dipper handle; (9) diesel, oil or electric power; (10) properly balanced to reduce weight. Lima Locomotive Works. Inc., Lima, Ohio.

LOW COST PORTABLE A.C. WELDER (Midget Marvel) for use in maintenance and repair as well as light construction comprises special transformer and control especially designed for a.c. arc-welding. Current range of sets is from 30 to 140 amp. with twelve steps of current adjustment. Secondary open voltage is 50 on low range and 55 on high. Primary current input for welding at 140 amp. is 70 amp. at 110 v. and 35 amp. at 220 v. and is proportionally

lower when welding at lower range. Set designed for use with coated electrodes from 1/16 to 5/32 in in diameter. Equipped with handles and four large hard rubber swivel casters for moving readily to convenient locations. Weights: 60-cycle set, 112 lb.; 50-cycle set, 130 lb. Dimensions: 141/4 in. high, 103/4 in. wide, 177/6 in. long, including handles. Accessories included with each set: welding lead with holder and current adjusting plug attached, ground lead with "C" clamp, helmet, wire brush, liberal supply of Crucible Weld electrodes and primary lead.—Westinghouse Electric & Mig. Co., East Pittsburgh, Pa.



HOLE BORER AND POLE SETTER, for mounting on standard crawler tractors or heavy-duty trucks, is said to cut to minimum cost of boring holes and setting power line poles. Hydraulically operated with boom which may be raised or lowered to spot auger in desired location. Bores holes any diameter to 16 in. and to depth of 7 ft. In ordinary earth it will bore 6-ft. holes 15 in. in diameter and set ten 40-ft. poles per hour with average spacing of 380 ft. Has reach of 20 ft. on tractor mounting making it possible to bore holes and spot poles over ditches and high fences, on embankments and in out-of-the-way locations without leaving highway. Auger and leads hang plumb regardless of position of tractor or truck, facilitating spotting for vertical boring. Angle boring done by swinging leads to angle required at side, front or rear. Auger driven by six-cylinder radial hydraulic motor through wide face ball-bearing reduction gears running in oil and fully inclosed. Automatic safety valve adjustable for maximum pressure up to 1,000 lb. prevents damage to auger or bit when obstruction is encountered. Machine operated by two men, machine operator and ground man. Different diameter augers may be quickly installed. — Hughes-Keenan Co., Mansfield, Ohio.

BUCYRUS - ERIE Greater FLEXIBILITY in Scraper work

The versatility of the Bucyrus-Erie 4-Wheel Scraper—its easy maneuverability and accurate response to control—readily adaptes this equipment for short-haul cut-and-fill operations, building shoulders, ditching, side borrow-pit excavation, stripping over-burden from mines or quarries, levee and dyke construction, and a wide range of roadbuilding performance. The Bucyrus-Erie 4-Wheel Scraper is offered as a newer, more modern method in an already proven practice of moving dirt. Knowledge of its performance is gained from actual cost records of responsible owners. It will pay you to get full particulars about the Bucyrus-Erie Scraper method.

BUCYRUS BUCYRUS ERIE CO., SOUTH MALWAUKEE, WIS., U. S. A. Exceveling, Drilling, and Malmiel Handling Equipment

Saw Rigs — Pumps — Hoists Elevators — Mortar Mixers — Rollers Bar Benders and Bar Cutters.



C. H. & E. is on every job

A complete line of improved design self-Priming Centrifugal Pumps, Diaphragm and Triplex Road Pumps. Light and heavy duty Hoists, 2 and 3 Ton Rollers for rolling Play grounds, driveways, patch work.

Send for our catalog.

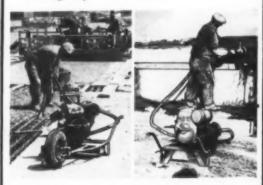
C. H. & E. MANUFACTURING CO., Inc.

A "JACK OF ALL TRADES" OLD STUFF, YOU SAY? LISTEN TO THIS!

ONE MALL power unit will VIBRATE concrete and SURFACE the concrete after the forms are stripped. You can use it, too, for DRILLING, PUMPING, GRINDING, or SAWING. How? By simply attaching the required tool for each application.

These versatile tools will earn big dividends on your next job.

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MALL vibrator with gas engine power unit. The same power unit used for concrete surfacing.

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MANUFACTURERS The New

About Their Products

The publications reviewed below, will keep you posted on latest developments in construction equipment and materials available for your use.

CONTRACTORS' EQUIPMENT—Chicage Pneumatic Tool Co., 6 E. 44th St., New York City, (12 pp. illustrated). Pictorial listing of line of contractors' equip-



ment such as portable compressors, gasoline and diesel driven; utility compressors, 85 c.f.m. capacity, specially designed for mounting cross-wise on motor trucks leaving room for hauling men and materials; semi-portable diesel driven and stationary horizontal single stage and duplex, single and two-stage air compressors; sinker drills; demolition tools; hand-feed drifters; completely

automatic auto-drifters; light Mitchell diamond drills; wagon drills; clay diggers and backfill tampers; sump pumps; concrete vibrators; concrete surfacers; rotary drills; Boyer air-cooled riveting hammers; Boyer rivet busters; scaling and chipping hammers; rotary drills; rotary wood borers; Universal electric grinders; drill stands; numerous accessories for use with this equipment. Catalogs fully describing any specific unit available upon request.

COLORED GLASS BRICK—Marks Bros., Inc., 470-80 E. 133rd St., New York City. (4 pp. illustrated). Flexibility of design, blended and variated color effects and interesting surface patterns are advantages claimed for these units which are recommended for use on storefronts, facia, doorways, windows, patios, sunrooms, partitions, fireplaces, alcoves, bars, walls, panels for indirect lighting and for other architectural and decorative purposes. Manufactured in seven colors: crystal, rose, amber, blue, dark brown, light and dark green. Seventeen patterns include "Radium", "Dalle Vertica", "Radium Cintre", "Radial" "Glava", (illustrated in folder) and fluted, prismatic, hammered and smooth surface available in attractive treatments. Brick are of solid construction and range in size from 6x6 in. to 9½x9¾ in. and in thicknesses from 13% to 2 in.

POWER SHOVELS DRAGLINES, CRANES AND EXCAVATORS—Bay City Shovels. Inc., Bay City, Mich. New literature describing and illustrating these units is available in following catalogs and bulletins: (1) Bulletin 50 containing condensed informatica and illustrating standard design of all Day City models

illustrating standard design of from 1½-yd. capacity, both crawler and motortruck mounted; (2) Catalog 10-B (10 pp. illustrated). Detailed specifications and working range diagrams of Models 10, 12 and 15 shovels, cranes and draglines for motor truck mounting in capacities from ½ to ½ cu. yd. Crane capacities from 5 to 7½ tons. (3) Catalog 25-A (8)



lines for motor truck mounting in capacities from \$\frac{1}{2}\$ to \$\frac{1}{2}\$ (B pp. illustrated). Working range diagrams of new model \$25\$ light \$\frac{1}{2}\$-yd. convertible shovel, dragline crane or trench hoe with working weight of \$25,000\$ lb. (4) Catalog \$65\$-B. Detailed specifications, working range diagrams and illustrations of \$1\frac{1}{4}\$-yd. convertible shovel, dragline, crane or trench hoe with working weight of \$70,000\$ lb.

HYDRAULIC CONTROL EQUIPMENT—Vickers, Inc. 1400 Oakman Boulevard, Detroit, Mich. Designed to replace manual operation of road-building and maintenance equipment excavating machinery truck hoists, etc. Series of bulletins covers hydraulically balanced vane-type pumps producing working pressures up to 1,000 lb. per square inch and heavy-duty, multiple-unit valve assemblies providing fast, easy and positive "finger touch" control for a variety of motions on machines fitted with this type of equipment. Eliminates gears, clutches and linkages for control of mechanical movement of machine parts. When valve controls are in neutral position oil pump discharge flows freely to tank.

TRANSIT



Sets a new standard in concrete quality — and economy!

Mixing blades designed strictly for MIXING. Water injected with great rapidity under pressure.

Proportioned for ideal weight distribution. Low center of gravity. Mixer frame takes up all thrust, torsional or other strains. Discharge controllable from rear, or from driver's seat. In brief—more and better concrete for lowest operating and maintenance cost.

SEND FOR THE TRANSIT CATALOG

TRANSIT MIXERS, Inc. 75 West St., New York City, N.Y., U.S.A.

ALL-WHEEL DRIVE PASSENGER AND COMMERCIAL CARS—Marmon-Herrington Co., Indianapolis, Ind. (4 pp. illustrated) Company now offers complete line of Ford V-8 passenger and commercial cars with power and traction on all wheels for use of oil scouts and operators, mining engineers, logging contractors, rural mail carriers and others who have hitherto been compelled to depend on animals for transportation. All standard Ford passenger cars commercial and light delivery models may be converted to all-wheel-drive and also larger Ford trucks and truck-tractors. These all-wheel drive Ford models have all flexibility, speed and easy steering of standard models and at the same time will take sharp curves at high speeds with safety, will cling to slippery, icy roads and will plow through deep sand or mud.

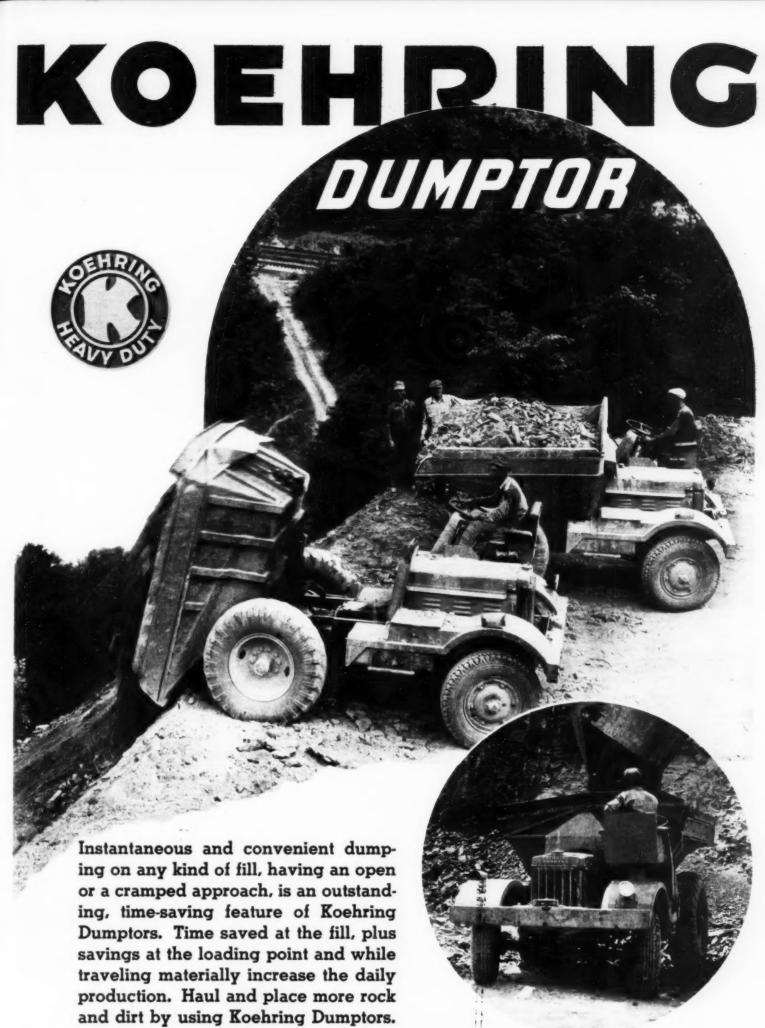
HOSE — Manhattan Rubber Mig. Div., Raybestos-Manhattan Inc., Passaic, N. J. (4 pp. illustrated). In addition to showing a number of actual and unusual installations of Manhattan and Condor hose in use in a wide range of different industries this folder also contains a detailed description of construction of Manhattan hose and includes technical data helpful to users of these products.

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AIR COMPRESSORS—Schramm. Inc., West Chester, Pa. (12 pp. illustrated). Gives complete presentation of portable and stationary "Fordair" models with their specifications. New and outstanding developments are claimed through use of Ford V-8 block as basic unit for this particular type of compressor construction and design, all of which may be seen in Bulletin 3815-CD which may be had upon application to the Schramm Co.



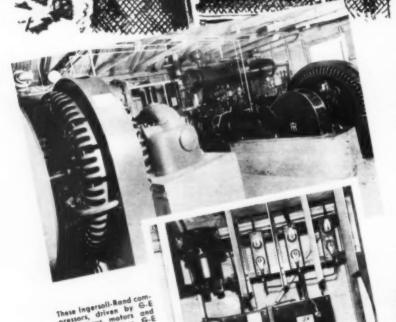
STREET LIGHTING PRACTICE
—Westinghouse Electric & Mig.
Co., Lighting Division, Cleveland.
Ohio. (20 pp. illustrated.) Entitled "Safety With Light," this booklet describes and illustrates the new technique of street lighting giving correct specifications for lighting town and city streets. Various types of luminaires and standards are pictured.

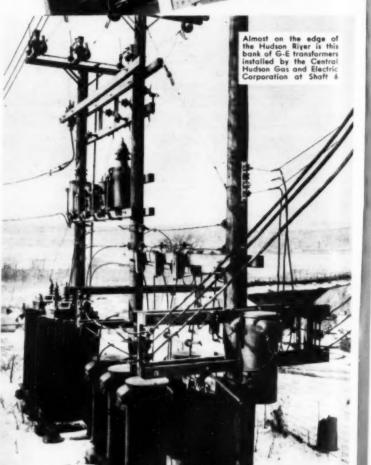


CONCORDIA AVENUE,

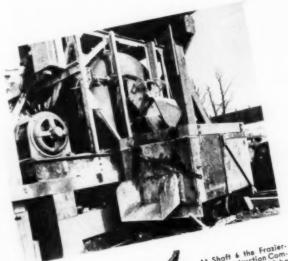
Building







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G-E EQUIPMENT HELPS START THE 85-MILE DELAWARE AQUEDUCT

O INCREASE its supply of pure mountain water, the City of New York is engaged in one of the largest construction projects ever undertaken. An 85-mile tunnel will be bored in solid rock to bring water to the city from the headwaters of the Delaware.

Thirty shafts, from 310 to 1,550 feet deep, are being sunk to reach the tunnel level, which lies far underground, with a maximum depth of about 2,500 feet under the crest of the Shawangunk range.

The pictures on these two pages show some of the ways in which contractors on this job are using G-E equipment in sinking the shafts for the tunnel. These illustrations represent only a few of the scores of uses electricity has for all types of construction projects.

The correct electric equipment can often give you speed and safety

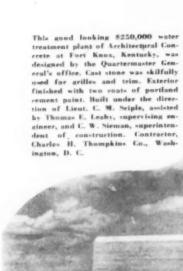
in your operations that can be directly reflected in lowered completion time and lower insurance rates. For all types of electric apparatus and devices get in touch with the nearest General Electric office as shown in the box at the right. No matter where your projects are located, you'll find G-E service close at hand. General Electric, Schenectady, N. Y.

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If you made a tour around the country, you'd find scores of buildings of all kinds and sizes being built with Architectural Concrete. And the owners of those buildings would give you sound, business reasons for their choice. They'd tell you that concrete provides firesafety, long life and low maintenance plus architectural distinction at low first cost.

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Architectural and structural functions combined in one enduring firesafe material.

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Naval Supply Base, Brooklyn, N. Y. Post Offices and Federal Court Buildings in numerous cities Many scores of armories and other state buildings of impor-

tance from coast to coast.

WASTED TIME-at \$200 \$N HOUR!



Tractor breakdowns kept equipment idle . . . when minutes meant dollars

THE Hobbs-Wall Logging Company, of Crescent City, California, were experiencing the unpleasant sensation of watching profits dribble through their fingers. Their 75-H.P. Diesel tractors were breaking down, causing delays and keeping equipment idle at an estimated cost of \$20.00 per hour!

Shellengineers went to work with Kenneth Cunningham, tractor engineer, and Chas. Martin, woods supt.

The Hobbs-Wall tractors, used for dragging heavy logs over rough ground and working at extremely high temperatures, were breaking down due to heavy sludge

formation and sticking rings and valves.

After noting all operating conditions and making a thorough examination of the Diesels, Shell engineers recommended the proper Shell Lubricant.

The Hobbs-Wall Company found immediate satisfaction. They report engines "operating cooler" with no more valve and ring sticking. They further claim a substantial saving in lubricants alone. Most important of all—delays which were formerly so costly have been completely eliminated!

Are you a Diesel operator? Then this case history from the Shell files is important to you. It is but one example of the way Shell men are getting results with Shell Industrial Lubricants. Shell has a mighty big "plus" to offer you. Hard-headed, practical experi-

ence, gained in every industry, coupled with the finest lubricants on the market today. This "plus" is always ready to meet your problems. Call or write your nearest Shell office.





No Scarifying Job Too Tough for an A-W GIANT RIPPER

The A-W Giant Ripper, engineered to operate in any material which teeth can enter, is shown here tearing out great pieces of frozen soil. Wherever there is extra hard scarifying to be done the A-W Giant Ripper pays big dividends on its cost... avoids delays... paves the way for substantial yardage increases and time savings by the scraper which follows it. Practically impossible to break, the A-W Giant Ripper takes every job in stride. It is built to rip any material through which the most powerful tractor can pull it.

THE AUSTIN-WESTERN ROAD MACHINERY

BAKER'S DOZEN

IN SCRAPER OUTPUT

Reserve the Full Power of Your Tractor for Digging

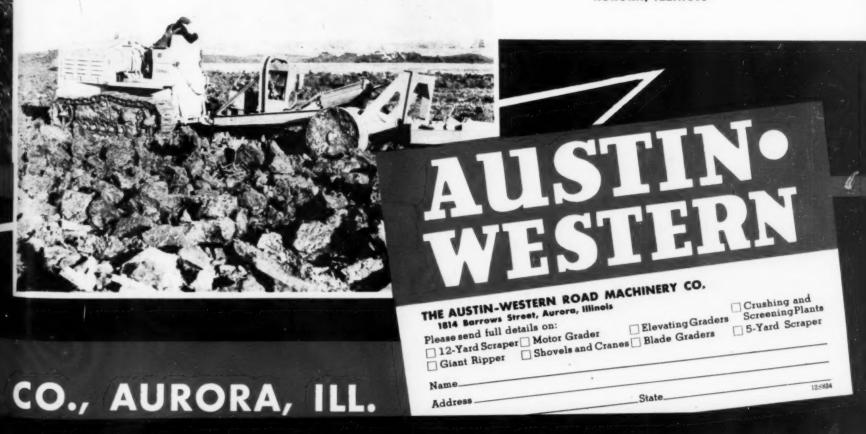
The scraper that pays maximum dividends on its cost is the one that will take a full load every trip . . . that gives "baker's dozen" value in yardage for every pound of tractor power applied to it.

With an Austin-Western 12-Yard Hydraulic Scraper on the job you're sure of these time and money saving advantages. Every operation of gate, pan and discharge is hydraulically controlled by the A-W Scraper's own motor. There is no diversion of tractor power to sap its pulling effici-

ency or reduce its speed . . . no delayed response due to slow-acting controls, no lessening of the drawbar pull. You get faster digging . . . positive gate closing . . . fast and complete dumping. And, because the A-W Scraper is independently powered, there is no time out for removing cables and drums when the tractor is needed for other work.

Mail coupon for full details on distinctive engineering features and proof that they assure increased yardage, time-savings, and low cost on both operation and upkeep.

The Austin-Western Road Machinery Co.





value and maximum production returns.

In these times when contracts involve short mileages, the Multi-Foote 27E fits into the standard paving picture without the need for additional larger auxiliary equipment. It is geared to mesh completely with present material handling arrangements. In cases where certain jobs may warrant increased paving speed and output, two Multi-Foote 27E's combine to produce more footage and still retain unit flexibility.

THE FOOTE COMPANY, INC. Nunda New York

The Adnun Finish Spreader - a low cost machine that handles any material and shapes crown or bank. Ask about it.

The Adnun Black Top Paverlays any mix, any width, any thickness! The only **Black Top Paver** with 6 years actual service behind it. Catalog on request.



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A FEW TYPICAL BYERS FLEETS OF CURRENT MODELS NOW OPERATING

- 4-% yd. cranes for a Boston Utility.
- 3-1/2 yd. diesel shovels and trailers for S. African Gov't.
- 11-34 yd. diesel shovels and Bearcat Jr. 36 yd. shovels for N. Canada.
- 2-1/2 yd. shovels for Wisconsin contractor.
- 4-% yd. Bearcat Jr. shovels for Mexican Oil Company.
- 3-% yd. heavy duty full circle shovels and cranes for S. California utility.
- 4-% yd. Bearcat Jr. cranes for Kansas contractor.
- 2-1/2 and % yd. diesel shovels for Canadian Gov't.
- 4-% yd. Bearcat Jr. shovels and trailers for Texas County.
- 4-%, ½ and % yd. shovels for Oklahoma zinc mine.

... and many others too numerous to mention have standardized on Byers shovels and cranes.

"Repeat buyers" of Byers shovels and cranes and "quantity orders" are no novelty to us. We have 'em...lots of 'em. In fact, we're proud as can be of Byers fleet owners.

Many, many contractors and political subdivisions have chosen Byers over and over again. They seem to like our honest values and extra service and fair, generous dealings with them. Therefore, when they want another shovel or crane, they naturally turn again to Byers.

Someday, when the advantages of Byers shovels and Byers service are really impressed on your mind, you, too, will join the procession. You'll go to Byers... and stay with Byers modern improved line, just like countless other owners have.

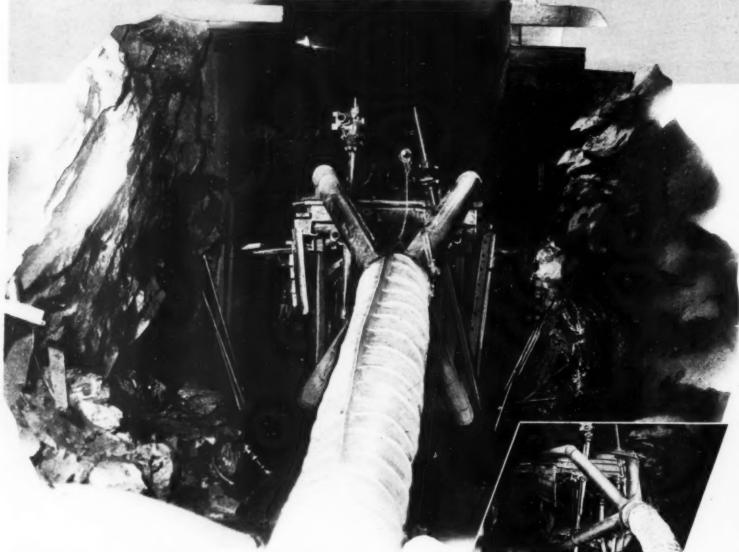
We believe the sooner you get "converted," the sooner you will start forging ahead in your business. Byers is willing and able to help you now, to do a better, faster, lower cost job in 1938. How about it?



THE BYERS MACHINE CO. - RAVENNA, OHIO LOCAL DISTRIBUTORS THROUGHOUT THE WORLD

SHOVELS · CRANES · DRAGLINES · TRENCH HOES

VENTUBE helps 6th Avenue subway forge ahead fast!



SPEEDS UP WORK BY KEEPING ATMOSPHERE CLEAR OF DUST, SMOKE AND POWDER FUMES

THE USE OF flexible "Ventube" rubberized ventilating duct with wet drilling has proved remarkably successful in the driving of New York City's gigantic new subway line. Tests prove that this type of drilling reduces the dust content well below the safe hygienic limits—and exceeds

the legal requirements set up by the New York state law.

"Ventube" keeps the head-

ings clear. There is no draft at the face. No time lost in waiting for powder fumes to disappear and dust to settle. Consequently, work is faster and safer!

On BIG jobs everywhere, "Ventube" ventilating duct is helping keep costs down and speed up work. We'd

like to show you how "Ventube" can save you time and money. Write today for complete information.

VENTILATING DUCT

E. I. DU PONT DE NEMOURS & COMPANY, INC.

"FABRIKOID" DIVISION

FAIRFIELD, CONNECTICUT

This jumbo carries six wet drifters and four 10inch ventilating pipes extending into the drill
operating zone. A single line of non-collapsible
"Ventube" sucks the dust-laden air away from
the face. The flexibility of "Ventube" makes
it easy to pull the jumbo away from the face
and to drive it up to the heading again.



This durable, economical powder hag is made of the same type of material as is "Ventube" ventilating duet. It is both coated and impregnated with rubber that won't peel off. Like "Ventube," it is highly resistant to acid water, damp or dry rot, fungus, moisture and gases. Write for sizes, prices and complete information.

THE FLEXIBLE

TEXAS "We have found it unnecthe Heil scraper has enough down pres-sure to load itself in any soil condition which we have encountered."

OKLAHOMA "With our Heil Dig - N - Carry scraper we are moving about 100 yards of material per hour on an average haul of 350 feet."

KANSAS "In blue shale which we were unable to cut

HEIL DIG-N-CARR PERFORMANCE RECORDS speak louder

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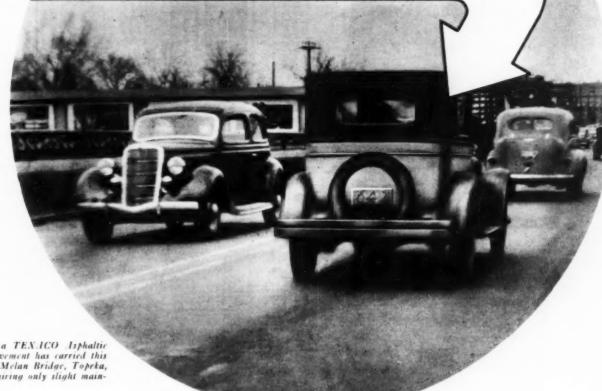
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26 YEARS OF THIS KIND OF SERVICE



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In a split-second, the camera accurately reveals traffic conditions to which this TEXACO Asphalt pavement has been subjected for more than a quarter-century. Asphaltic Concrete in type, it was constructed in 1911, using the existing pavement as base.

So successfully has this TEXACO Asphalt pavement on Melan Bridge, Topeka, Kansas, stood the years of traffic im-

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The Melan Bridge pavement is typical of hundreds of thousands of square yards of quarter-century-old TEXACO ASPHALT paving, still giving excellent service, and necessitating a minimum outlay for repairs.

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Taking the Switch at 3 miles a second



EASY as twisting a wire...the split ends of Cordeau-Bickford Detonating Fuse can be wrapped around the main line without the slightest trouble. The end of each branch line is slit back about four inches with the Cordeau slitter and opened up in the form of a

V. The main line is pressed firmly against the TNT in the fork, and the slit ends are wound tightly about it.

These connections, when made with reasonable care, will carry the lightening-swift detonating wave of Cordeau-traveling 17,500 feet per second—directly into each bore hole and into each cartridge.

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THE ENSIGN-BICKFORD COMPANY . SIMSBURY . CONN.



36% Greater Yardage Here are the Figures! On This Job! Performance of this Link-Belt Model K-480 Performance of this Link-Belt Model K-480 On This Job!

Coal Loaded Average Increased production with Speed-o-Mattle on Overburdon (Approx.) on Coal (Approx.) on Coal (Approx.) Cost per 7-br. chift. Cost per 7-br. chift. Cost per from of coal loaded in trucks, including ever- berden removed. Soving per vol. of everburdon Saving per vol. of everburdon Saving per vol. of everburdon Saving per vol. of coal Saving per vol. of coal Cost per ton of coal Soving per vol. of everburdon	Performance of this Emis. Speed-o-Matic Dragline, 2-yd. bucket, 75-ft. Speed-o-Matic Dragline, 2-yd. bucket, 75-ft. Speed-o-Matic Dragline, 2-yd. bucket, 75-ft. Speed-o-Matic Dragline Speed-o-Matic Dragline Pa., as of November, 1937. Lover-Control Matic Dragline
Saving per yet of everburden	Coel Loudod—Average : Increased production arith Speed-o-listic
Section 6	Saving per yd. of overburden

• These are the actual cost figures on overburden removed and anthracite coal loaded by the Capparell Stripping & Const. Co., Humboldt, Pa.

They show, by direct comparison with costs on mechanical lever-operated draglines on the same job, that Link-Belt Speed-o-Matic hydraulic-pressure control pays big dividends by increasing production 36%. They also prove beyond question the superiority of the Speedo - Matic principle . . . Link - Belt Speed - o - Matic shovels, draglines and cranes are not merely new and better machines—they are the basis of a new technique in handling materials at a profit . . . A Link-Belt shovel specialist will be glad to show more of these cost figures.

Link-Belt Company, 300 W. Pershing Road, Chicago. Distributors and Offices in Principal Cities. 7338-A



"I could go two shifts as easy as one!", says Paul Lindsay, veteran dragline operator on the Capparell job. "There's a lot of difference between flipping a small lever with one finger and pulling an old long lever."



Today you push a starter button on your car, drive farther and feel fresher at the end of the day. And, with Speed-o-Matic effortless control, you do more work with far less effort and still feel fresh at the end of the day.

Development of Speed-o-Matic puts manual-lever operated shovels back in the class of hand-cranked automobiles.



LINK-BELT

Speed-o-Matie SHOVEL

DRAGLINE , CRANE

Get the last penny of profit from your Road Job...with RELIANCE

ROAD BUILDING EQUIPMENT



Reliance offers a complete line of Rockers; Bucket Elevators; Revolving Scarifiers; Storage Bins; Pulverizes Unloaders; Chip Spreaders; Heating Bin Gates; Feeders; Belt Conveyers alies; Air Separators; Sand & Gravelers; Wash Boxes.



Here are just two items from the extensive Universal line. Their efficiency is typical of Universal Equipment throughout. You can get no better equipment at any price.

RELIANCE SAND & GRAVEL SPREADER

Spreads wet or dry. No rehandling, no loss of material. Any width from 8 to 60 feet. Will handle up to 60 tons an hour. A single machine has saved its cost nearly 10 times in one year . . . Spreads ahead of spreader and truck — 5 to 15 miles per hour. Equally valuable for both Winter

Reliance 3 wheel Pneumatic Tired Sweeper — NEW!

- 1. Three wheel chassis provides 3 point suspension, short turning radius.

 2. New method for raising and lowering broom,
- quick, easy positive control.

 3. Broom mounted diagonally across frame, no counterweight required.
- 4. Frame all steel construction, lighter than
- Trame all steel construction, lighter than other similar equipment.
 The broom is engaged or disconnected through jaw type clutch.
 Clutch firmly in position when operating

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What you want in a Bulldozer is the ability to handle the jobs as they come and do'the work fast, easily and with a minimum of operating expense. The number of Baker Bulldozers on important construction jobs proves that they do just that. It makes a difference whether or not you use the simplyconstructed, smooth-operating Baker on your job.

Baker Bulldozer on Allis-Chalmers Tractor levelling fill on new West Side Express Highway on bank of Hudson River in New York City. Contractors, Elmburst Contracting Co.

BAKER BULLDOZERS ARE ONE OF THE MANY UNITS OF

GREAT STRENGTH, LONG LIFE, SIMPLEST CONSTRUCTION, TREMENDOUS DOWN PRESSURE, EASY, ACCURATE CONTROL

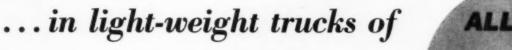


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DIRECT BULLDOZERS AND GRADEBUILDERS

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LARGER LOADS REMOVED with GREATER SPEED



ALLOY NICKEL STEELS

One of 300 Gar Wood refuse body units ordered by New York City Department of Sanitation. YOLOY Nickel-alloy-steel was specified for these units. View above shows part of last consignment on drive-away to New York City.

VITAL to the welfare of large and densely-populated cities is the quick removal of refuse by up-to-date and modern vehicles. Latest of these are the 300 units recently ordered from Gar Wood Industries by the City of New York.

Specified for the bodies is a hightensile Nickel-copper-steel, Yoloy, produced by Youngstown Sheet and Tube Co., Youngstown, Ohio. In addition to a high strengthweight ratio, Yoloy provides a high degree of resistance to corrosion.

Yoloy, though possessing high strength and corrosion resistance, readily responds to the usual fabricating methods, including welding, and is moderate in cost. We invite consultation on problems involving the use of Nickel steel and other Nickel alloys.

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BREAKDOWNS
AND LOST TIME
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Efficient • Safe • Economical

The way GOODALL Steam Hose meets all requirements for severe service fully justifies the time and money spent by the company during thirty years, to constantly improve their product for contractors' needs. On pile drivers, steam hammers, or any other type of steam hose installation, one of the following GOODALL brands will prove to be your best buy, from the standpoint of reliability, safety, and long, trouble-free service.

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The old reliable hose with the red cotton jacket. Built to stand abuse.

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An asbestos reinforced hose of rugged construction, for working pressures up to 200 lbs. and superheated steam temperatures up to 400° F. Noted for its great structural strength and the outstanding resistance of its rubber lining to the hardening effects of high temperatures.

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A super-quality unarmored hose for land rigs and general steam service. "'76", like the two described above, is a GOODALL "Standard of Quality" product . . . your guarantee of dependability, efficiency, and low ultimate cost.

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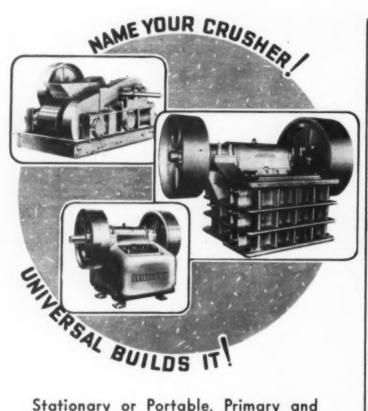
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Universal was the leader in the development of the overhead eccentric force feed crusher and has contributed many important developments since then — such as the new Universal No. 1016 Crusher which combines unusual lightness with greater strength. It is only natural that Universal engineers be looked upon as leaders in the field, and it is good business to select your crusher from a firm with such a background as only Universal has.

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SCHRAMM SCHRAMM AIR COMPRESSORS

WE MACWHYTE MEN ARE

ALWAYS

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BY SPECIALISTS

MACWHYTE

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Manufacturers of wire rope and braided wire rope slings.

Distributors and stock throughout the U. S. A. for quick service.

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"As soon as rods arrive at the Macwhyte Wire Mill we make our first laboratory tests. We examine their grain structure and size under the microscope. We determine the proportion of elements by chemical analyses. And then we give rods a hot acid test, which shows up any impurities."

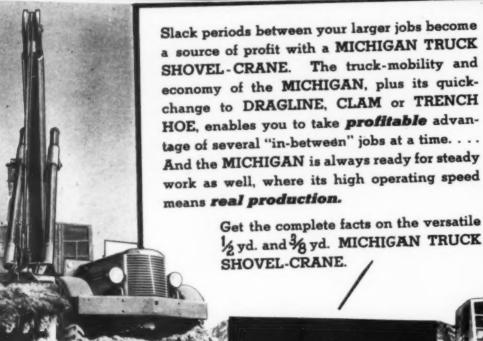
"But that's only the first lab test, the easy test. After rods have been sent through heat-treating, 'pickling' and cold-drawing in the wire mill, they come back again to the lab for further testing—including fatigue resistance tests, torsion tests, and tests of tensile strength."

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The Recognized Leaders for High or Low Pressures . . . on Steam, Air or Liquid Lines

Regardless of how they are used, "BOSS" Couplings constantly demonstrate their unequalled dependability and economy. They save money two ways — by eliminating leaks, pressure losses and shutdowns, and by being extremely "easy" on the hose, despite their bull-dag grip. All parts are steel or malleable iron, to withstand abuse, and Cadmium Plated to prevent rust. It will pay you to specify "BOSS" Couplings every time you order hose.

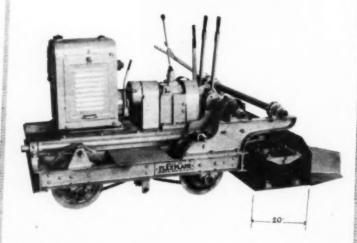
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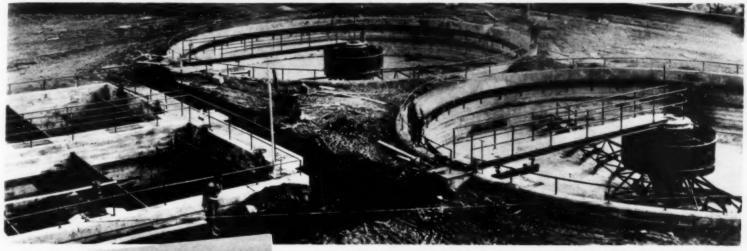
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Noting the demand for small size finishing machines, we are taking care of this demand by making a small unit complete in every detail with 20" wide screed. This speedy little machine has been found extremely useful by all who have used it.

FLEXIBLE ROAD JOINT MACHINE CO.



The use of calcium chloride in the concrete made it possible to place the concrete for these tanks as one continuous job.

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The Barberton Sewage Treatment Plant is but one of hundreds of structures which have been built faster, easier and more economically through the use of calcium chloride in the concrete. Constructed during the winter of 1937-1938, the project moved along smoothly, without interruption, right through the cold-weather months.

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Kindly send me the bulletins checked:	Report of American Road Builders' Association Bulletin No. 42
C.C.A. Bulletin No. 35—"Better Concrete Curing, High Early Strength and Cold Weather Concreting." including A.S.T.M. specifications	and special information on.
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Data on use of dry flake calcium chloride with materials in mixer skip.	Address



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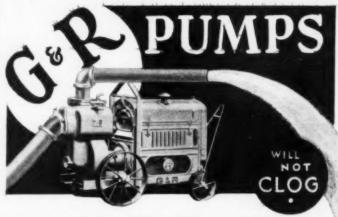
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Let G & R Pumps tell you their own story on any job. They will deliver as much, and usually more, water under any condition, than any other pump. We will ship you one and let you be the judge.

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EVERY man concerned with the design and construction of civil engineering structures of any type should have these practical books with their helpful tables, diagrams, reference data, best methods and

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This Galion Motor Patrol Grader

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Each part is dependable, of equal quality and produced under the same precision standards at our factory. Put these parts altogether and they mean a grader which is designed and constructed to give almost effortless operation without risk of failure or excessive cost.

You will like the way Galion graders are built . . the way they respond to every test in road maintenance, road widening and road building.

Heavy duty steering mechanism (top) makes Galien graders as easy to steer as a truck, Steering gear is centrally mounted inside the frame for protection.

Powerful moldboard and blade assembly (center) is powerful with ability to withstand the severest kind of service. Wide range of pitch adjustments provided.

The circle (left) has full reverse adjustment and is securely clamped in adjustable guides and clamps, offering an absolutely chatterproof assembly.

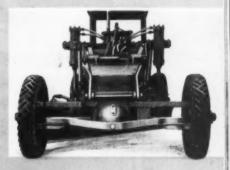
Ample traction is insured by the Galian double drive. All four wheels do their full share of work under any condition. All is centered between the wheels, permitting them to follow ground irregularities and pass over obstacles with each wheel always in full driving contact.

nple, dependable hydrauystem (center) designed to long and trouble-free serv-Oil pump is driven by Vand same pressure is main ed at all working speeds.

choice of four power units (the cCormick-Deering 1-30 is illustrated right). Diesel, gasoline or kerosene

Galion motor graders will give you reliable performance with low maintenance cost. Contributing much to this dependability and uninterrupted service are: a simple, dependable hydraulic system; heavy duty steering mechanism; strong frame and chassis; sturdy draw bar and circle assembly; powerful moldboard and blade; choice of power unit, weight and final drive.

Compare Galion motor graders with others . . you will find they have the ability to do more work, better work, faster work and more kinds of work with greater economy. You will like the way perfect balance is maintained in the finished machine . . the way Galion graders are built to produce results. Send for Catalog No. 200.



A choice of wide front axle with straight wheels or wide front axle with leaning wheels. The wide front axle gives better distribution of weight, greater stability and resistance to side pressure. Leaning wheels are especially advantageous for ditching work.

THE GALION IRON WORKS & MFG. COMPANY

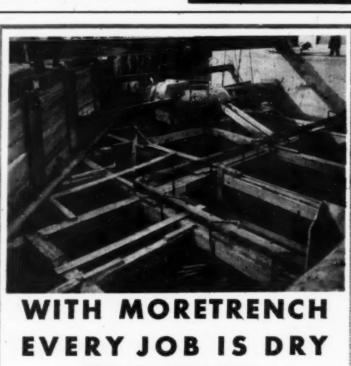
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THE SIX BASIC TYPES OF ABW SHOVELS







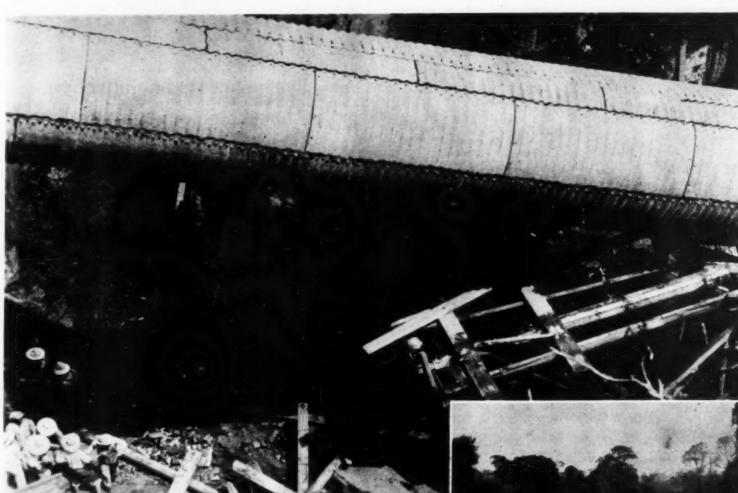
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Tidewater level at the surface, but—a 100% Moretrench Wellpoint System changed all that. You can buy, you can rent, or you can contract with us to take the water out at a definite fixed sum. Phone Barclay 7-0463.

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UNDERMINED FOR 70 FEET

YET IT SAGGED ONLY 2 INCHES!



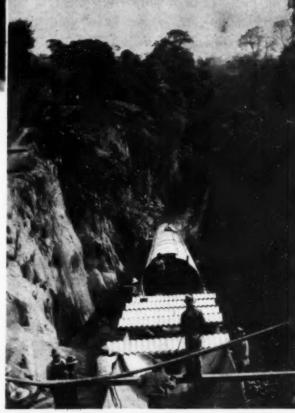
LARGE MULTI PLATE SEWER OUTFALL OK AFTER RECORD CLOUDBURST

• Here is another striking example of money and grief saved by Armco Multi Plate. During the erection of this 97½-inch diameter pipe, a torrent of water gushed down through the ravine, tearing out almost 70 feet of the supporting trestle.

Despite this long span of heavy pipe flowing full of water for several days, it sagged only 2 inches. Moreover, the special watertight joints didn't leak a drop under this severe test. That's the kind of performance Armco Multi Plate offers you in the design



of large drainage and sewer lines. Write for complete information. Armco Culvert Manufacturers Association, Middletown, Ohio.



ARMCO MULTI PLATE

A PRODUCT ORIGINATED AND DEVELOPED BY ARMOD ENGINEERS

May, 1938 — CONSTRUCTION Methods and Equipment — Page 99



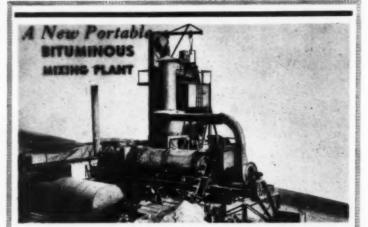
If you have any wall construction problem—immediate or contemplated—you ought to look into RICHMOND TYING DEVICES for the concrete work.

For RICHMOND FORM-TIES—aside from offering you the advantage of a full refund on every cent of your investment in form-tie accessories—cut days from your time and labor schedule, shave many dollars from immediate as well as ultimate cost, assure you not only greater strength and dependability, but the correct tying system for your job. And to write in for full details with respect to your particular problem will bring an answer which we think will prove our contention to your complete satisfaction.

If, for one reason or another, our ideas on tying devices are not in line with your own, you can always say, "No, thanks!" But if you don't investigate you can never be sure you've made the best buy.

How about getting that letter off to us today? Just give us an outline of your problem.





FOR MODERN ROADWORK

. . . at Low Cost

This plant was designed to meet the demand for the economical improvement of secondary roads. We have built several to date and they have proved their worth in actual service. No investment is needed for a running gear, plant adapted to standard flat bed truck and trailer hauling.

Some Details

- Can be erected by 3 or men in a few days.
- No crection equipment required. Plant equipped with hoist and jib crans.
- Built in 2 units (dryer unit; and screening and mixing unit).
- Comply with most highway loading and clearance regulations.
- SKF bearings throughout. Fully enclosed vibrating screen. Steam jacksted, steam-operate steel mixer. Large combustion chamber and dustonliector.
- . Write for Bulletin T-250.

HETHERINGTON & BERNER, INC.

701-745 Kentucky Avenue

Indianapolis, Ind.



A11 Steel DERRICKS



Steel Erectors Guy Derrick, with Ball Bearing Footblock.

Guarantee Safety

When you guarantee safety, you economize — for safety means uninterrupted operation and lowest possible maintenance costs.

And DOBBIE All-Steel Derricks have been designed for safety and consequent economy. They have a safe load capacity of almost twice their rating. You need this assurance of dependable safety and continuous performance.

SAVE POWER BY USING BALL OR ROLLER BEAR-ING FOOTBLOCKS AND SHEAVES. Built in both Guy and Stiff-leg types. Write for information and prices.

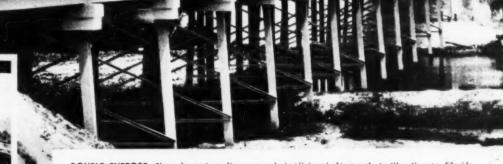
DOBBIE FOUNDRY& MACHINE CO.

Niagara Falls, N. Y.

Other Dobbie Products-Steel Derricks, Timber Derrick Fittings, Hand Winches, Motor Driven Winches, Blocks, Sheaves, etc.

EVERY JOB is different

True enough—yet Engineers say: "U·S·S STEEL BEARING PILES prove practical and economical on such widely different jobs as these."



DOUBLE PURPOSE Note the perfect alignment and simplicity of this trestle in Clay County, Florida. e in an effective double purpose design $U \cdot S \cdot S$ Steel Bearing Piles act both as bearing piles trestle bent columns.

VHEREVER the following conditions obtain, economical and practical considerations are usually better served by U·S·S Steel Bearing Piles.

- 1. HEAVY LOADING, U.S.S Steel Bearing Piles will carry loads as high as 100 or more tons per pile when driven to refusal or in firm soil through overlying low value
- 2. DIFFICULT PENETRATION. U·S·S Steel Bearing Piles can be driven to desired levels through subsoils where other types of piles could not even be considered.
- 3. DOUBLE PURPOSE. A single U·S·S Steel Bearing Pile may combine the functions of a bearing pile below and a column above—one pile—one operation. They are particularly suited to trestle bents.
- 4. CLOSE PILE SPACING. U.S.S Steel Bearing Piles reduce soil displacement when close spacing is required:

(a), between adjacent piles to support

heavy superimposed loads:

- (b). between old and new piles in foundation restoration for old structures;
- (c). between new piles and old foundations where ground disturbance must be avoided.
- 5. INSECT DAMAGE DANGER. Where costly damage to structures by marine borers and termites is a hazard, U·S·S Steel Bearing Piles offer effective protection.
- 6. HORIZONTAL LOADING. To withstand floodborne loads and impacts and lateral shocks, experience dictates the choice of U·S·S Steel Bearing Piles.

U·S·S Steel Bearing Piles are money savers. Contractors tell us they are easily spliced and handled in the field, eliminate jetting, require less storage and shipping space. High unit loads permit fewer piles and driving operations. The wide piling experience of Carnegie-Illinois engineers is yours for the asking. Let them know your job conditions.

U·S·S STEEL BEARING

CARNEGIE-ILLINOIS STEEL CORPORATION

Pittsburgh
Columbia Steel Company, San Francisco, Pacific Coast Distributors
United Stat

HORIZONTAL LOAD RESISTANCE In addition

TIMIZUNIAL LUAD RESISTANCE In addition to heavy vertical loading be tons of lateral loading be tons of lateral loading per pile must be safely carried by the Joundations for Emsworth Dam on the Ohis River. Engineers chose U 'S' CBP Steel Bearing Piles because of their high resistance to combined stresses. They proved practical and easy to drive.

United States Steel Products Company, New York, Export Distributors

UNITED STATES STEE

CRAPPLES OWER Buckets Investigate the Revolutionary New Combination

GRAPPLE and ORANGE PEEL BUCKET

NEW CATALOG

THE OWEN BUCKET CO,
6020 BREAKWATER AVE., CLEVELAND, O.
Branches: New York • Philadelphia • Chicago • Berkeley, Cal.

From one job to another!

PICK CMC FOR PROFITS!

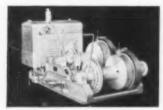
You can't go wrong on any piece of equipment in this new CMC Line. It is built right and priced right to make money for you. CMC Equipment is 100% efficient yet is priced to give you the most for your money. Get our new catalog.



 CMC New Streamlined, Fast Maving Two-Wheel Trailers in Section 100 persons in the control of the control o



CMC New Dual Prime Pumps
 1½ to 4". Faster priming —
 higher pumping efficiency.



 CMC General Utility Double Drum Hoist, 100% haist efficiency without extravagance in



 CMC Dumpover Pneumatic Tired Carts — Faster material handling at lower cost.

CONSTRUCTION MACHINERY COMPANY
Waterloo, lowa

civies

CLYDE IRON WORKS, INC.

DULUTH - MINN.

NEW EQUALIZING BRAKES assure faster and safer trips

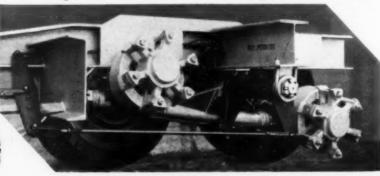
 Brake "grab" and brake "walk" formerly encountered in trailer brakes have been entirely eliminated in the new Rogers system of equalizing brakes.

Compensating levers keep all brakes in constant readiness for instant and effective application and release, regardless of extreme oscillation of the wheels laterally or longitudinally.

For faster and safer operation under all conditions of road and load, buy a Rogers Trailer.

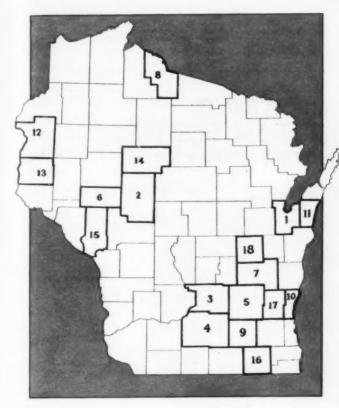
ROGERS BROTHERS CORPORATION
220 Orchard St. • ALBION, PENNA.





PATENT APPLIED FOR

Badger State builds better roads cheaper with tinentals.



	ity Highway partments							Model
1	Brown .							CS7A
2	Clark .							CS7A
3	Columbia							CS5B
	Columbia						٠	CS7A
4	Dane .							CS7A
5	Dodge .							CSIOA
6	Eau Clair	e	9					CS4B
7	Fond du l	Lac						CS7A
8	Iron							CS5A
9	Jefferson				4			CS7A
10	Ozaukee							CS7A
11	Kewaunee							CS7A
12	Polk							CS7A
	Polk							CS7A
	Polk							CS7A
13	St. Croix							CS4A
14	Taylor .					*		CS5A
15	Trempeale	au						CS7A
16	Walworth							CS7A
17	Washingto	n						CS7A
18	Winnebag	0						CS7A

This list includes Continentals owned by Counties only.

Sold and serviced by Allis-Chalmers dealers everywhere. In Wisconsin and the upper peninsula of Michigan by the Drott Tractor Company of Milwaukee.

It didn't take State and County officials and contractors of the progressive State of Wisconsin long to realize that Continental Wagon Scrapers are the ideal low cost dirt moving unit for highway building, relocation and maintenance work. Eighteen counties in the Badger State are cutting costs with from one to three Continentals.

Wisconsin, Washington or West Virginia—it's all the same to a Continental—they dig while they load while they haul, and backdump like a truck, over a bank, against a wall, in tight places. They take cuts from wafer thinness to a foot thick, any kind of dirt quickly boiling up into the big bucket. They hog out and load anything the tractor can pull through: imbedded rocks, tree roots, gumbo, wet sticky clay, shot rock, etc., with a minimum of tractor power.

They level, grade, spread, dump in windrows, or stock piles. They use no maze of cables and sheaves, just simple, highly dependable hydraulic jack units. They require little maintenance and are still digging dirt long after they've paid for themselves many times over. Made in 4, 5, 7 and 10 yard sizes mounted on low pressure tires or crawlers.

They're the fastest dirt movers on wheels—ask the boys up in Wisconsin!



CONTINENTAL ROLL & STEEL FOUNDRY COMPANY

Tractor Equipment Division 14370 Railroad Avenue East Chicago, Indiana

CONTINENTAL WAGON SCRAPERS

SEARCHLIGHT SECTION

EMPLOYMENT : BUSINESS : EQUIPMENT-USED or RESALE

UNDISPLAYED RATE: 10 cents a word, minimum charge \$2.00.

Positions Wanted (full or part-time salaried employment only), ½ the above rates payable in advance.

(See ¶ on Box Numbers)
Proposals, 40 cents a line an insertion.

INFORMATION:

Box Numbers in care of New York, Chicago, and San Francisco offices count 10 words additional in undisplayed ads.

Discount of the count of the cou

Discount of 10% if one payment is made in advance for four consecutive insertions of undisplayed ads (not including proposals).

DISPLAYED-RATE PER INCH:

COPY FOR NEW ADVERTISEMENTS RECEIVED UNTIL MAY 23RD FOR THE JUNE ISSUE

JUST COMPLETED DAM CONTRACT READY FOR ANOTHER JOB AT LIQUIDATION PRICES! LATEST AND FASTEST TYPE OF DIRT MOVING EQUIPMENT



COMPLETION OF DAM CONTRACT, and FORCED REMOVAL, compel us to SACRIFICE this FLEET of 15 LATE MODEL EUCLID Trac-TRUKS, used on one job only, purchased new two years ago by large contractor. Regularly maintained by best of mechanics, and at present stored in Dry Garage at QUABBIN DAM, Enfield, Mass. Specifications—Gasoline operated—Waukeshaw 6 cylinder gasoline engines—12 yard capacity. All low pressure pneumatic tires on tractor and truck. Bottom dump hydraulically operated. Every unit can be seen running. Machines equal to new. Will sell one or all for twenty-five cents on dollar. Also will entertain proposition on rental or contract basis. Negotiations for purchase and arrangements for inspection should be made with our Brooklyn Office or Representative at project.

ADDITIONAL CONTRACTORS EQUIPMENT AT BROOKLYN

List of Equipment at Quabbin Dam — Enfield, Mass. THREE LARGE CORRUGATED IRON BUILDINGS to be dismantled by purchaser

- BUILDINGS to be dismantled by purchaser

 1—Austin Roller, 5 ton, powered with Fordson gas motor

 #73233.

 1—Portable Compressor, Chicage Pneumatic—Little Giant air

 Motor #24085—5½35 P61061. 6 Gas Motor #53391. 4½x5 6

 Model OXC Hercules.

 #PEELPITCATIONS EUCLID END DUMP TRUCKS

 5—Euclid End Dump Truck #3—Truck No. 241—Motor No.

 235785—Waukesha—Motor Model 68RR09B1. (Other serial
 numbers all name series).

 15—Euclid Trac-Truck—& Trailer #30—Truck No. 1ZWK20—

 Motor No. 261872—Waukesha—Motor Model 68RK68G.

 Trailer No. 42W1581. (Other serial non-series.)

 2—Ingersoll-Itand Wagon Drills—Serial No. 3996 with X71

 Drifter #118395 and Air Hots No. A3066.

 1—Square Deal #30 Road Scraper, Ser. #5752, manufactured

 2. D. Adams & Co., Indianapolis, Ind.

 1—Pressure Tank.—Mass. Inspection 11' Long—4' Dia.
- 1—Pressure—Tank—7½' long—3½' Dia. 1—Pressure Tank—4' long—2' Dia. 4—Pontoons—22'—3' Dia. 1—Gas Tank—5½' long—4' Dia.

OUTSIDE SHOP

- OUTSIDE SHOP

 Gasoline Locomotive Whitcomb, 5 ton, 36" Gauge, Ser. #138-4-4261—Bore 4"x4\(\frac{1}{2}\) \text{Mitcomb}, 5 ton, 36" Gauge Type C34-4-212857—Motor continental type 102-#24-16059.

 Gasoline Locomotive Whitcomb, 5 ton, 36" Gauge Type C84-12886—Motor Continental Type 102-#24-16059.

 Farrel Jaw Crusher—Size 26"x13"—Type B, belt driven.

 Acme Jaw Crusher—Size 26"x12" type 3A Serial #1338—Belt Driven.

 Gravel Washing & Screening plant, consisting of revolving screen 32"x12"—bucket elevator 25" CC 6"x14" buckets, reciprocating feeder 14"x12", wash box 17"x46" wide, and necessary drive sprockets and chains, bote, entire plant is complete, or steel 2 compartment by brothom with a confidence.
- necessary drive aprockets and cuains, note, emine paint of complete.

 1.—Hlaw Knox steel 2 compartment bin hottom, with 2 quadrant clump gates.

 1.—Telsmith rotary grizzily and two feeders—grizzily 778" long, 478" dia. 3" spacing feeders each 36" wide, 610" long.

 1.—Stiff leg wood derrick, 50" houn, 19" mast—10" bull wheel.

 7.—Steel stone boxes, 470"x470"x4.

 2.—Steel Switch houses 476"x7".

 2.—Norton 30 Ton Jacks.

 Spare parts for Trucks, chain blocks, office furniture, Etc.

BROOKLYN CONTRACTORS MACHINERY EXCHANGE, Inc. Office and Warehouse 574 HAMILTON AVENUE, BROOKLYN, N. Y.

"EVERYTHING FOR THE CONTRACTOR"

ROAD MACHINERY FOR RENT

Practically New Demonstrator Models with Factory Guarantee — First 60 Days' Rent Can Be Applied toward Purchase if Desired — REAL BARGAINS, ACT QUICK!

BITUMINOUS PAYERS: 2 -- 9-12 Ft. Adjustable Pavers, late model with semi-crawler wheels. Heated Screeds at small extra cost.

REBUILT FINISHING MACHINES:

- 9-11 Ft. Finisher
 18-20 Ft. Finisher
 20 Ft. Gas-Electric Finisher
 20 Ft. Vibratory Finisher

MIX-IN-PLACE ROAD SUILDERS: Combination Traveling Pug Mill and Spreader Finisher, for One-Paon Mixing and Finishing of Bituminous Retreat of Stabilized Base.

Model MP-1, Tractor Drawn Road Builder for light retread or stabilization, complete with accord and leveling stachment — 85 H.P. engine on pug mill.

Model MP-2 Self-Propelled Road Builder for heavy mat or stabilization work. Twin pug mill, crawlers, screed and leveling de-vice for mixing and finishing in one pass, 150 H.P. engine.

ALSO A FULL LINE OF MIXERS, PUMPS, HOISTS, TOWERS, SIDE DISCHARGE TRUCK-MIXERS, SPECIAL ROAD GRADERS, COCKETE SPREADERS, etc., for sale or rent at true to restantishingly low prices or restat true.

THE JAEGER MACHINE CO. 800 W. Spring St., Columbus, Obio

Mr. American Manufacturer

A Canadian Manufacturer, located in the A Canadian Manufacturer, located in the Province of Ontario is interested in hearing from a Manufacturer of Road Machinery or other Steel Equipment in the United States, who would consider establishing a connection whereby their products would be made and sold in Canada under agreement. The Advertiser has limited capital and at present has limited facilities for the handling of heavy material but is desirous of developing under the guidance of a well established and under the guidance of a well established and preferably internationally known Firm.

BO-117, Construction Methods, 330 W. 42d St., New York City.

NEW "SEARCHLIGHT" Advertisements

must be received by May 23rd to appear in the June issue.

Address copy to the Departmental Advertising Staff

Construction Methods and Equipmen 330 West 42d St., New York City

If You Are in Need of Used Construction Equipment

Check the advertisements on this page for items available for immediate release.

If you cannot locate what you want, or, if additional equipment is needed - send us a list of your requirements and we will gladly put you in touch with sources of supply. Address requests to:

Departmental Staff CONSTRUCTION Methods and Equipment 330 West 42nd Street, New York

"CONSTRUCTION COSTS," year book of the construction inc.

combined with ENGINEERING NEWS-RECORD

The year book formerly known as "Construction Costs" becomes the Construction Cost Guide issue of Engineering News-Record, the 1938 edition appearing June 30 For subscribers there is no extra charge . . . \$2.00 for non-subscribers and for each extra copy Invaluable for preparing bids, for planning and financing projects, for evaluating and appraising, for checking and wage determination . . . Engineering News-Record's

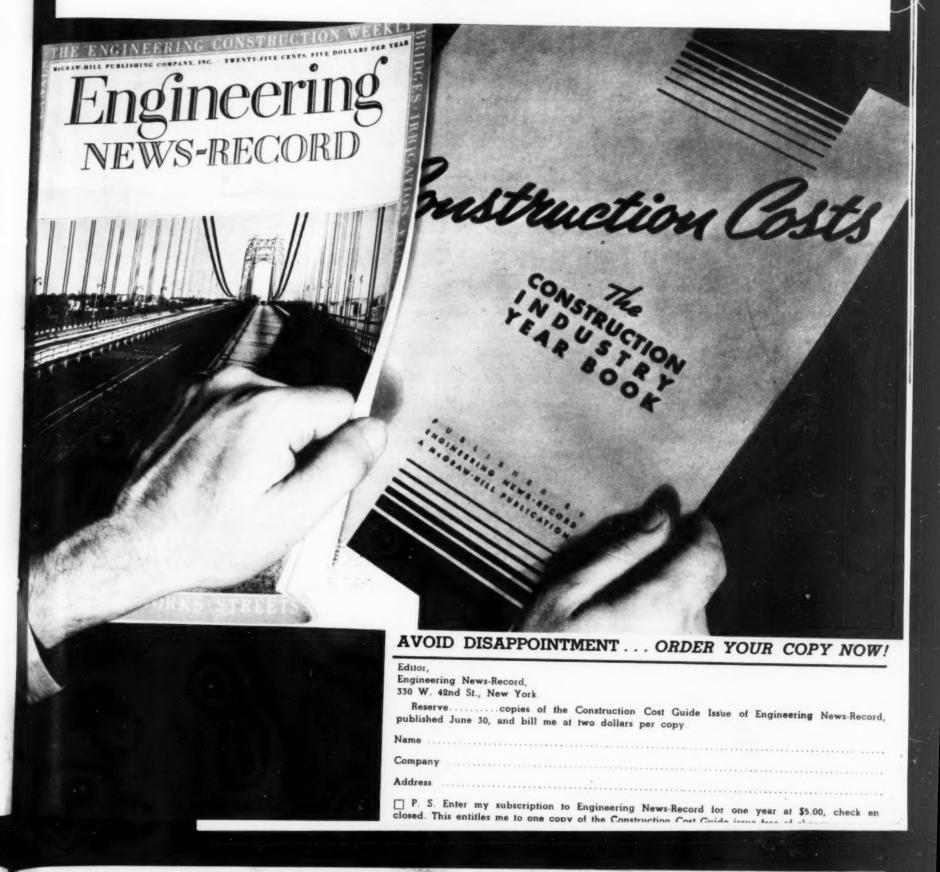
biggest value to readers and to advertisers
... Nowhere else between two covers will
engineers and contractors find such a vari-

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1938 EDITION
to be published
JUNE 30

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Order now and avoid di
Use the coupon.

be limited to subscribers plus those whose orders reach us before June 27 . . . Why take a chance on remembering to order later? Order now and avoid disappointment Use the coupon.



COMPLETE

WELL POINT SYSTEMS

WILL DRY UP ANY EXCAVATION

Faster—More Economically
Write For Job Estimate and 32 page Catalog

C松MPLETE

36-36 11th St., Long Island City, N. Y. Tel. JRonsides 6-8600



Concrete VIBRATORS and Grinders
write for Director on types, state and prices
White Mig. Co.

Giant-Gript Hand Paving Tools STRAIGHT EDGES — Aluminum or Steel • EDGERS — Stamped or Cast Iron • HAND FLOATS — Standard or Special • BULL FLOATS and HAND SCREEDS • CONCRETE BROOMS of Bass or Bassine.

L and M. MANUFACTURING COMPANY
Division of Mondle Porge Company, Inc.
10300 BEREA ROAD, CLEVELAND, OHIO

GRIFFIN

WELLPOINT SYSTEMS 331/3% more efficient

The ONLY wellpoint with water inflow through entire screen circumference. WHY?—Because no solid rods or flutes are used as separators!

Write for now catalog, "Pointed Wellpoint Facts."

GRIFFIN WELLPOINT CORP. 725 East 140th St., New York Phone: MElrose 5-7704-5



New Advertisements

must be received by the 23rd of the month to appear in the issue out the next month.

Address copy to the Departmental Advertising Staff CONSTRUCTION Methods and Equipment 330 West 42d St., New York City

YOU ARE ONE

of over 20,000 readers of CON-STRUCTION METHODS AND EQUIPMENT.

Your problems of selling, buying or "swapping" equipment are duplicated with other readers BUT—

Still OTHER readers can provide the solution of your problem if they know what it is!

Tell them! Here! Through classified advertising in the Searchlight Section of "CONSTRUCTION METHODS AND EQUIPMENT" — your business paper and theirs.

CONSTRUCTION Methods and Equipment ADVERTISERS IN THIS ISSUE

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& Cable Co., Inc3rd Cover
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3rd Cover
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OF ALL FIRST ORDERS FOR TRU-LAY PREFORMED BEREAT



Since its introduction fourteen years ago at least 95 per cent of all those who buy TRU-LAY Rope for the first time on our recommendation—come back for more. There is no better acknowledgment of superiority.

The reasons for this high percentage of repeat business are many. In the first place, TRU-LAY Preformed is easy to handle; fast to reeve. It resists kinking and whipping; it spools perfectly on the drum. It has remarkable resistance to fatigue and so lasts longer—much longer. Having long life TRU-LAY reduces the frequency of machinery shutdowns thus saving idle time of both men and machines

Specify TRU-LAY <u>Preformed</u> for your next rope. Learn, on your own equipment and with your own men, the real dollar value of this *original* <u>preformed</u> wire rope.

AMERICAN CABLE DIVISION
AMERICAN CHAIN & CABLE COMPANY, INC.

WILKES-BARRE, PENNSYLVANIA

District Offices: Atlanta, Chicago, Detroit, Denver, New York, Philadelphia, Pittsburgh, Houston, San Francisco

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AMERICAN CHAIN & CABLE
INDUSTRIAL PRODUCTS

AMERICAN CHAIN DIVISION
(DOMINION CHAIN COMPANY, Ltd., in Canada)
Weed Tire Chains • Welded and Weldless
Chain • Malleable Castings
Acco-Morrow Lubricators

AMERICAN CABLE DIVISION
Tru-Lay <u>Pre</u>formed Wire Rope • Tru-Lac Processed Fittings • Crescent Brand Wire Rope
Tru-Stop Brakes • Tru-Level Oil Controllers

ANDREW C. CAMPBELL DIVISION
Abrasive Cutting Machines • Floformers
Special Machinery • Nibbling Machines

FORD CHAIN BLOCK DIVISION Chain Hoists • Trolleys

Wrought Iron Bars and Shapes

MANLEY MANUFACTURING DIVISION Automotive Service Station Equipment

OWEN SILENT SPRING COMPANY, Inc.
Owen Cushion and Mattress Spring Centers
PAGE STEEL AND WIRE DIVISION
Page Fence • Wire and Rod Products

Page Fence • Wire and Rod Products
Traffic Tape • Welding Wire

Valves • Electric Steel Fittings

READING STEEL CASTING DIVISION
Electric Steel Castings, Rough or Machined
Railroad Specialties

WRIGHT MANUFACTURING DIVISION Chain Hoists • Electric Hoists and Cranes

In Business for Your Safety

TRU-LAY Preformed WIRE ROPE

ALL AMERICAN CABLE DIVISION ROPES MADE OF IMPROVED PLOW STEEL ARE IDENTIFIED BY THE EMERALD STRAND

HOW LONG DOES TOWN. HOLD UP YOUR JOB?

Reduce the profit-eating hours usually lost after a rain, when heavy, conventional machinery bogs down in the soft going ... gain extra working hours by using A.C tractors and Continental scrapers. They go to work sooner after a rain ... even clear mud from cuts so your other equipment can operate. Excess weight is eliminated ... speed, power and weight are properly balanced to give better traction ... thus these faster operating tractors get over soft ground easier and quicker. Continental scrapers follow right along with big loads because they have ample clearance and are stoutly constructed of light-weight materials—simplicity of design eliminates extra, weight-increasing parts. Watch this fast-moving combination gain profitable trips every shift. Increase your working time and increase the amount of work you can do in that time.

SEE YOUR ALLIS-CHALMERS DEALER!

ALLIS-CHALMERS Controlled Squittons
TRACTOR DIVISION-MILWAUKEE, U. S. A. DIL TRACTORS